



Product	Area	Fabric	Denier	DWR / Spray rating	Hydrostatic head (mm)	MVTR / Air permeability / RET	Weight / m <sup>2</sup>	Fabric composition	Other / Notes
Men's Alta XT Jacket	All	GORE-TEX PRO PRODUCTS (with ePE membrane)	70D x 70D	Grade 4	28,000mm	RET <13	116 g/m <sup>2</sup>	Shell Face: 100% NYLON (RECYCLED) Shell Backer: 100% NYLON	Plain weave recycled nylon face made from 70 denier yarns with a smooth face, dull optic, excellent abrasion & tear resistance and a solution dyed micro grid woven backer. Utilising Gore's ePE membrane providing a PFC/PFAS free DWR and membrane technology. Oeko-Tex® and Bluesign®
Men's Alta Lite Jacket	All	GORE-TEX PRO PRODUCTS (with ePE membrane)	40D x 40D	Grade 4	28,000mm	RET <13	101 g/m <sup>2</sup>	Shell Face: 100% NYLON (RECYCLED) Shell Backer: 100% NYLON	Plain weave recycled nylon face made from 40 denier yarns with a smooth face, full dull lustre, and a solution-dyed micro grid woven backer. Utilising Gore's ePE membrane providing a PFC/PFAS free DWR and membrane technology. Oeko-Tex® and Bluesign®
Men's Alta Pants	All	GORE-TEX PRODUCTS WITH GORE PERFORMANCE TECHNOLOGY (with ePE membrane)	70D x 70D	Grade 4	28,000mm	RET <20	133 g/m <sup>2</sup>	Shell Face: 100% NYLON (RECYCLED) Shell Backer: 100% NYLON	Plain weave recycled nylon face made from 70 denier yarns with a smooth face, dull optic, excellent abrasion & tear resistance and a nylon tricot backer. Utilising Gore's ePE membrane providing a PFC/PFAS free DWR and membrane technology. Oeko-Tex® and Bluesign®
	Instep	SCHOELLER® KEPROTEC® KEVLAR®	140D	90 before wash	100mm	N/A	172g/m <sup>2</sup>	85% NYLON, 15% ARAMID	Lightweight and hard-wearing. Enhanced abrasion resistance. Oeko-Tex®
Men's Niveus Lite Jacket	All	GORE-TEX with Gore performance technology (with ePE membrane)	20D x 20D	Grade 4	28,000mm	RET <13	77g/m <sup>2</sup>	Shell Face: 100% NYLON (RECYCLED) Shell Backer: 100% NYLON (RECYCLED)	Soft, light weight tiny ripstop face fabric made using 20 denier recycled textured nylon yarns. Utilising Gore's ePE membrane providing a PFC/PFAS free DWR and membrane technology. Combined with a recycled solution dyed C-knit backer for soft quiet comfort. Oeko-Tex® and Bluesign®
	Snow skirt	PEAQ	20D x 20D	Grade 4	N/A	N/A	39g/m <sup>2</sup>	100% NYLON (RECYCLED)	Lightweight recycled nylon plain woven fabric with a PFC/PFAS Free DWR. Abrasion resistance 20,000+ at 9k PA Bluesign®
Men's Phase Jacket	All	GORE-TEX PRODUCTS WITH GORE PERFORMANCE TECHNOLOGY (with ePE membrane)	70D x 70D	Grade 4	28,000mm	RET <20	133 g/m <sup>2</sup>	Shell Face: 100% NYLON (RECYCLED) Shell Backer: 100% NYLON	Plain weave recycled nylon face made from 70 denier yarns with a smooth face, dull optic, excellent abrasion & tear resistance and a nylon tricot backer. Utilising Gore's ePE membrane providing a PFC/PFAS free DWR and membrane technology. Oeko-Tex® and Bluesign®
Men's Phase Lite Jacket	All	GORE-TEX products with Gore performance technology (with ePE membrane)	40D x 40D	Grade 4	28,000mm	RET <13	100 g/m <sup>2</sup>	Shell Face: 100% NYLON (RECYCLED) Shell Backer: 100% NYLON (RECYCLED)	Plain weave recycled nylon face made from 40 denier yarns with a smooth face, full dull lustre, combined with a recycled solution dyed C-knit backer for soft quiet comfort. Utilising Gore's ePE membrane providing a PFC/PFAS free DWR and membrane technology. Oeko-Tex® and Bluesign®
Men's Phase Pants	All	GORE-TEX PRODUCTS WITH GORE PERFORMANCE TECHNOLOGY (with ePE membrane)	70D x 70D	Grade 4	28,000mm	RET <20	133 g/m <sup>2</sup>	Shell Face: 100% NYLON (RECYCLED) Shell Backer: 100% NYLON	Plain weave recycled nylon face made from 70 denier yarns with a smooth face, dull optic, excellent abrasion & tear resistance and a nylon tricot backer. Utilising Gore's ePE membrane providing a PFC/PFAS free DWR and membrane technology. Oeko-Tex® and Bluesign®
	Instep	SCHOELLER® KEPROTEC® KEVLAR®	140D	90 before wash	100mm	N/A	172g/m <sup>2</sup>	85% NYLON, 15% ARAMID	Lightweight and hard-wearing. Enhanced abrasion resistance. Oeko-Tex®
Men's Spirit Long Jacket	All	GORE-TEX PRODUCTS WITH GORE PERFORMANCE TECHNOLOGY (with ePE membrane)	75D x 75D	Grade 4	28,000mm	RET <20	165 g/m <sup>2</sup>	Shell Face: 100% POLYESTER (RECYCLED) Shell Backer: 100% POLYESTER (95% RECYCLED)	Soft plain weave fabric made from recycled 75 denier polyester yarns with a soft solution dyed recycled warm brushed backer. Utilising Gore's ePE membrane providing a PFC/PFAS free DWR and membrane technology. Oeko-Tex® and Bluesign®
Men's Torren Jacket	All	PETRICHOR TECHNOLOGY	30D x 30D	Grade 4	20,000mm	RET 7	115g/m <sup>2</sup>	Shell Face: 100% NYLON (RECYCLED) Shell Backer: 100% NYLON (RECYCLED)	Nano ripstop recycled nylon 30 denier face textile combined with a super thin waterproof, windproof non-porous hydrophilic polyurethane membrane (PFC/PFAS free DWR and membrane technology) engineered with maximum breathability for higher aerobic activities. A 20 denier nylon recycled and solution dyed tricot backer. Oeko-Tex® and Bluesign®
Men's Cetus Jacket	All	PETRICHOR TECHNOLOGY	30D x 30D	Grade 4	20,000mm	RET 7	115g/m <sup>2</sup>	Shell Face: 100% NYLON (RECYCLED) Shell Backer: 100% NYLON (RECYCLED)	Nano ripstop recycled nylon 30 denier face textile combined with a super thin waterproof, windproof non-porous hydrophilic polyurethane membrane (PFC/PFAS free DWR and membrane technology) engineered with maximum breathability for higher aerobic activities. A 20 denier nylon recycled and solution dyed tricot backer. Oeko-Tex® and Bluesign®
Men's Cetus Pants	All	PETRICHOR TECHNOLOGY	30D x 30D	Grade 4	20,000mm	RET 7	115g/m <sup>2</sup>	Shell Face: 100% NYLON (RECYCLED) Shell Backer: 100% NYLON (RECYCLED)	Nano ripstop recycled nylon 30 denier face textile combined with a super thin waterproof, windproof non-porous hydrophilic polyurethane membrane (PFC/PFAS free DWR and membrane technology) engineered with maximum breathability for higher aerobic activities. A 20 denier nylon recycled and solution dyed tricot backer. Oeko-Tex® and Bluesign®
Men's Cetus Lite Jacket	All	PETRICHOR TECHNOLOGY	21D x 21D	Grade 5	20,000mm	RET 5	83g/m <sup>2</sup>	Shell Face: 100% NYLON (RECYCLED) Shell Backer: 100% NYLON	Mini-ripstop recycled nylon 21 denier face textile combined with a super thin waterproof, windproof non-porous hydrophilic polyurethane membrane (PFC/PFAS free DWR and membrane technology) engineered with maximum breathability for higher aerobic activities. A 10 denier nylon tricot backer. Oeko-Tex® and Bluesign®
Men's Minimus Lite Jacket	All	PERTEX® SHIELD	20D	80/20	20,000mm	20,000g/m <sup>2</sup> /24hrs	62g/m <sup>2</sup>	100% NYLON	2.5 layer stretch nylon mini rip-stop woven, with a grey backer and tricot print.

Bluesign® certified fabrics have been manufactured to strict environmental standards using safe production methods which eliminate the use of harmful substances

Oeko-Tex® certified fabrics have been tested to standards which do not allow the use of chemicals and substances which are known to be harmful to humans and the environment

POLYGIENE® is an environmentally friendly treatment which stops odour causing bacteria, viruses and fungi from settling into your clothing, meaning garments can be washed less often and at lower temperatures

Product	Area	Fabric	Denier	DWR / Spray rating	Hydrostatic head (mm)	MVTR / Air permeability / RET	Weight / m <sup>2</sup>	Fabric composition	Other / Notes
Men's Duality Jacket	Outer	GORE-TEX with Gore performance technology (with ePE membrane)	70D x 70D	Grade 4	28,000mm	RET <13	97g/m <sup>2</sup>	100% NYLON (RECYCLED),	Plain weave 70 denier recycled nylon. Smooth surface, dull optic, great hand. Utilising Gore's ePE membrane providing a PFC/PFAS free DWR and membrane technology. <a href="#">Oeko-Tex</a> and <a href="#">Bluesign</a> *
	Insulation	PrimaLoft® Silver Insulation	N/A	N/A	N/A	N/A	100g/m <sup>2</sup> & 80g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Lofting, water repellent and fast drying insulation. <a href="#">Oeko-Tex</a> * and <a href="#">Bluesign</a> *
	Lining	PEAQ	20D x 20D	Grade 4	Max 0.7cc	N/A	39g/m <sup>2</sup>	100% NYLON (RECYCLED)	Lightweight recycled nylon plain woven fabric with a PFC Free DWR. Abrasion resistance 20,000+ at 9k PA <a href="#">Bluesign</a> *
Men's Solution Jacket	All	PERTEX® SHIELD REVOLVE	50D x 50D	80/20	20,000mm	12,000g/m <sup>2</sup> /24hrs	141g/m <sup>2</sup>	Shell Face:100% POLYESTER (RECYCLED) Shell Backer:100% POLYESTER (RECYCLED)	Plain woven, solution dyed, 50 denier texturized recycled polyester face textile reduces water use by over 50% by directly colouring the liquid polymer before being spun into yarn. This is bonded to a 75% recycled polyester membrane and a 100% recycled tricot knit backer. This more sustainable waterproof technology uses a PFC Free (CO) DWR to shed rain drops and maximise breathability.
Men's Solution Pants	All	PERTEX® SHIELD REVOLVE	50D x 50D	80/20	20,000mm	12,000g/m <sup>2</sup> /24hrs	141g/m <sup>2</sup>	Shell Face:100% POLYESTER (RECYCLED) Shell Backer:100% POLYESTER (RECYCLED)	Plain woven, solution dyed, 50 denier texturized recycled polyester face textile reduces water use by over 50% by directly colouring the liquid polymer before being spun into yarn. This is bonded to a 75% recycled polyester membrane and a 100% recycled tricot knit backer. This more sustainable waterproof technology uses a PFC Free (CO) DWR to shed rain drops and maximise breathability.
Men's Featherlite Hoodie	All	Wind Barrier Dynamic	20D x 20D	Grade 4	500mm	Max 1cc	42g/m <sup>2</sup>	100% NYLON	Mini rip-stop woven with stretch properties and excellent breathability. <a href="#">Bluesign</a> *
Men's Featherlite Gilet	All	Wind Barrier Dynamic	20D x 20D	Grade 4	500mm	Max 1cc	42g/m <sup>2</sup>	100% NYLON	Mini rip-stop woven with stretch properties and excellent breathability. <a href="#">Bluesign</a> *
Men's Featherlite Nano	All	PERTEX® QUANTUM	10D x 10D	80/20	N/A	Max 1cc	29g/m <sup>2</sup>	100% NYLON (RECYCLED)	Super lightweight recycled nylon nano ripstop woven textile with a PFC Free (CO) DWR. <a href="#">Bluesign</a> *
Unisex Minimus Nano Pants	All	Aqua Pro Lite	20D	Grade 3	15,000mm	15,000g/m <sup>2</sup> /24hrs	50g/m <sup>2</sup>	100% POLYESTER	A 2.5 layer PU waterproof laminate using a 20 denier semi dull soft tricot knit face with an internal mesh print, incredibly lightweight, packable, and breathable.
Women's Alta XT Jacket	All	GORE-TEX PRO PRODUCTS (with ePE membrane)	70D x 70D	Grade 4	28,000mm	RET <13	116 g/m <sup>2</sup>	Shell Face: 100% NYLON (RECYCLED) Shell Backer: 100% NYLON	Plain weave recycled nylon face made from 70 denier yarns with a smooth face, dull optic, excellent abrasion & tear resistance and a solution dyed micro grid woven backer. Utilising Gore's ePE membrane providing a PFC/PFAS free DWR and membrane technology. <a href="#">Oeko-Tex</a> * and <a href="#">Bluesign</a> *
Women's Alta Lite jacket	All	GORE-TEX PRO PRODUCTS (with ePE membrane)	40D x 40D	Grade 4	28,000mm	RET <13	101 g/m <sup>2</sup>	Shell Face: 100% NYLON (RECYCLED) Shell Backer: 100% NYLON	Plain weave recycled nylon face made from 40 denier yarns with a smooth face, full dull lustre, and a solution-dyed micro grid woven backer. Utilising Gore's ePE membrane providing a PFC/PFAS free DWR and membrane technology. <a href="#">Oeko-Tex</a> * and <a href="#">Bluesign</a> *
Women's Alta Pants	All	GORE-TEX PRODUCTS WITH GORE PERFORMANCE TECHNOLOGY (with ePE membrane)	70D x 70D	Grade 4	28,000mm	RET <20	133 g/m <sup>2</sup>	Shell Face: 100% NYLON (RECYCLED) Shell Backer: 100% NYLON	Plain weave recycled nylon face made from 70 denier yarns with a smooth face, dull optic, excellent abrasion & tear resistance and a nylon tricot backer. Utilising Gore's ePE membrane providing a PFC/PFAS free DWR and membrane technology. <a href="#">Oeko-Tex</a> * and <a href="#">Bluesign</a> *
	Instep	SCHOELLER® KEPROTEC® KEVLAR®	140D	90 before wash	100mm	N/A	172g/m <sup>2</sup>	85% NYLON, 15% ARAMID	Lightweight and hard-wearing. Enhanced abrasion resistance. <a href="#">Oeko-Tex</a> *
Women's Niveus Lite Jacket	All	GORE-TEX with Gore performance technology (with ePE membrane)	20D x 20D	Grade 4	28,000mm	RET <13	77g/m <sup>2</sup>	Shell Face:100% NYLON (RECYCLED) Shell Backer: 100% NYLON (RECYCLED)	Soft, light weight tiny ripstop face fabric made using 20 denier recycled texturized nylon yarns. Utilising Gore's ePE membrane providing a PFC/PFAS free DWR and membrane technology. Combined with a recycled solution dyed C-knit backer for soft quiet comfort. <a href="#">Oeko-Tex</a> and <a href="#">Bluesign</a> *
	Snow skirt	PEAQ	20D x 20D	Grade 4	N/A	N/A	39g/m <sup>2</sup>	100% NYLON (RECYCLED)	Lightweight recycled nylon plain woven fabric with a PFC/PFAS Free DWR. Abrasion resistance 20,000+ at 9k PA <a href="#">Bluesign</a> *
Women's Phase Jacket	All	GORE-TEX PRODUCTS WITH GORE PERFORMANCE TECHNOLOGY (with ePE membrane)	70D x 70D	Grade 4	28,000mm	RET <20	133 g/m <sup>2</sup>	Shell Face: 100% NYLON (RECYCLED) Shell Backer: 100% NYLON	Plain weave recycled nylon face made from 70 denier yarns with a smooth face, dull optic, excellent abrasion & tear resistance and a nylon tricot backer. Utilising Gore's ePE membrane providing a PFC/PFAS free DWR and membrane technology. <a href="#">Oeko-Tex</a> * and <a href="#">Bluesign</a> *
Women's Phase Lite Jacket	All	GORE-TEX products with Gore performance technology (with ePE membrane)	40D x 40D	Grade 4	28,000mm	RET <13	100 g/m <sup>2</sup>	Shell Face: 100% NYLON (RECYCLED) Shell Backer: 100% NYLON (RECYCLED)	Plain weave recycled nylon face made from 40 denier yarns with a smooth face, full dull lustre, combined with a recycled solution dyed C-knit backer for soft quiet comfort. Utilising Gore's ePE membrane providing a PFC/PFAS free DWR and membrane technology. <a href="#">Oeko-Tex</a> * and <a href="#">Bluesign</a> *

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Oeko-Tex® certified fabrics have been tested to standards which do not allow the use of chemicals and substances which are known to be harmful to humans and the environment

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Women's Phase Pants	All	GORE-TEX PRODUCTS WITH GORE PERFORMANCE TECHNOLOGY (with ePE membrane)	70D x 70D	Grade 4	28,000mm	RET <20	133 g/m <sup>2</sup>	Shell Face: 100% NYLON (RECYCLED) Shell Backer: 100% NYLON	Plain weave recycled nylon face made from 70 denier yarns with a smooth face, dull optic, excellent abrasion & tear resistance and a nylon tricot backer. Utilising Gore's ePE membrane providing a PFC/PFAS free DWR and membrane technology. Oeko-Tex® and Bluesign®
	Instep	SCHOELLER® KEPROTEC® KEVLAR®	140D	90 before wash	100mm	N/A	172g/m <sup>2</sup>	85% NYLON, 15% ARAMID	Lightweight and hard-wearing. Enhanced abrasion resistance. Oeko-Tex®
Women's Spirit Long Jacket	All	GORE-TEX PRODUCTS WITH GORE PERFORMANCE TECHNOLOGY (with ePE membrane)	75D x 75D	Grade 4	28,000mm	RET <20	165 g/m <sup>2</sup>	Shell Face: 100% POLYESTER (RECYCLED) Shell Backer: 100% POLYESTER (95% RECYCLED)	Soft plain weave fabric made from recycled 75 denier polyester yarns with a soft solution dyed recycled warm brushed backer. Utilising Gore's ePE membrane providing a PFC/PFAS free DWR and membrane technology. Oeko-Tex® and Bluesign®
Women's Torren Jacket	All	PETRICHOR TECHNOLOGY	30D x 30D	Grade 4	20,000mm	RET 7	115g/m <sup>2</sup>	Shell Face: 100% NYLON (RECYCLED) Shell Backer: 100% NYLON (RECYCLED)	Nano ripstop recycled nylon 30 denier face textile combined with a super thin waterproof, windproof non-porous hydrophilic polyurethane membrane (PFC/PFAS free DWR and membrane technology) engineered with maximum breathability for higher aerobic activities. A 20 denier nylon recycled and solution dyed tricot backer. Oeko-Tex® and Bluesign®
Women's Cetus Jacket	All	PETRICHOR TECHNOLOGY	30D x 30D	Grade 4	20,000mm	RET 7	115g/m <sup>2</sup>	Shell Face: 100% NYLON (RECYCLED) Shell Backer: 100% NYLON (RECYCLED)	Nano ripstop recycled nylon 30 denier face textile combined with a super thin waterproof, windproof non-porous hydrophilic polyurethane membrane (PFC/PFAS free DWR and membrane technology) engineered with maximum breathability for higher aerobic activities. A 20 denier nylon recycled and solution dyed tricot backer. Oeko-Tex® and Bluesign®
Women's Cetus Pants	All	PETRICHOR TECHNOLOGY	30D x 30D	Grade 4	20,000mm	RET 7	115g/m <sup>2</sup>	Shell Face: 100% NYLON (RECYCLED) Shell Backer: 100% NYLON (RECYCLED)	Nano ripstop recycled nylon 30 denier face textile combined with a super thin waterproof, windproof non-porous hydrophilic polyurethane membrane (PFC/PFAS free DWR and membrane technology) engineered with maximum breathability for higher aerobic activities. A 20 denier nylon recycled and solution dyed tricot backer. Oeko-Tex® and Bluesign®
Women's Cetus Lite Jacket	All	PETRICHOR TECHNOLOGY	21D x 21D	Grade 5	20,000mm	RET 5	83g/m <sup>2</sup>	Shell Face: 100% NYLON (RECYCLED) Shell Backer: 100% NYLON	Mini-ripstop recycled nylon 21 denier face textile combined with a super thin waterproof, windproof non-porous hydrophilic polyurethane membrane (PFC/PFAS free DWR and membrane technology) engineered with maximum breathability for higher aerobic activities. A 10 denier nylon tricot backer. Oeko-Tex® and Bluesign®
Women's Minimus Lite Jacket	All	PERTEX® SHIELD	20D	80/20	20,000mm	20,000g/m <sup>2</sup> /24hrs	62g/m <sup>2</sup>	100% NYLON	2.5 layer stretch nylon mini rip-stop woven, with a grey backer and tricot print.
Women's Duality Jacket	Outer	GORE-TEX with Gore performance technology (with ePE membrane)	70D x 70D	Grade 4	28,000mm	RET <13	97g/m <sup>2</sup>	100% NYLON (RECYCLED),	Plain weave 70 denier recycled nylon. Smooth surface, dull optic, great hand. Utilising Gore's ePE membrane providing a PFC/PFAS free DWR and membrane technology. Oeko-Tex® and Bluesign®
	Insulation	PrimaLoft® Silver Insulation	N/A	N/A	N/A	N/A	100g/m <sup>2</sup> & 80g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Lofting, water repellent and fast drying insulation. Oeko-Tex® & Bluesign®
	Lining	PEAQ	20D x 20D	Grade 4	N/A	N/A	39g/m <sup>2</sup>	100% NYLON (RECYCLED)	Lightweight recycled nylon plain woven fabric with a PFC Free DWR. Abrasion resistance 20,000+ at 9k PA Bluesign®
Women's Solution Jacket	All	PERTEX® SHIELD REVOLVE	50D x 50D	80/20	20,000mm	12,000g/m <sup>2</sup> /24hrs	141g/m <sup>2</sup>	Shell Face: 100% POLYESTER (RECYCLED) Shell Backer: 100% POLYESTER (RECYCLED)	Plain woven, solution dyed, 50 denier texturized recycled polyester face textile reduces water use by over 50% by directly colouring the liquid polymer before being spun into yarn. This is bonded to a 75% recycled polyester membrane and a 100% recycled tricot knit backer. This more sustainable waterproof technology uses a PFC Free (CO) DWR to shed rain drops and maximise breathability.
Women's Solution Pants	All	PERTEX® SHIELD REVOLVE	50D x 50D	80/20	20,000mm	12,000g/m <sup>2</sup> /24hrs	141g/m <sup>2</sup>	Shell Face: 100% POLYESTER (RECYCLED) Shell Backer: 100% POLYESTER (RECYCLED)	Plain woven, solution dyed, 50 denier texturized recycled polyester face textile reduces water use by over 50% by directly colouring the liquid polymer before being spun into yarn. This is bonded to a 75% recycled polyester membrane and a 100% recycled tricot knit backer. This more sustainable waterproof technology uses a PFC Free (CO) DWR to shed rain drops and maximise breathability.
Women's Featherlite Jacket	All	Wind Barrier Dynamic	20D x 20D	Grade 4	500mm	Max 1cc	42g/m <sup>2</sup>	100% NYLON	Mini rip-stop woven with stretch properties and excellent breathability. Bluesign®
Women's Featherlite Jacket	All	Wind Barrier Dynamic	20D x 20D	Grade 4	500mm	Max 1cc	42g/m <sup>2</sup>	100% NYLON	Mini rip-stop woven with stretch properties and excellent breathability. Bluesign®

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Product	Area	Fabric	Denier	DWR / Spray rating	MVTR / Air permeability / RET	Weight / m <sup>2</sup>	Fabric composition	Other / Notes
Unisex Apex 8000 Down Jacket	Outer	PERTEX® QUANTUM PRO	30D x 30D	80/20	Max Occ	52 g/m <sup>2</sup>	100% NYLON (RECYCLED)	A 30 Denier ripstop woven using recycled nylon yarns, with an ultra-thin water-resistant coating, and durable construction, maximising insulation. A PFC/PFAS Free durable water repellent (DWR) finish sheds light rain and snow to provide additional weather protection. Oeko-Tex®
	Reinforcement	PERTEX® QUANTUM PRO	50D x 50D	80/20	Max Occ	64 g/m <sup>2</sup>	100% NYLON	A 50 denier ripstop reinforcement Pertex quantum pro with an ultra-thin water-resistant coating, and durable construction, maximising insulation. A PFC/PFAS Free durable water repellent (DWR) finish sheds light rain and snow to provide additional weather protection. Oeko-tex®
	Insulation (fill weights for size M)	90/10 ExpeDRY goose down at 850+ fill power	N/A	N/A	N/A	505 g	CONTAINS NON-TEXTILE PARTS OF ANIMAL ORIGIN (90/10 GOOSE DOWN)	ExpeDRY works through a permanent and chemical-free bonding of gold particles to the down cluster which aid in the evaporation of water molecules, causing the down to dry faster and stay dry in high humidity and extreme conditions. Responsible Down Standard (RDS) and Track my Down®
	Insulation (fill weights for size M)	60g/m <sup>2</sup> PrimaLoft® Gold Insulation with Cross Core™ technology across the back and shoulders	N/A	N/A	N/A	60 g/m <sup>2</sup>	100% POLYESTER (90% RECYCLED)	Exceptional insulation of PrimaLoft® Gold enhanced with aerogel technology for superior thermal efficiency. Bluesign® & Oeko-tex®
	Lining	PEAQ	20D x 20D	Grade 4	Max 1.0 cc	39 g/m <sup>2</sup>	100% NYLON (RECYCLED)	Lightweight recycled nylon plain woven fabric with a PFC/PFAS FREE DWR. Abrasion resistance 20,000+ at 9k PA Bluesign®
Unisex Apex 8000 Down Salopettes	Outer	PERTEX® QUANTUM PRO	30D x 30D	80/20	Max Occ	52 g/m <sup>2</sup>	100% NYLON (RECYCLED)	A 30 Denier ripstop woven using recycled nylon yarns, with an ultra-thin water-resistant coating, and durable construction, maximising insulation. A PFC/PFAS Free durable water repellent (DWR) finish sheds light rain and snow to provide additional weather protection. Oeko-Tex®
	Reinforcement	PERTEX® QUANTUM PRO	50D x 50D	80/20	Max Occ	64 g/m <sup>2</sup>	100% NYLON	A 50 denier ripstop reinforcement Pertex quantum pro with an ultra-thin water-resistant coating, and durable construction, maximising insulation. A PFC/PFAS Free durable water repellent (DWR) finish sheds light rain and snow to provide additional weather protection. Oeko-tex®
	Insulation (fill weights for size M)	90/10 ExpeDRY goose down at 850+ fill power	N/A	N/A	N/A	300 g	CONTAINS NON-TEXTILE PARTS OF ANIMAL ORIGIN (90/10 GOOSE DOWN)	ExpeDRY works through a permanent and chemical-free bonding of gold particles to the down cluster which aid in the evaporation of water molecules, causing the down to dry faster and stay dry in high humidity and extreme conditions. Responsible Down Standard (RDS) and Track my Down®
	Lining	PEAQ	20D x 20D	Grade 4	Max 1.0 cc	39 g/m <sup>2</sup>	100% NYLON (RECYCLED)	Lightweight recycled nylon plain woven fabric with a PFC/PFAS FREE DWR. Abrasion resistance 20,000+ at 9k PA Bluesign®
Men's Kamen XT Hoodie	Outer	PERTEX® QUANTUM DIAMOND FUSE	20D x 20D	80/20	Max 1.0 cc	43 g/m <sup>2</sup>	100% NYLON (RECYCLED)	A 20 Denier recycled nylon ripstop using Pertex Quantum Diamon Fuse technology. Diamond fuse yarn has an engineered cross section allowing the yarns to sit together even more tightly than conventional yarn creating an incredibly flat fabric surface. Not only does this increase the fabric's abrasion and snag resistance but helps shed water. PFC/PFAS Free durable water repellent (DWR) Bluesign®
	Insulation (fill weights for size M)	90/10 ExpeDRY goose down at 800+ fill power	N/A	N/A	N/A	200 g	CONTAINS NON-TEXTILE PARTS OF ANIMAL ORIGIN (90/10 GOOSE DOWN)	ExpeDRY works through a permanent and chemical-free bonding of gold particles to the down cluster which aid in the evaporation of water molecules, causing the down to dry faster and stay dry in high humidity and extreme conditions. Responsible Down Standard (RDS) and Track my Down®
	Shoulders & front collar insulation	PrimaLoft® Gold Insulation Active Vent	N/A	N/A	N/A	60 g	100% POLYESTER (80% RECYCLED)	Lightweight warmth and thermal efficacy, designed for breathability and effective moisture management. Packable insulation that remains warm even if wet. 4-way stretch enables freedom of movement. Bluesign® & Oeko-tex®
	Lining	PEAQ	20D x 20D	Grade 4	Max 1.0 cc	39 g/m <sup>2</sup>	100% NYLON (RECYCLED)	Lightweight recycled nylon plain woven fabric with a PFC/PFAS FREE DWR. Abrasion resistance 20,000+ at 9k PA Bluesign®
Men's Kamen Hoodie	Outer	PERTEX® QUANTUM DIAMOND FUSE	20D x 20D	80/20	Max 1.0 cc	43 g/m <sup>2</sup>	100% NYLON (RECYCLED)	A 20 Denier recycled nylon ripstop using Pertex Quantum Diamon Fuse technology. Diamond fuse yarn has an engineered cross section allowing the yarns to sit together even more tightly than conventional yarn creating an incredibly flat fabric surface. Not only does this increase the fabric's abrasion and snag resistance but helps shed water. PFC/PFAS Free durable water repellent (DWR) Bluesign®
	Insulation (fill weights for size M)	90/10 ExpeDRY goose down at 800+ fill power	N/A	N/A	N/A	180	CONTAINS NON-TEXTILE PARTS OF ANIMAL ORIGIN (90/10 GOOSE DOWN)	ExpeDRY works through a permanent and chemical-free bonding of gold particles to the down cluster which aid in the evaporation of water molecules, causing the down to dry faster and stay dry in high humidity and extreme conditions. Responsible Down Standard (RDS) and Track my Down®
	Shoulders & front collar insulation	PrimaLoft® Gold Insulation Active Vent	N/A	N/A	N/A	60 g	100% POLYESTER (80% RECYCLED)	Lightweight warmth and thermal efficacy, designed for breathability and effective moisture management. Packable insulation that remains warm even if wet. 4-way stretch enables freedom of movement. Bluesign® & Oeko-tex®
	Lining	PEAQ	20D x 20D	Grade 4	Max 1.0 cc	39 g/m <sup>2</sup>	100% NYLON (RECYCLED)	Lightweight recycled nylon plain woven fabric with a PFC/PFAS FREE DWR. Abrasion resistance 20,000+ at 9k PA Bluesign®

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Product	Area	Fabric	Denier	DWR / Spray rating	MVTR / Air permeability / RET	Weight / m <sup>2</sup>	Fabric composition	Other / Notes
Men's Anti-Freeze XT Hoodie	Outer	PERTEX® QUANTUM	20D x 20D	80/20	Max 1.0 cc	36 g/m <sup>2</sup>	100% NYLON (RECYCLED)	20 Denier recycled nylon ripstop, Pertex Quantum textile uses a tightly woven structure to provide a light and soft downproof fabric that allows insulation to fully loft, providing both comfort and enhanced thermal performance. A PFC/PFAS Free durable water repellent (DWR) finish sheds light rain and snow to provide additional weather protection. <b>Bluesign®</b>
	Insulation (fill weights for size UK M)	90/10 ExpeDRY goose down at 800+ fill power	N/A	N/A	N/A	170g	CONTAINS NON-TEXTILE PARTS OF ANIMAL ORIGIN (90/10 GOOSE DOWN)	ExpeDRY works through a permanent and chemical-free bonding of gold particles to the down cluster which aid in the evaporation of water molecules, causing the down to dry faster and stay dry in high humidity and extreme conditions. Responsible Down Standard (RDS) and Track my Down™
	Underarm Gusset Insulation	Dynamic Insulation	N/A	N/A	N/A	80 g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Lofty synthetic insulation to retain warmth even when wet, with 4 way stretch for freedom of movement. <b>Bluesign®</b>
	Lining	PEAQ	20D x 20D	Grade 4	Max 1.0 cc	39 g/m <sup>2</sup>	100% NYLON (RECYCLED)	Lightweight recycled nylon plain woven fabric with a PFC/PFAS FREE DWR. Abrasion resistance 20,000+ at 9k PA. <b>Bluesign®</b>
Men's Anti-Freeze Hoodie	Outer	PERTEX® QUANTUM	20D x 20D	80/20	Max 1.0 cc	36 g/m <sup>2</sup>	100% NYLON (RECYCLED)	20 Denier recycled nylon ripstop, Pertex Quantum textile uses a tightly woven structure to provide a light and soft downproof fabric that allows insulation to fully loft, providing both comfort and enhanced thermal performance. A PFC/PFAS Free durable water repellent (DWR) finish sheds light rain and snow to provide additional weather protection. <b>Bluesign®</b>
	Insulation (fill weights for size UK M)	90/10 ExpeDRY goose down at 800+ fill power	N/A	N/A	N/A	110 g	CONTAINS NON-TEXTILE PARTS OF ANIMAL ORIGIN (90/10 GOOSE DOWN)	ExpeDRY works through a permanent and chemical-free bonding of gold particles to the down cluster which aid in the evaporation of water molecules, causing the down to dry faster and stay dry in high humidity and extreme conditions. Responsible Down Standard (RDS) and Track my Down™
	Underarm Gusset Insulation	Dynamic Insulation	N/A	N/A	N/A	60 g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Lofty synthetic insulation to retain warmth even when wet, with 4 way stretch for freedom of movement. <b>Bluesign®</b>
	Lining	PEAQ	20D x 20D	Grade 4	Max 0.7 cc	39 g/m <sup>2</sup>	100% NYLON (RECYCLED)	Lightweight recycled nylon plain woven fabric with a PFC/PFAS FREE DWR. Abrasion resistance 20,000+ at 9k PA. <b>Bluesign®</b>
Men's Anti-Freeze Lite Hoodie	Outer	PERTEX® QUANTUM	20D x 20D	80/20	Max 1.0 cc	36 g/m <sup>2</sup>	100% NYLON (RECYCLED)	20 Denier recycled nylon ripstop, Pertex Quantum textile uses a tightly woven structure to provide a light and soft downproof fabric that allows insulation to fully loft, providing both comfort and enhanced thermal performance. A PFC/PFAS Free durable water repellent (DWR) finish sheds light rain and snow to provide additional weather protection. <b>Bluesign®</b>
	Insulation (fill weights for size UK M)	90/10 ExpeDRY goose down at 800+ fill power	N/A	N/A	N/A	80 g	CONTAINS NON-TEXTILE PARTS OF ANIMAL ORIGIN (90/10 GOOSE DOWN)	ExpeDRY works through a permanent and chemical-free bonding of gold particles to the down cluster which aid in the evaporation of water molecules, causing the down to dry faster and stay dry in high humidity and extreme conditions. Responsible Down Standard (RDS) and Track my Down™
	Underarm Gusset Insulation	Dynamic Insulation	N/A	N/A	N/A	40 g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Lofty synthetic insulation to retain warmth even when wet, with 4 way stretch for freedom of movement. <b>Bluesign®</b>
	Lining	PEAQ	20D x 20D	Grade 4	Max 1.0 cc	39 g/m <sup>2</sup>	100% NYLON (RECYCLED)	Lightweight recycled nylon plain woven fabric with a PFC/PFAS FREE DWR. Abrasion resistance 20,000+ at 9k PA. <b>Bluesign®</b>
Men's Alpine 850 Hoodie	Outer	PERTEX® QUANTUM	10D x 10D	80/20	Max 1cc	29g/m <sup>2</sup>	100% NYLON (RECYCLED)	Super lightweight recycled nylon nano ripstop woven textile with a PFC/PFAS FREE DWR. <b>Bluesign®</b>
	Insulation (fill weights for size M)	170g of 90/10 HyperDRY® water resistant fluorocarbon-free goose down at 850+ fill power	N/A	N/A	N/A	170g	CONTAINS NON-TEXTILE PARTS OF ANIMAL ORIGIN (90/10 GOOSE DOWN)	Responsible Down Standard (RDS) and Track my Down
	Lining	PERTEX® QUANTUM	10D x 10D	80/20	Max 1cc	29g/m <sup>2</sup>	100% NYLON (RECYCLED)	Super lightweight recycled nylon nano ripstop woven textile with a PFC/PFAS FREE DWR. <b>Bluesign®</b>
Men's Alpine 850 Lite Hoodie	Outer	PERTEX® QUANTUM	10D x 10D	80/20	Max 1cc	29g/m <sup>2</sup>	100% NYLON (RECYCLED)	Super lightweight recycled nylon nano ripstop woven textile with a PFC/PFAS FREE DWR. <b>Bluesign®</b>
	Insulation (fill weights for size M)	140g of 90/10 HyperDRY® water resistant fluorocarbon-free goose down at 850+ fill power	N/A	N/A	N/A	140g	CONTAINS NON-TEXTILE PARTS OF ANIMAL ORIGIN (90/10 GOOSE DOWN)	Responsible Down Standard (RDS) and Track my Down
	Lining	PERTEX® QUANTUM	10D x 10D	80/20	Max 1cc	29g/m <sup>2</sup>	100% NYLON (RECYCLED)	Super lightweight recycled nylon nano ripstop woven textile with a PFC/PFAS FREE DWR. <b>Bluesign®</b>

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Product	Area	Fabric	Denier	DWR / Spray rating	MVTR / Air permeability / RET	Weight / m <sup>2</sup>	Fabric composition	Other / Notes
Men's Alpine 850 Nano Hoodie	Outer	PERTEX QUANTUM	10D x 10D	80/20	Max 1cc	26g/m <sup>2</sup>	100% NYLON (RECYCLED)	Super lightweight recycled nylon nano ripstop woven textile with a PFC/PFAS FREE DWR. <b>Bluesign®</b>
	Insulation (fill weights for size M)	100g of 90/10 ExpeDRY goose down at 850+ fill power	N/A	N/A	N/A	60g	CONTAINS NON-TEXTILE PARTS OF ANIMAL ORIGIN (90/10 GOOSE DOWN)	ExpeDRY works through a permanent and chemical-free bonding of non-toxic gold particles to the down cluster which aid in the evaporation of water molecules, causing the down to dry faster and stay dry in high humidity and extreme conditions. Responsible Down Standard (RDS) and Track my Down™
	Collar, underarm gusset	PrimaLoft® GOLD Insulation	N/A	N/A	N/A	80g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Ultra-soft micro fibres deliver excellent thermal efficiency and loft, even in damp conditions. <b>Oeko-Tex®</b> & <b>Bluesign®</b>
	Lining	PERTEX QUANTUM	10D x 10D	80/20	Max 1cc	26g/m <sup>2</sup>	100% NYLON (RECYCLED)	Super lightweight recycled nylon nano ripstop woven textile with a PFC/PFAS FREE DWR. <b>Bluesign®</b>
Men's Polaron XT Hoodie	Outer	PERTEX QUANTUM	30D x 30D	80/20	Max 1.0 cc	48 g/m <sup>2</sup>	100% NYLON (RECYCLED)	A 30 Denier recycled nylon ripstop, downproof and windproof through a tightly woven structure and calander process. Utilised for its durability and its ability to protect the insulation's warmth and loft. A PFC/PFAS Free durable water repellent (DWR) finish sheds light rain and snow to provide additional weather protection. <b>Bluesign®</b>
	Insulation (fill weights for size M)	RENU ExpeDRY 85/15 recycled down at 750+ fill power	N/A	N/A	N/A	260 g	CONTAINS NON-TEXTILE PARTS OF ANIMAL ORIGIN (85/15 DOWN)	ExpeDRY works through a permanent and chemical-free bonding of gold particles to the down cluster which aid in the evaporation of water molecules, causing the down to dry faster and stay dry in high humidity and extreme conditions. Responsible Down Standard (RDS) and Track my Down™
	Lining	PEAQ	20D x 20D	Grade 4	Max 1.0 cc	39 g/m <sup>2</sup>	100% NYLON (RECYCLED)	Lightweight recycled nylon plain woven fabric with a PFC/PFAS FREE DWR. Abrasion resistance 20,000+ at 9k PA <b>Bluesign®</b>
Men's Composite Hoodie	Outer & Lining	PERTEX QUANTUM	20D x 20D	80/20	Max 1cc	130g/m <sup>2</sup>	85% NYLON, 15% POLYURETHANE	20 denier textured nylon 3D Plain Weave with 2 way stretch, intelligently woven to preform the baffle structure, eliminating the need for stitching or additional lining. This light and soft fabric is engineered to allow the down to fully loft and provide maximum warmth. Water repellency is provided by a PFC/PFAS FREE DWR.
	Insulation (fill weights for size UK M)	82g of 90/10 HyperDRY™ water resistant fluorocarbon-free down at 750+ fill power	N/A	N/A	N/A	82g	CONTAINS NON-TEXTILE PARTS OF ANIMAL ORIGIN (90/10 DUCK DOWN)	Responsible Down Standard (RDS) and Track my Down™
	Sleeves & Hood	Thermo Stretch	N/A	N/A	N/A	245g/m <sup>2</sup>	51% POLYESTER, 39% NYLON, 10% ELASTANE	Smooth nylon face fleece with excellent durability and abrasion resistance 50,000+ at 9kPA, polyester brushed back providing warmth and comfort, 4 way stretch and outstanding moisture management. <b>Oeko-Tex®</b>
Women's Kamen XT Hoodie	Outer	PERTEX QUANTUM DIAMOND FUSE	20D x 20D	80/20	Max 1.0 cc	43 g/m <sup>2</sup>	100% NYLON (RECYCLED)	A 20 Denier recycled nylon ripstop using Pertex Quantum Diamond Fuse technology. Diamond fuse yarn has an engineered cross section allowing the yarns to sit together even more tightly than conventional yarn creating an incredibly flat fabric surface. Not only does this increase the fabric's abrasion and snag resistance but helps shed water. PFC/PFAS Free durable water repellent (DWR) <b>Bluesign®</b>
	Insulation (fill weights for size 12)	90/10 ExpeDRY goose down at 800+ fill power	N/A	N/A	N/A	187 g	CONTAINS NON-TEXTILE PARTS OF ANIMAL ORIGIN (90/10 GOOSE DOWN)	ExpeDRY works through a permanent and chemical-free bonding of gold particles to the down cluster which aid in the evaporation of water molecules, causing the down to dry faster and stay dry in high humidity and extreme conditions. Responsible Down Standard (RDS) and Track my Down™
	Shoulders & front collar insulation	PrimaLoft® Gold Insulation Active Vent	N/A	N/A	N/A	60 g	100% POLYESTER (80% RECYCLED)	Lightweight warmth and thermal efficacy, designed for breathability and effective moisture management. Packable insulation that remains warm even if wet. 4-way stretch enables freedom of movement. <b>Bluesign®</b> & <b>Oeko-tex®</b>
	Lining	PEAQ	20D x 20D	Grade 4	Max 1.0 cc	39 g/m <sup>2</sup>	100% NYLON (RECYCLED)	Lightweight recycled nylon plain woven fabric with a PFC/PFAS FREE DWR. Abrasion resistance 20,000+ at 9k PA <b>Bluesign®</b>
Women's Kamen Hoodie	Outer	PERTEX QUANTUM DIAMOND FUSE	20D x 20D	80/20	Max 1.0 cc	43 g/m <sup>2</sup>	100% NYLON (RECYCLED)	A 20 Denier recycled nylon ripstop using Pertex Quantum Diamond Fuse technology. Diamond fuse yarn has an engineered cross section allowing the yarns to sit together even more tightly than conventional yarn creating an incredibly flat fabric surface. Not only does this increase the fabric's abrasion and snag resistance but helps shed water. PFC/PFAS Free durable water repellent (DWR) <b>Bluesign®</b>
	Insulation (fill weights for size 12)	90/10 ExpeDRY goose down at 800+ fill power	N/A	N/A	N/A	166 g	CONTAINS NON-TEXTILE PARTS OF ANIMAL ORIGIN (90/10 GOOSE DOWN)	ExpeDRY works through a permanent and chemical-free bonding of gold particles to the down cluster which aid in the evaporation of water molecules, causing the down to dry faster and stay dry in high humidity and extreme conditions. Responsible Down Standard (RDS) and Track my Down™
	Shoulders & front collar insulation	PrimaLoft® Gold Insulation Active Vent	N/A	N/A	N/A	60 g	100% POLYESTER (80% RECYCLED)	Lightweight warmth and thermal efficacy, designed for breathability and effective moisture management. Packable insulation that remains warm even if wet. 4-way stretch enables freedom of movement. <b>Bluesign®</b> & <b>Oeko-tex®</b>
	Lining	PEAQ	20D x 20D	Grade 4	Max 1.0 cc	39 g/m <sup>2</sup>	100% NYLON (RECYCLED)	Lightweight recycled nylon plain woven fabric with a PFC/PFAS FREE DWR. Abrasion resistance 20,000+ at 9k PA <b>Bluesign®</b>

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Product	Area	Fabric	Denier	DWR / Spray rating	MVTR / Air permeability / RET	Weight / m <sup>2</sup>	Fabric composition	Other / Notes
Women's Anti-Freeze XT Hoodie	Outer	PERTEX® QUANTUM	20D x 20D	80/20	Max 1.0	36 g/m <sup>2</sup>	100% NYLON (RECYCLED)	20 Denier recycled nylon ripstop, Pertex Quantum textile uses a tightly woven structure to provide a light and soft downproof fabric that allows insulation to fully loft, providing both comfort and enhanced thermal performance. A PFC/PFAS Free durable water repellent (DWR) finish sheds light rain and snow to provide additional weather protection. <b>Bluesign®</b>
	Insulation (fill weights for size UK 12)	90/10 ExpeDRY goose down at 800+ fill power	N/A	N/A	N/A	145 g	CONTAINS NON-TEXTILE PARTS OF ANIMAL ORIGIN (90/10 GOOSE DOWN)	ExpeDRY works through a permanent and chemical-free bonding of gold particles to the down cluster which aid in the evaporation of water molecules, causing the down to dry faster and stay dry in high humidity and extreme conditions. Responsible Down Standard (RDS) and Track my Down™
	Underarm Gusset Insulation	Dynamic Insulation	N/A	N/A	N/A	80 g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Lofty synthetic insulation to retain warmth even when wet, with 4 way stretch for freedom of movement. <b>Bluesign®</b>
	Lining	PEAQ	20D x 20D	Grade 4	Max 1.0 cc	39 g/m <sup>2</sup>	100% NYLON (RECYCLED)	Lightweight recycled nylon plain woven fabric with a PFC/PFAS FREE DWR. Abrasion resistance 20,000+ at 9k PA. <b>Bluesign®</b>
Women's Anti-Freeze Hoodie	Outer	PERTEX® QUANTUM	20D x 20D	80/20	Max 1.0 cc	36 g/m <sup>2</sup>	100% NYLON (RECYCLED)	20 Denier recycled nylon ripstop, Pertex Quantum textile uses a tightly woven structure to provide a light and soft downproof fabric that allows insulation to fully loft, providing both comfort and enhanced thermal performance. A PFC/PFAS Free durable water repellent (DWR) finish sheds light rain and snow to provide additional weather protection. <b>Bluesign®</b>
	Insulation (fill weights for size UK 12)	90/10 ExpeDRY goose down at 800+ fill power	N/A	N/A	N/A	99 g	CONTAINS NON-TEXTILE PARTS OF ANIMAL ORIGIN (90/10 GOOSE DOWN)	ExpeDRY works through a permanent and chemical-free bonding of gold particles to the down cluster which aid in the evaporation of water molecules, causing the down to dry faster and stay dry in high humidity and extreme conditions. Responsible Down Standard (RDS) and Track my Down™
	Underarm Gusset Insulation	Dynamic Insulation	N/A	N/A	N/A	60 g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Lofty synthetic insulation to retain warmth even when wet, with 4 way stretch for freedom of movement. <b>Bluesign®</b>
	Lining	PEAQ	20D x 20D	Grade 4	Max 1.0	39 g/m <sup>2</sup>	100% NYLON (RECYCLED)	Lightweight recycled nylon plain woven fabric with a PFC/PFAS FREE DWR. Abrasion resistance 20,000+ at 9k PA. <b>Bluesign®</b>
Women's Anti-Freeze Lite Hoodie	Outer	PERTEX® QUANTUM	20D x 20D	80/20	Max 1.0 cc	36 g/m <sup>2</sup>	100% NYLON (RECYCLED)	20 Denier recycled nylon ripstop, Pertex Quantum textile uses a tightly woven structure to provide a light and soft downproof fabric that allows insulation to fully loft, providing both comfort and enhanced thermal performance. A PFC/PFAS Free durable water repellent (DWR) finish sheds light rain and snow to provide additional weather protection. <b>Bluesign®</b>
	Insulation (fill weights for size UK 12)	90/10 ExpeDRY goose down at 800+ fill power	N/A	N/A	N/A	70 g	CONTAINS NON-TEXTILE PARTS OF ANIMAL ORIGIN (90/10 GOOSE DOWN)	ExpeDRY works through a permanent and chemical-free bonding of gold particles to the down cluster which aid in the evaporation of water molecules, causing the down to dry faster and stay dry in high humidity and extreme conditions. Responsible Down Standard (RDS) and Track my Down™
	Underarm Gusset Insulation	Dynamic Insulation	N/A	N/A	N/A	40 g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Lofty synthetic insulation to retain warmth even when wet, with 4 way stretch for freedom of movement. <b>Bluesign®</b>
	Lining	PEAQ	20D x 20D	Grade 4	Max 1.0	39 g/m <sup>2</sup>	100% NYLON (RECYCLED)	Lightweight recycled nylon plain woven fabric with a PFC/PFAS FREE DWR. Abrasion resistance 20,000+ at 9k PA. <b>Bluesign®</b>
Women's Alpine 850 Nano Hoodie	Outer	PERTEX® QUANTUM	10D x 10D	80/20	Max 1cc	26g/m <sup>2</sup>	100% NYLON (RECYCLED)	Super lightweight recycled nylon nano ripstop woven textile with a PFC/PFAS FREE DWR. <b>Bluesign®</b>
	Insulation (fill weights for size UK 12)	85g of 90/10 ExpeDRY goose down at 850+ fill power	N/A	N/A	N/A	55g	CONTAINS NON-TEXTILE PARTS OF ANIMAL ORIGIN (90/10 GOOSE DOWN)	ExpeDRY works through a permanent and chemical-free bonding of non-toxic gold particles to the down cluster which aid in the evaporation of water molecules, causing the down to dry faster and stay dry in high humidity and extreme conditions. Responsible Down Standard (RDS) and Track my Down™
	Collar, underarm gusset	PrimaLoft® GOLD Insulation	N/A	N/A	N/A	80g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Ultra-soft micro fibres deliver excellent thermal efficiency and loft, even in damp conditions. <b>Oeko-Tex® &amp; Bluesign®</b>
	Lining	PERTEX® QUANTUM	10D x 10D	80/20	Max 1cc	26g/m <sup>2</sup>	100% NYLON (RECYCLED)	Super lightweight recycled nylon nano ripstop woven textile with a PFC/PFAS FREE DWR. <b>Bluesign®</b>

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Product	Area	Fabric	Denier	DWR / Spray rating	MVTR / Air permeability / RET	Weight / m <sup>2</sup>	Fabric composition	Other / Notes
Women's Polaron XT Hoodie	Outer	PERTEX QUANTUM	30D x 30D	80/20	Max 1.0 cc	48 g/m <sup>2</sup>	100% NYLON (RECYCLED)	A 30 Denier recycled nylon ripstop, downproof and windproof though a tightly woven structure and calander process. Utilised for it's durability and it's ability to protect the insulation's warmth and loft. A PFC/PFAS Free durable water repellent (DWR) finish sheds light rain and snow to provide additional weather protection. <a href="#">Bluesign®</a>
	Insulation (fill weights for size 12)	RENU ExpeDRY 85/15 recycled down at 750+ fill power	N/A	N/A	N/A	268 g	CONTAINS NON-TEXTILE PARTS OF ANIMAL ORIGIN (85/15 DOWN)	ExpeDRY works through a permanent and chemical-free bonding of gold particles to the down cluster which aid in the evaporation of water molecules, causing the down to dry faster and stay dry in high humidity and extreme conditions. Responsible Down Standard (RDS) and Track my Down
	Lining	PEAQ	20D x 20D	Grade 4	Max 1.0 cc	39 g/m <sup>2</sup>	100% NYLON (RECYCLED)	Lightweight recycled nylon plain woven fabric with a PFC/PFAS FREE DWR. Abrasion resistance 20,000+ at 9k PA <a href="#">Bluesign®</a>
Women's Tundra Hoodie	Outer	Barrier AC	45D x 45D	Grade 5	Max 0.2cc	72g/m <sup>2</sup>	100% NYLON (RECYCLED)	A tough and robust full dull recycled nylon ripstop woven, provides a matt visual aesthetic. An acrylic coating provides additional wind and water repellency. PFC/PFAS FREE DWR. <a href="#">Oeko-Tex®</a>
	Insulation (fill weights for size UK 12)	220g of 85/15 HyperDRY™ water resistant fluorocarbon-free recycled down at 700+ fill power	N/A	N/A	N/A	220g	CONTAINS NON-TEXTILE PARTS OF ANIMAL ORIGIN (RECYCLED DOWN)	Track my Down™
	Lining	PEAQ	20D x 20D	Grade 4	Max 0.7cc	39g/m <sup>2</sup>	100% NYLON (RECYCLED)	Lightweight recycled nylon plain woven fabric with a PFC/PFAS FREE DWR. Abrasion resistance 20,000+ at 9k PA <a href="#">Bluesign®</a>
Women's Composite Hoodie	Outer & Lining	PERTEX® QUANTUM	20D x 20D	80/20	Max 1cc	130g/m <sup>2</sup>	85% NYLON, 15% POLYURETHANE	20 denier textured nylon 3D Plain Weave with 2 way stretch, intelligently woven to preform the baffle structure, eliminating the need for stitching or additional lining. This light and soft fabric is engineered to allow the down to fully loft and provide maximum warmth. Water repellency is provided by a PFC/PFAS FREE DWR.
	Insulation (fill weights for size UK 12)	79g of 90/10 HyperDRY™ water resistant fluorocarbon-free down at 750+ fill power	N/A	N/A	N/A	79g	CONTAINS NON-TEXTILE PARTS OF ANIMAL ORIGIN (90/10 DUCK DOWN)	Responsible Down Standard (RDS) and Track my Down™
	Sleeves & Hood	Thermo Stretch	N/A	N/A	N/A	245g/m <sup>2</sup>	51% POLYESTER, 39% NYLON, 10% ELASTANE	Smooth nylon face fleece with excellent durability and abrasion resistance 50,000+ at 9kPA, polyester brushed back providing warmth and comfort, 4 way stretch and outstanding moisture management. <a href="#">Oeko-Tex®</a>

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[POLYGIENE®](#) is an environmentally friendly treatment which stops odour causing bacteria, viruses and fungi from settling into your clothing, meaning garments can be washed less often and at lower temperatures

Product	Area	Fabric	Denier	DWR / Spray rating	MVTR / Air permeability / RET	Weight / m <sup>2</sup>	Fabric composition	Other / Notes
Men's Fortes XT Hoodie	Outer	Barrier Tough +	12Dx12Dx40D	Grade 4	0CFM	40 g/m <sup>2</sup>	100% NYLON (RECYCLED)	A densely woven mini-ripstop textile using super lightweight 12 Denier recycled nylon yarns, excellent abrasion resistance for its weight. With an acrylic coating for increased weather protection. PFC/PFAS FREE DWR. <a href="#">Oeko-Tex®</a> & <a href="#">Bluesign®</a>
	Insulation - core body, kidney area and top of sleeve	PrimaLoft® Gold Insulation Active Vent	N/A	N/A	N/A	160 g/m <sup>2</sup>	100% POLYESTER (80% RECYCLED)	Lightweight warmth and thermal efficacy, designed for breathability and effective moisture management. Packable insulation that remains warm even if wet. 4-way stretch enables freedom of movement. <a href="#">Bluesign®</a> & <a href="#">Oeko-tex®</a>
	Insulation - hood and under arm	PrimaLoft® Gold Insulation Active Vent	N/A	N/A	N/A	60 g/m <sup>2</sup>	100% POLYESTER (80% RECYCLED)	Lightweight warmth and thermal efficacy, designed for breathability and effective moisture management. Packable insulation that remains warm even if wet. 4-way stretch enables freedom of movement. <a href="#">Bluesign®</a> & <a href="#">Oeko-tex®</a>
	Lining	APT - Air Permeable Technology	10Dx10D	Grade 4	10 CFM	26 g/m <sup>2</sup>	100% NYLON (RECYCLED)	APT - Air Permeable Technology, utilising a 10 denier recycled nylon ripstop fabric with engineered air permeability of 10cfm to maximise insulation warmth, efficiency and end-user comfort. <a href="#">Bluesign®</a>
IMen's Fortes Lite Hoodie	Outer	Barrier Tough	12Dx12Dx40D	Grade 4	1.6 CFM	36 g/m <sup>2</sup>	100% NYLON (RECYCLED)	A densely woven mini-ripstop textile using super lightweight 12 Denier recycled nylon yarns, excellent abrasion resistance for its weight. PFC/PFAS FREE DWR. <a href="#">Oeko-Tex®</a> & <a href="#">Bluesign®</a>
	Insulation - core body	PrimaLoft® Gold Insulation Active Vent	N/A	N/A	N/A	60 g/m <sup>2</sup>	100% POLYESTER (80% RECYCLED)	Lightweight warmth and thermal efficacy, designed for breathability and effective moisture management. Packable insulation that remains warm even if wet. 4-way stretch enables freedom of movement. <a href="#">Bluesign®</a> & <a href="#">Oeko-tex®</a>
	Insulation - hood and sleeves	PrimaLoft® Gold Insulation Active Vent	N/A	N/A	N/A	40 g/m <sup>2</sup>	100% POLYESTER (80% RECYCLED)	Lightweight warmth and thermal efficacy, designed for breathability and effective moisture management. Packable insulation that remains warm even if wet. 4-way stretch enables freedom of movement. <a href="#">Bluesign®</a> & <a href="#">Oeko-tex®</a>
	Lining	APT - Air Permeable Technology	10Dx10D	Grade 4	10 CFM	26 g/m <sup>2</sup>	100% NYLON (RECYCLED)	APT - Air Permeable Technology, utilising a 10 denier recycled nylon ripstop fabric with engineered air permeability of 10cfm to maximise insulation warmth, efficiency and end-user comfort. <a href="#">Bluesign®</a>
Men's Fortes Lite Pants	Outer	Barrier Tough +	12Dx12Dx40D	Grade 4	0CFM	40 g/m <sup>2</sup>	100% NYLON (RECYCLED)	A densely woven mini-ripstop textile using super lightweight 12 Denier recycled nylon yarns, excellent abrasion resistance for its weight. With an acrylic coating for increased weather protection. PFC/PFAS FREE DWR. <a href="#">Oeko-Tex®</a> & <a href="#">Bluesign®</a>
	Insulation	PrimaLoft® Gold Insulation Active Vent	N/A	N/A	N/A	60 g/m <sup>2</sup>	100% POLYESTER (80% RECYCLED)	Lightweight warmth and thermal efficacy, designed for breathability and effective moisture management. Packable insulation that remains warm even if wet. 4-way stretch enables freedom of movement. <a href="#">Bluesign®</a> & <a href="#">Oeko-tex®</a>
	Lining	APT - Air Permeable Technology	10Dx10D	Grade 4	10 CFM	26 g/m <sup>2</sup>	100% NYLON (RECYCLED)	APT - Air Permeable Technology, utilising a 10 denier recycled nylon ripstop fabric with engineered air permeability of 10cfm to maximise insulation warmth, efficiency and end-user comfort. <a href="#">Bluesign®</a>
Men's Fortes Nano Pull On	Outer	Barrier Tough	12Dx12Dx40D	Grade 4	1.6 CFM	36 g/m <sup>2</sup>	100% NYLON (RECYCLED)	A densely woven mini-ripstop textile using super lightweight 12 Denier recycled nylon yarns, excellent abrasion resistance for its weight. PFC/PFAS FREE DWR. <a href="#">Oeko-Tex®</a> & <a href="#">Bluesign®</a>
	Insulation	PrimaLoft® Gold Insulation Active Vent	N/A	N/A	N/A	40 g/m <sup>2</sup>	100% POLYESTER (80% RECYCLED)	Lightweight warmth and thermal efficacy, designed for breathability and effective moisture management. Packable insulation that remains warm even if wet. 4-way stretch enables freedom of movement. <a href="#">Bluesign®</a> & <a href="#">Oeko-tex®</a>
	Lining	APT - Air Permeable Technology	10Dx10D	Grade 4	10 CFM	26 g/m <sup>2</sup>	100% NYLON (RECYCLED)	APT - Air Permeable Technology, utilising a 10 denier recycled nylon ripstop fabric with engineered air permeability of 10cfm to maximise insulation warmth, efficiency and end-user comfort. <a href="#">Bluesign®</a>
Men's Icarus Lite Hoodie	Outer	Barrier RS	20Dx30D +50D	Grade 4	Max 1CFM	47g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	A classic rip stop weave, using full dull recycled polyester yarns provide a unique aesthetic and incredibly soft hand feel. <a href="#">Bluesign®</a>
	Side panel	Thermo Grid	N/A	N/A	N/A	260g/m <sup>2</sup>	93% POLYESTER, 7% ELASTANE	Lightweight, packable 4 way stretch smooth face fleece, with a brushed gird back for comfort, freedom of movement and warmth. <a href="#">Oeko-Tex®</a>
	Insulation - Shoulders	PrimaLoft® Silver Insulation	N/A	N/A	N/A	40g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Lofting, water repellent and fast drying insulation. <a href="#">Oeko-Tex®</a> & <a href="#">Bluesign®</a>
	Insulation - core body, hood and sleeves	PrimaLoft® Black Insulation ThermoPlume® 100% PCR	N/A	N/A	N/A	137g/m <sup>2</sup> (size M)	100% POLYESTER (RECYCLED)	Fast drying synthetic fill mimicking the loft and fill power (500) properties of natural down. <a href="#">Oeko-Tex®</a> & <a href="#">Bluesign®</a>
	Insulation - core body, hood and sleeves	PrimaLoft® Silver Insulation	N/A	N/A	N/A	25g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Lofting, water repellent and fast drying insulation. <a href="#">Oeko-Tex®</a> & <a href="#">Bluesign®</a>
Men's Icarus Lite Hoodie	Lining	Barrier RS	20Dx30D +50D	Grade 4	Max 1CFM	47g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	A classic rip stop weave, using full dull recycled polyester yarns provide a unique aesthetic and incredibly soft hand feel. <a href="#">Bluesign®</a>

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Product	Area	Fabric	Denier	DWR / Spray rating	MVTR / Air permeability / RET	Weight / m <sup>2</sup>	Fabric composition	Other / Notes
Men's Sirocco Hoodie	Outer	FEATHERLITE™ Air	20D x 20D	Grade 4	Max 10CFM	48 g/m <sup>2</sup>	100% NYLON (RECYCLED)	Mechanical stretch ripstop woven using fully dull 20 denier recycled nylon yarns. Developed for high wind resistance with exceptional breathability, providing soft quiet yet outstanding comfort and uncompromised performance. PFC Free (CO) DWR. Bluesign®
	Insulation	PrimaLoft® Gold Insulation Active Vent	N/A	N/A	N/A	60 g/m <sup>2</sup>	100% POLYESTER (80% RECYCLED)	Lightweight warmth and thermal efficacy, designed for breathability and effective moisture management. Packable insulation that remains warm even if wet. 4-way stretch enables freedom of movement. Bluesign® & Oeko-tex®
	Lining	FEATHERLITE™ Air	20D x 20D	Grade 4	Max 10CFM	48 g/m <sup>2</sup>	100% NYLON (RECYCLED)	Mechanical stretch ripstop woven using fully dull 20 denier recycled nylon yarns. Developed for high wind resistance with exceptional breathability, providing soft quiet yet outstanding comfort and uncompromised performance. PFC Free (CO) DWR. Bluesign®
	Sleeves and Side panels	Thermo Grid	N/A	N/A	N/A	260 g/m <sup>2</sup>	93% POLYESTER (RECYCLED), 7% ELASTANE	Recycled lightweight, packable 4-way stretch smooth face fleece, with a brushed grid back for comfort, freedom of movement and warmth. Oeko-Tex®
Men's Sirocco Lite Jacket	Outer	FEATHERLITE™ Air	20D x 20D	Grade 4	Max 10CFM	48g/m <sup>2</sup>	100% NYLON (RECYCLED)	Mechanical stretch ripstop woven using fully dull 20 denier recycled nylon yarns. Developed for high wind resistance with exceptional breathability, providing soft quiet yet outstanding comfort and uncompromised performance. PFC Free (CO) DWR. Bluesign®
	Insulation - core body	Dynamic Insulation	N/A	N/A	N/A	40g/m <sup>2</sup>	100% POLYESTER (100% RECYCLED)	Lofty synthetic insulation to retain warmth even when wet, with 4 way stretch for freedom of movement. Bluesign®
	Lining	FEATHERLITE™ Air	20D x 20D	Grade 4	Max 10CFM	48g/m <sup>2</sup>	100% NYLON (RECYCLED)	Mechanical stretch ripstop woven using fully dull 20 denier recycled nylon yarns. Developed for high wind resistance with exceptional breathability, providing soft quiet yet outstanding comfort and uncompromised performance. PFC Free (CO) DWR. Bluesign®
	Sleeves and Side panels	Thermo Stretch Lite	N/A	N/A	N/A	190g/m <sup>2</sup>	50% POLYESTER (RECYCLED), 42% NYLON, 8% ELASTANE	Super lightweight smooth nylon face fleece, soft with excellent durability and abrasion resistance, polyester brushed back providing warmth and comfort, 4 way stretch and outstanding moisture management. Oeko-Tex®
Men's Sirocco Lite Hoodie	Outer	FEATHERLITE™ Air	20D x 20D	Grade 4	Max 10CFM	48g/m <sup>2</sup>	100% NYLON (RECYCLED)	Mechanical stretch ripstop woven using fully dull 20 denier recycled nylon yarns. Developed for high wind resistance with exceptional breathability, providing soft quiet yet outstanding comfort and uncompromised performance. PFC Free (CO) DWR. Bluesign®
	Insulation - core body	Dynamic Insulation	N/A	N/A	N/A	40g/m <sup>2</sup>	100% POLYESTER (100% RECYCLED)	Lofty synthetic insulation to retain warmth even when wet, with 4 way stretch for freedom of movement. Bluesign®
	Lining	FEATHERLITE™ Air	20D x 20D	Grade 4	Max 10CFM	48g/m <sup>2</sup>	100% NYLON (RECYCLED)	Mechanical stretch ripstop woven using fully dull 20 denier recycled nylon yarns. Developed for high wind resistance with exceptional breathability, providing soft quiet yet outstanding comfort and uncompromised performance. PFC Free (CO) DWR. Bluesign®
	Sleeves and Side panels	Thermo Stretch Lite	N/A	N/A	N/A	190g/m <sup>2</sup>	50% POLYESTER (RECYCLED), 42% NYLON, 8% ELASTANE	Super lightweight smooth nylon face fleece, soft with excellent durability and abrasion resistance, polyester brushed back providing warmth and comfort, 4 way stretch and outstanding moisture management. Oeko-Tex®
Women's Fortes XT Hoodie	Outer	Barrier Tough +	12Dx12Dx40D	Grade 4	0CFM	40 g/m <sup>2</sup>	100% NYLON (RECYCLED)	A densely woven mini-ristop textile using super lightweight 12 Denier recycled nylon yarns, excellent abrasion resistance for its weight. With an acrylic coating for increased weather protection. PFC/PFAS FREE DWR. Oeko-Tex® & Bluesign®
	Insulation - core body, kidney area and top of sleeve	PrimaLoft® Gold Insulation Active Vent	N/A	N/A	N/A	160 g/m <sup>2</sup>	100% POLYESTER (80% RECYCLED)	Lightweight warmth and thermal efficacy, designed for breathability and effective moisture management. Packable insulation that remains warm even if wet. 4-way stretch enables freedom of movement. Bluesign® & Oeko-tex®
	Insulation - hood and under arm	PrimaLoft® Gold Insulation Active Vent	N/A	N/A	N/A	60 g/m <sup>2</sup>	100% POLYESTER (80% RECYCLED)	Lightweight warmth and thermal efficacy, designed for breathability and effective moisture management. Packable insulation that remains warm even if wet. 4-way stretch enables freedom of movement. Bluesign® & Oeko-tex®
	Lining	APT - Air Permeable Technology	10Dx10D	Grade 4	10 CFM	26 g/m <sup>2</sup>	100% NYLON (RECYCLED)	APT - Air Permeable Technology, utilising a 10 denier recycled nylon ripstop fabric with engineered air permeability of 10cfm to maximise insulation warmth, efficiency and end-user comfort. Bluesign®

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Product	Area	Fabric	Denier	DWR / Spray rating	MVTR / Air permeability / RET	Weight / m <sup>2</sup>	Fabric composition	Other / Notes
Women's Fortes Lite Hoodie	Outer	Barrier Tough	12Dx12Dx40D	Grade 4	1.6 CFM	36 g/m <sup>2</sup>	100% NYLON (RECYCLED)	A densely woven mini-ripstop textile using super lightweight 12 Denier recycled nylon yarns, excellent abrasion resistance for its weight. PFC/PFAS FREE DWR, Oeko-Tex® & Bluesign®
	Insulation - core body	PrimaLoft® Gold Insulation Active Vent	N/A	N/A	N/A	60 g/m <sup>2</sup>	100% POLYESTER (80% RECYCLED)	Lightweight warmth and thermal efficacy, designed for breathability and effective moisture management. Packable insulation that remains warm even if wet. 4-way stretch enables freedom of movement. Bluesign® & Oeko-tex®
	Insulation - hood and sleeves	PrimaLoft® Gold Insulation Active Vent	N/A	N/A	N/A	40 g/m <sup>2</sup>	100% POLYESTER (80% RECYCLED)	Lightweight warmth and thermal efficacy, designed for breathability and effective moisture management. Packable insulation that remains warm even if wet. 4-way stretch enables freedom of movement. Bluesign® & Oeko-tex®
	Lining	APT - Air Permeable Technology	10Dx10D	Grade 4	10 CFM	26 g/m <sup>2</sup>	100% NYLON (RECYCLED)	APT - Air Permeable Technology, utilising a 10 denier recycled nylon ripstop fabric with engineered air permeability of 10cfm to maximise insulation warmth, efficiency and end-user comfort. Bluesign®
Women's Fortes Lite Pants	Outer	Barrier Tough +	12Dx12Dx40D	Grade 4	0CFM	40 g/m <sup>2</sup>	100% NYLON (RECYCLED)	A densely woven mini-ripstop textile using super lightweight 12 Denier recycled nylon yarns, excellent abrasion resistance for its weight. With an acrylic coating for increased weather protection. PFC/PFAS FREE DWR, Oeko-Tex® & Bluesign®
	Insulation	PrimaLoft® Gold Insulation Active Vent	N/A	N/A	N/A	60 g/m <sup>2</sup>	100% POLYESTER (80% RECYCLED)	Lightweight warmth and thermal efficacy, designed for breathability and effective moisture management. Packable insulation that remains warm even if wet. 4-way stretch enables freedom of movement. Bluesign® & Oeko-tex®
	Lining	APT - Air Permeable Technology	10Dx10D	Grade 4	10 CFM	26 g/m <sup>2</sup>	100% NYLON (RECYCLED)	APT - Air Permeable Technology, utilising a 10 denier recycled nylon ripstop fabric with engineered air permeability of 10cfm to maximise insulation warmth, efficiency and end-user comfort. Bluesign®
Women's Fortes Nano Pull On	Outer	Barrier Tough	12Dx12Dx40D	Grade 4	1.6 CFM	36 g/m <sup>2</sup>	100% NYLON (RECYCLED)	A densely woven mini-ripstop textile using super lightweight 12 Denier recycled nylon yarns, excellent abrasion resistance for its weight. PFC/PFAS FREE DWR, Oeko-Tex® & Bluesign®
	Insulation	PrimaLoft® Gold Insulation Active Vent	N/A	N/A	N/A	40 g/m <sup>2</sup>	100% POLYESTER (80% RECYCLED)	Lightweight warmth and thermal efficacy, designed for breathability and effective moisture management. Packable insulation that remains warm even if wet. 4-way stretch enables freedom of movement. Bluesign® & Oeko-tex®
	Lining	APT - Air Permeable Technology	10Dx10D	Grade 4	10 CFM	26 g/m <sup>2</sup>	100% NYLON (RECYCLED)	APT - Air Permeable Technology, utilising a 10 denier recycled nylon ripstop fabric with engineered air permeability of 10cfm to maximise insulation warmth, efficiency and end-user comfort. Bluesign®
Women's Icarus Lite Hoodie	Outer	Barrier RS	20Dx30D +50D	Grade 4	Max 1CFM	47g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	A classic rip stop weave, using full dull recycled polyester yarns provide a unique aesthetic and incredibly soft hand feel. Bluesign®
	Side panel	Thermo Grid	N/A	N/A	N/A	260g/m <sup>2</sup>	93% POLYESTER, 7% ELASTANE	Lightweight, packable 4 way stretch smooth face fleece, with a brushed gird back for comfort, freedom of movement and warmth. Oeko-Tex®
	Insulation - Shoulders	PrimaLoft® Silver Insulation	N/A	N/A	N/A	40g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Lofting, water repellent and fast drying insulation. Oeko-Tex® & Bluesign®
	Insulation - core body, hood and sleeves	PrimaLoft® Black Insulation ThermoPlume® 100% PCR	N/A	N/A	N/A	113g/m <sup>2</sup> (Size UK 12)	100% POLYESTER (RECYCLED)	Fast drying synthetic fill mimicking the loft and fill power (500) properties of natural down. Oeko-Tex® & Bluesign®
	Insulation - core body, hood and sleeves	PrimaLoft® Silver Insulation	N/A	N/A	N/A	25g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Lofting, water repellent and fast drying insulation. Oeko-Tex® & Bluesign®
	Lining	Barrier RS	20Dx30D +50D	Grade 4	Max 1CFM	47g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	A classic rip stop weave, using full dull recycled polyester yarns provide a unique aesthetic and incredibly soft hand feel. Bluesign®

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Product	Area	Fabric	Denier	DWR / Spray rating	MVTR / Air permeability / RET	Weight / m <sup>2</sup>	Fabric composition	Other / Notes
Women's Sirocco Hoodie	Outer	FEATHERLITE™ Air	20D x 20D	Grade 4	Max 10CFM	48 g/m <sup>2</sup>	100% NYLON (RECYCLED)	Mechanical stretch ripstop woven using fully dull 20 denier recycled nylon yarns. Developed for high wind resistance with exceptional breathability, providing soft quiet yet outstanding comfort and uncompromised performance. PFC Free (CO) DWR. <b>Bluesign®</b>
	Insulation	PrimaLoft® Gold Insulation Active Vent	N/A	N/A	N/A	60 g/m <sup>2</sup>	100% POLYESTER (80% RECYCLED)	Lightweight warmth and thermal efficacy, designed for breathability and effective moisture management. Packable insulation that remains warm even if wet. 4-way stretch enables freedom of movement. <b>Bluesign®</b> & Oeko-Tex®
	Lining	FEATHERLITE™ Air	20D x 20D	Grade 4	Max 10CFM	48 g/m <sup>2</sup>	100% NYLON (RECYCLED)	Mechanical stretch ripstop woven using fully dull 20 denier recycled nylon yarns. Developed for high wind resistance with exceptional breathability, providing soft quiet yet outstanding comfort and uncompromised performance. PFC Free (CO) DWR. <b>Bluesign®</b>
	Sleeves and Side panels	Thermo Grid	N/A	N/A	N/A	260 g/m <sup>2</sup>	93% POLYESTER (RECYCLED), 7% ELASTANE	Recycled lightweight, packable 4-way stretch smooth face fleece, with a brushed grid back for comfort, freedom of movement and warmth. Oeko-Tex®
Women's Sirocco Lite Jacket	Outer	FEATHERLITE™ Air	20D x 20D	Grade 4	Max 10CFM	48g/m <sup>2</sup>	100% NYLON (RECYCLED)	Mechanical stretch ripstop woven using fully dull 20 denier recycled nylon yarns. Developed for high wind resistance with exceptional breathability, providing soft quiet yet outstanding comfort and uncompromised performance. PFC Free (CO) DWR. <b>Bluesign®</b>
	Insulation - core body	Dynamic Insulation	N/A	N/A	N/A	40g/m <sup>2</sup>	100% POLYESTER (100% RECYCLED)	Lofty synthetic insulation to retain warmth even when wet, with 4 way stretch for freedom of movement. <b>Bluesign®</b>
	Lining	FEATHERLITE™ Air	20D x 20D	Grade 4	Max 10CFM	48g/m <sup>2</sup>	100% NYLON (RECYCLED)	Mechanical stretch ripstop woven using fully dull 20 denier recycled nylon yarns. Developed for high wind resistance with exceptional breathability, providing soft quiet yet outstanding comfort and uncompromised performance. PFC Free (CO) DWR. <b>Bluesign®</b>
	Sleeves and Side panels	Thermo Stretch Lite	N/A	N/A	N/A	190g/m <sup>2</sup>	50% POLYESTER (RECYCLED), 42% NYLON, 8% ELASTANE	Super lightweight smooth nylon face fleece, soft with excellent durability and abrasion resistance, polyester brushed back providing warmth and comfort, 4 way stretch and outstanding moisture management. Oeko-Tex®
Women's Sirocco Lite Hoodie	Outer	FEATHERLITE™ Air	20D x 20D	Grade 4	Max 10CFM	48g/m <sup>2</sup>	100% NYLON (RECYCLED)	Mechanical stretch ripstop woven using fully dull 20 denier recycled nylon yarns. Developed for high wind resistance with exceptional breathability, providing soft quiet yet outstanding comfort and uncompromised performance. PFC Free (CO) DWR. <b>Bluesign®</b>
	Insulation - core body	Dynamic Insulation	N/A	N/A	N/A	40g/m <sup>2</sup>	100% POLYESTER (100% RECYCLED)	Lofty synthetic insulation to retain warmth even when wet, with 4 way stretch for freedom of movement. <b>Bluesign®</b>
	Lining	FEATHERLITE™ Air	20D x 20D	Grade 4	Max 10CFM	48g/m <sup>2</sup>	100% NYLON (RECYCLED)	Mechanical stretch ripstop woven using fully dull 20 denier recycled nylon yarns. Developed for high wind resistance with exceptional breathability, providing soft quiet yet outstanding comfort and uncompromised performance. PFC Free (CO) DWR. <b>Bluesign®</b>
	Sleeves and Side panels	Thermo Stretch Lite	N/A	N/A	N/A	190g/m <sup>2</sup>	50% POLYESTER (RECYCLED), 42% NYLON, 8% ELASTANE	Super lightweight smooth nylon face fleece, soft with excellent durability and abrasion resistance, polyester brushed back providing warmth and comfort, 4 way stretch and outstanding moisture management. Oeko-Tex®

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Men's Windjammer XPD Hoodie	Main	WINDSTOPPER® products by GORE-TEX LABS	70D x 70D	Grade 4	<13 RET	290g/m <sup>2</sup>	Shell face: 85% NYLON, 15% ELASTANE, Shell Backer: 100% POLYESTER	70 denier nylon plain weave face and lofty microcheck backer for warmth in cold conditions. Warm weight laminate with 2 way stretch. PFC Free (CO) DWR Oeko-Tex® & Bluesign®
	Pocket Overlays	Vector Lite	40D x 70D x 40D	Grade 4	Max 10 CFM	123g/m <sup>2</sup>	94% NYLON, 6% ELASTANE	A plain weave with 2 way stretch and robust hand. Abrasion resistance 20,000+ at 9k PA. PFC Free (CO) DWR. Oeko-Tex®
Men's Tenacity XT Hoodie	Main	GRANITE STRETCH Thermal	70D x 70D	80/10	Max 5CFM	260g/m <sup>2</sup>	50% NYLON, 42% POLYESTER, 8% ELASTANE	4 way stretch double weave, peached next to skin. Abrasion resistance 20,000+ at 9k PA, PFC Free (CO) DWR Oeko-Tex®
	Pocket Overlays	Vector Lite	40D x 70D x 40D	Grade 4	Max 10 CFM	123g/m <sup>2</sup>	94% NYLON, 6% ELASTANE	A plain weave with 2 way stretch and robust hand. Abrasion resistance 20,000+ at 9k PA. Oeko-Tex®
Men's Tenacity Hoodie	All	GRANITE STRETCH	90D x 150D x 70D	80/10	Max 15 CFM	207g/m <sup>2</sup>	88% NYLON (RECYCLED), 12% ELASTANE	Double weave soft shell with abrasion resistance 20,000+, excellent 4 way stretch and recovery, UPF 30+ and a PFC Free (CO) DWR. Bluesign®
Men's Tenacity Jacket	All	GRANITE STRETCH	90D x 150D x 70D	80/10	Max 15 CFM	207g/m <sup>2</sup>	88% NYLON (RECYCLED), 12% ELASTANE	Double weave soft shell with abrasion resistance 20,000+, excellent 4 way stretch and recovery, UPF 30+ and a PFC Free (CO) DWR. Bluesign®
Men's Tenacity Nano Hoodie	All	GRANITE STRETCH Nano	40D x 70D x 40D	80/10	Max 10 CFM	120g/m <sup>2</sup>	87% NYLON (RECYCLED), 13% ELASTANE	Super lightweight double weave softshell with abrasion resistance 20,000+, excellent 4 way stretch and recovery,with PFC Free (CO) DWR. Bluesign®
Men's Tenacity Nano Jacket	All	GRANITE STRETCH Nano	40D x 70D x 40D	80/10	Max 10 CFM	120g/m <sup>2</sup>	87% NYLON (RECYCLED), 13% ELASTANE	Super lightweight double weave softshell with abrasion resistance 20,000+, excellent 4 way stretch and recovery,with PFC Free (CO) DWR. Bluesign®
Men's Khamsin Hoodie	Outer	RAPTOR Flex	90D x 150D	80/10	Max 10 CFM	175g/m <sup>2</sup>	88% NYLON (RECYCLED), 12% ELASTANE	Abrasion resistance 20,000+ at 9k PA. 4 way stretch plain weave with exceptional fit and freedom of movement. PFC Free (CO) DWR. UPF 30+ Bluesign®
	Lining	OCTA®	N/A	N/A	N/A	98g/m <sup>2</sup>	100% Polyester (RECYCLED)	OCTA® is an exceptionally unique fibre with a distinctive, highly modified cross-section with eight projections aligned in a radial pattern around a hollow fibre. Its unique construction makes the fabrics super light, quick drying, highly breathable and extremely warm.
Men's Nordes Hoodie	Main	WINDSTOPPER® products by GORE-TEX LABS (with ePE membrane)	70D x 160D	Grade 4	<20 RET	192g/m <sup>2</sup>	Shell Face: 100% NYLON (RECYCLED) Shell backer: 100% POLYESTER (RECYCLED)	Full dull 70 denier recycled nylon yarns with a dry textured hand and aesthetic with a soft solution dyed recycled flannel backer. Using the latest ePE membrane from Gore ensures durable performance, totally windproof, breathable, water-resistant , a PFC/PFAS free technology. Bluesign® & Oeko-tex®
	Secondary Fabric	GRANITE STRETCH	90D x 150D x 70D	80/10	Max 15 CFM	207g/m <sup>2</sup>	88% NYLON (RECYCLED), 12% ELASTANE	Double weave soft shell with abrasion resistance 20,000+, extremely breathable, excellent 4 way stretch and recovery. Peached back for additional comfort next to skin. UPF 30+ and a PFC Free (CO) DWR. Oeko-Tex® & Bluesign®
Men's Nordes Pants	Main Panel & Rear Seat	WINDSTOPPER® products by GORE-TEX LABS (with ePE membrane)	70D x 160D	Grade 4	<20 RET	192g/m <sup>2</sup>	Shell Face: 100% NYLON (RECYCLED) Shell backer: 100% POLYESTER (RECYCLED)	Full dull 70 denier recycled nylon yarns with a dry textured hand and aesthetic with a soft solution dyed recycled flannel backer. Using the latest ePE membrane from Gore ensures durable performance, totally windproof, breathable, water-resistant , a PFC free technology. Bluesign® & Oeko-tex®
	Secondary Fabric	GRANITE STRETCH	90D x 150D x 70D	80/10	Max 15 CFM	207g/m <sup>2</sup>	88% NYLON (RECYCLED), 12% ELASTANE	Double weave soft shell with abrasion resistance 20,000+, excellent 4 way stretch and recovery. Peached back for additional comfort next to skin. UPF 30+ and a PFC Free (CO) DWR. Oeko-Tex® & Bluesign®
	Internal garter and hem gusset	RAPTOR Flex	90D x 150D	80/10	Max 10 CFM	175g/m <sup>2</sup>	88% NYLON, 12% ELASTANE	Abrasion resistance 20,000+ at 9k PA. 4 way stretch plain weave with exceptional fit and freedom of movement. PFC Free (CO) DWR. UPF 30+ Bluesign®
	Instep	SCHOELLER® KEPROTEC® KEVLAR®	140D	90 before wash	N/A	172g/m <sup>2</sup>	85% NYLON, 15% ARAMID	Hard-wearing, internally bonded reinforcement with additional tear resistance. Oeko-Tex®
Women's Tenacity Hoodie	All	GRANITE STRETCH	90D x 150D x 70D	80/10	Max 15 CFM	207g/m <sup>2</sup>	88% NYLON (RECYCLED), 12% ELASTANE	Double weave soft shell with abrasion resistance 20,000+, excellent 4 way stretch and recovery, UPF 30+ and a PFC Free (CO) DWR. Bluesign®
Women's Tenacity Nano Hoodie	All	GRANITE STRETCH Nano	40D x 70D x 40D	80/10	Max 10 CFM	120g/m <sup>2</sup>	87% NYLON (RECYCLED), 13% ELASTANE	Super lightweight double weave softshell with abrasion resistance 20,000+, excellent 4 way stretch and recovery,with PFC Free (CO) DWR. Bluesign®

Bluesign® certified fabrics have been manufactured to strict environmental standards using safe production methods which eliminate the use of harmful substances

Oeko-Tex® certified fabrics have been tested to standards which do not allow the use of chemicals and substances which are known to be harmful to humans and the environment

POLYGIENE® is an environmentally friendly treatment which stops odour causing bacteria, viruses and fungi from settling into your clothing, meaning garments can be washed less often and at lower temperatures

Product	Area	Fabric	Denier	DWR / Spray rating	MVTR / Air permeability / RET	Weight / m <sup>2</sup>	Fabric composition	Other / Notes
Women's Tenacity Nano Jacket	All	GRANITE STRETCH Nano	40D x 70D x 40D	80/10	Max 10 CFM	120g/m <sup>2</sup>	87% NYLON (RECYCLED), 13% ELASTANE	Super lightweight double weave softshell with abrasion resistance 20,000+, excellent 4 way stretch and recovery, with PFC Free (CO) DWR. <a href="#">Bluesign®</a>
Women's Khamzin Hoodie	Outer	RAPTOR Flex	90D x 150D	80/10	Max 10 CFM	175g/m <sup>2</sup>	88% NYLON (RECYCLED), 12% ELASTANE	Abrasion resistance 20,000+ at 9k PA, 4 way stretch plain weave with exceptional fit and freedom of movement. PFC Free (CO) DWR. UPF 30+ <a href="#">Bluesign®</a>
	Lining	OCTA*	N/A	N/A	N/A	98g/m <sup>2</sup>	100% Polyester (RECYCLED)	OCTA* is an exceptionally unique fibre with a distinctive, highly modified cross-section with eight projections aligned in a radial pattern around a hollow fibre. Its unique construction makes the fabrics super light, quick drying, highly breathable and extremely warm.
Women's Nordes Hoodie	Main	WINDSTOPPER® products by GORE-TEX LABS (with ePE membrane)	70D x 160D	Grade 4	<20 RET	192g/m <sup>2</sup>	Shell Face: 100% NYLON (RECYCLED) Shell backer: 100% POLYESTER (RECYCLED)	Full dull 70 denier recycled nylon yarns with a dry textured hand and aesthetic with a soft solution dyed recycled flannel backer. Using the latest ePE membrane from Gore ensures durable performance, totally windproof, breathable, water-resistant, a PFC/PFAS free technology. <a href="#">Bluesign®</a> & Oeko-tex®
	Secondary Fabric	GRANITE STRETCH	90D x 150D x 70D	80/10	Max 15 CFM	207g/m <sup>2</sup>	88% NYLON (RECYCLED), 12% ELASTANE	Double weave soft shell with abrasion resistance 20,000+, extremely breathable, excellent 4 way stretch and recovery. Peached back for additional comfort next to skin. UPF 30+ and a PFC Free (CO) DWR. Oeko-Tex® & <a href="#">Bluesign®</a>
Women's Nordes Pants	Main Panel & Rear Seat	WINDSTOPPER® products by GORE-TEX LABS (with ePE membrane)	70D x 160D	Grade 4	<20 RET	192g/m <sup>2</sup>	Shell Face: 100% NYLON (RECYCLED) Shell backer: 100% POLYESTER (RECYCLED)	Full dull 70 denier recycled nylon yarns with a dry textured hand and aesthetic with a soft solution dyed recycled flannel backer. Using the latest ePE membrane from Gore ensures durable performance, totally windproof, breathable, water-resistant, a PFC free technology. <a href="#">Bluesign®</a> & Oeko-Tex®
	Secondary Fabric	GRANITE STRETCH	90D x 150D x 70D	80/10	Max 15 CFM	207g/m <sup>2</sup>	88% NYLON (RECYCLED), 12% ELASTANE	Double weave soft shell with abrasion resistance 20,000+, excellent 4 way stretch and recovery. Peached back for additional comfort next to skin. UPF 30+ and a PFC Free (CO) DWR. Oeko-Tex® & <a href="#">Bluesign®</a>
	Internal garter and hem gusset	RAPTOR Flex	90D x 150D	80/10	Max 10 CFM	175g/m <sup>2</sup>	88% NYLON, 12% ELASTANE	Abrasion resistance 20,000+ at 9k PA, 4 way stretch plain weave with exceptional fit and freedom of movement. PFC Free (CO) DWR. UPF 30+ <a href="#">Bluesign®</a>
	Instep	SCHOELLER® KEPROTEC® KEVLAR®	140D	90 before wash	N/A	172g/m <sup>2</sup>	85% NYLON, 15% ARAMID	Hard-wearing, internally bonded reinforcement with additional tear resistance. Oeko-Tex®

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Product	Area	Fabric	Weight / m <sup>2</sup>	Fabric composition	Other / Notes
Men's Fury XT Hoodie	Main	Thermo Stretch	245g/m <sup>2</sup>	51% POLYESTER, 39% NYLON, 10% ELASTANE	Smooth nylon face fleece with excellent durability and abrasion resistance 50,000+ at 9kPA, polyester brushed back providing warmth and comfort, 4 way stretch and outstanding moisture management. <a href="#">Oeko-Tex®</a>
	Pocket Overlays	Vector Lite	123g/m <sup>2</sup>	94% NYLON, 6% ELASTANE	A plain weave with 2 way stretch and robust hand. Abrasion resistance 20,000+ at 9k PA.PFC Free (CO) DWR. <a href="#">Oeko-Tex®</a>
Men's Fury XT Pull-On	Main	Thermo Stretch	245g/m <sup>2</sup>	51% POLYESTER, 39% NYLON, 10% ELASTANE	Smooth nylon face fleece with excellent durability and abrasion resistance 50,000+ at 9kPA, polyester brushed back providing warmth and comfort, 4 way stretch and outstanding moisture management. <a href="#">Oeko-Tex®</a>
	Pocket Overlays	Vector Lite	123g/m <sup>2</sup>	94% NYLON, 6% ELASTANE	A plain weave with 2 way stretch and robust hand. Abrasion resistance 20,000+ at 9k PA.PFC Free (CO) DWR. <a href="#">Oeko-Tex®</a>
Men's Fury Hoodie	All	Thermo Stretch	245g/m <sup>2</sup>	51% POLYESTER, 39% NYLON, 10% ELASTANE	Smooth nylon face fleece with excellent durability and abrasion resistance 50,000+ at 9kPA, polyester brushed back providing warmth and comfort, 4 way stretch and outstanding moisture management. <a href="#">Oeko-Tex®</a>
Men's Fury Jacket	All	Thermo Stretch	245g/m <sup>2</sup>	51% POLYESTER, 39% NYLON, 10% ELASTANE	Smooth nylon face fleece with excellent durability and abrasion resistance 50,000+ at 9kPA, polyester brushed back providing warmth and comfort, 4 way stretch and outstanding moisture management. <a href="#">Oeko-Tex®</a>
Men's Fury Pull-on	All	Thermo Stretch	245g/m <sup>2</sup>	51% POLYESTER, 39% NYLON, 10% ELASTANE	Smooth nylon face fleece with excellent durability and abrasion resistance 50,000+ at 9kPA, polyester brushed back providing warmth and comfort, 4 way stretch and outstanding moisture management. <a href="#">Oeko-Tex®</a>
Men's Fury Lite Hoodie	All	Thermo Stretch Lite	190g/m <sup>2</sup>	50% POLYESTER (RECYCLED), 42% NYLON, 8% ELASTANE	Super lightweight smooth nylon face fleece, soft with excellent durability and abrasion resistance, polyester brushed back providing warmth and comfort, 4 way stretch and outstanding moisture management. <a href="#">Oeko-Tex®</a>
Men's Fury Lite Pull-on	All	Thermo Stretch Lite	190g/m <sup>2</sup>	50% POLYESTER (RECYCLED), 42% NYLON, 8% ELASTANE	Super lightweight smooth nylon face fleece, soft with excellent durability and abrasion resistance, polyester brushed back providing warmth and comfort, 4 way stretch and outstanding moisture management. <a href="#">Oeko-Tex®</a>
Men's Fury Lite Jacket	All	Thermo Stretch Lite	190g/m <sup>2</sup>	50% POLYESTER (RECYCLED), 42% NYLON, 8% ELASTANE	Super lightweight smooth nylon face fleece, soft with excellent durability and abrasion resistance, polyester brushed back providing warmth and comfort, 4 way stretch and outstanding moisture management. <a href="#">Oeko-Tex®</a>
Men's Fury Lite Pants	All	Thermo Stretch Lite	190g/m <sup>2</sup>	50% POLYESTER (RECYCLED), 42% NYLON, 8% ELASTANE	Super lightweight smooth nylon face fleece, soft with excellent durability and abrasion resistance, polyester brushed back providing warmth and comfort, 4 way stretch and outstanding moisture management. <a href="#">Oeko-Tex®</a>
Men's Protium XPD Hoodie	Main	Polartec Hi-Loft®	295g/m <sup>2</sup>	100% POLYESTER (69% RECYCLED)	Double sided high loft velour with best in class insulation and true performance. <a href="#">Bluesign®</a> & <a href="#">Oeko-Tex®</a>
	Side panels	Thermo Grid	260g/m <sup>2</sup>	93% POLYESTER, 7% ELASTANE	Lightweight, packable 4 way stretch smooth face fleece, with a brushed grid back for comfort, freedom of movement and warmth. <a href="#">Oeko-Tex®</a>
Men's Protium XT Hoodie	All	Thermo Grid HL	252g/m <sup>2</sup>	91% POLYESTER, 9% ELASTANE	Stretch double weave with a high loft grid back for thermal efficiency and excellent warmth to weight ratio. <a href="#">Oeko-Tex®</a>
Men's Protium XT Jacket	All	Thermo Grid HL	252g/m <sup>2</sup>	91% POLYESTER, 9% ELASTANE	Stretch double weave with a high loft grid back for thermal efficiency and excellent warmth to weight ratio. <a href="#">Oeko-Tex®</a>
Men's Protium Hoodie	All	Thermo Grid	260g/m <sup>2</sup>	93% POLYESTER (RECYCLED), 7% ELASTANE	Lightweight, packable 4 way stretch smooth face fleece, with a brushed grid back for comfort, freedom of movement and warmth. <a href="#">Oeko-Tex®</a>
Men's Protium Jacket	All	Thermo Grid	260g/m <sup>2</sup>	93% POLYESTER (RECYCLED), 7% ELASTANE	Lightweight, packable 4 way stretch smooth face fleece, with a brushed grid back for comfort, freedom of movement and warmth. <a href="#">Oeko-Tex®</a>
Men's Protium Pull-on	All	Thermo Grid	260g/m <sup>2</sup>	93% POLYESTER (RECYCLED), 7% ELASTANE	Lightweight, packable 4 way stretch smooth face fleece, with a brushed grid back for comfort, freedom of movement and warmth. <a href="#">Oeko-Tex®</a>
Men's Protium Sweater	All	Thermo Grid	260g/m <sup>2</sup>	93% POLYESTER (RECYCLED), 7% ELASTANE	Lightweight, packable 4 way stretch smooth face fleece, with a brushed grid back for comfort, freedom of movement and warmth. <a href="#">Oeko-Tex®</a>
Men's Protium Lite Hoodie	All	Thermo Grid Lite	165g/m <sup>2</sup>	92% POLYESTER, 8% ELASTANE	Exceptionally lightweight and packable 4 way stretch smooth face fleece, with a brushed grid back for comfort, freedom of movement and warmth. <a href="#">POLYGIENE®</a> permanent odour control. <a href="#">Oeko-Tex®</a>
Men's Protium Lite Pull-on	All	Thermo Grid Lite	165g/m <sup>2</sup>	92% POLYESTER, 8% ELASTANE	Exceptionally lightweight and packable 4 way stretch smooth face fleece, with a brushed grid back for comfort, freedom of movement and warmth. <a href="#">POLYGIENE®</a> permanent odour control. <a href="#">Oeko-Tex®</a>

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Product	Area	Fabric	Weight / m <sup>2</sup>	Fabric composition	Other / Notes
Men's Caldus XT Hoodie	Main	Thermo HL	278g/m <sup>2</sup>	100% POLYESTER (30% RECYCLED)	Double sided high loft, engineered for exceptional warmth and mechanical stretch for unrestricted movement. Hydrophobic technology ensures reduced moisture retention and improved dry times. Superior softness and luxurious hand feel.
	Pocket Overlays	Vector Lite	123g/m <sup>2</sup>	94% NYLON, 6% ELASTANE	A plain weave with 2 way stretch and robust hand. Abrasion resistance 20,000+ at 9k PA. PFC Free (CO) DWR. <a href="#">Oeko-Tex</a> *
Men's Caldus Jacket	All	Thermo HL	278g/m <sup>2</sup>	100% POLYESTER (30% RECYCLED)	Double sided high loft, engineered for exceptional warmth and mechanical stretch for unrestricted movement. Hydrophobic technology ensures reduced moisture retention and improved dry times. Superior softness and luxurious hand feel.
Women's Fury Hoodie	All	Thermo Stretch	245g/m <sup>2</sup>	51% POLYESTER, 39% NYLON, 10% ELASTANE	Smooth nylon face fleece with excellent durability and abrasion resistance 50,000+ at 9kPA, polyester brushed back providing warmth and comfort, 4 way stretch and outstanding moisture management. <a href="#">Oeko-Tex</a> *
Women's Fury Jacket	All	Thermo Stretch	245g/m <sup>2</sup>	51% POLYESTER, 39% NYLON, 10% ELASTANE	Smooth nylon face fleece with excellent durability and abrasion resistance 50,000+ at 9kPA, polyester brushed back providing warmth and comfort, 4 way stretch and outstanding moisture management. <a href="#">Oeko-Tex</a> *
Women's Fury Pull-on	All	Thermo Stretch	245g/m <sup>2</sup>	51% POLYESTER, 39% NYLON, 10% ELASTANE	Smooth nylon face fleece with excellent durability and abrasion resistance 50,000+ at 9kPA, polyester brushed back providing warmth and comfort, 4 way stretch and outstanding moisture management. <a href="#">Oeko-Tex</a> *
Women's Fury Pants	All	Thermo Stretch	245g/m <sup>2</sup>	51% POLYESTER, 39% NYLON, 10% ELASTANE	Smooth nylon face fleece with excellent durability and abrasion resistance 50,000+ at 9kPA, polyester brushed back providing warmth and comfort, 4 way stretch and outstanding moisture management. <a href="#">Oeko-Tex</a> *
Women's Fury Lite Hoodie	All	Thermo Stretch Lite	190g/m <sup>2</sup>	50% POLYESTER (RECYCLED), 42% NYLON, 8% ELASTANE	Super lightweight smooth nylon face fleece, soft with excellent durability and abrasion resistance, polyester brushed back providing warmth and comfort, 4 way stretch and outstanding moisture management. <a href="#">Oeko-Tex</a> *
Women's Fury Lite Jacket	All	Thermo Stretch Lite	190g/m <sup>2</sup>	50% POLYESTER (RECYCLED), 42% NYLON, 8% ELASTANE	Super lightweight smooth nylon face fleece, soft with excellent durability and abrasion resistance, polyester brushed back providing warmth and comfort, 4 way stretch and outstanding moisture management. <a href="#">Oeko-Tex</a> *
Women's Fury Lite Pull-on	All	Thermo Stretch Lite	190g/m <sup>2</sup>	50% POLYESTER (RECYCLED), 42% NYLON, 8% ELASTANE	Super lightweight smooth nylon face fleece, soft with excellent durability and abrasion resistance, polyester brushed back providing warmth and comfort, 4 way stretch and outstanding moisture management. <a href="#">Oeko-Tex</a> *
Women's Protium XPD Hoodie	Main	Polartec Hi-Loft*	295g/m <sup>2</sup>	100% POLYESTER (69% RECYCLED)	Double sided high loft velour with best in class insulation and true performance. <a href="#">Bluesign</a> * & <a href="#">Oeko-Tex</a> *
	Side panels	Thermo Grid	260g/m <sup>2</sup>	93% POLYESTER, 7% ELASTANE	Lightweight, packable 4 way stretch smooth face fleece, with a brushed gird back for comfort, freedom of movement and warmth. <a href="#">Oeko-Tex</a> *
Women's Protium XT Hoodie	All	Thermo Grid HL	252g/m <sup>2</sup>	91% POLYESTER, 9% ELASTANE	Stretch double weave with a high loft grid back for thermal efficiency and excellent warmth to weight ratio. <a href="#">Oeko-Tex</a> *
Women's Protium Hoodie	All	Thermo Grid	260g/m <sup>2</sup>	93% POLYESTER (RECYCLED), 7% ELASTANE	Lightweight, packable 4 way stretch smooth face fleece, with a brushed gird back for comfort, freedom of movement and warmth. <a href="#">Oeko-Tex</a> *
Women's Protium Jacket	All	Thermo Grid	260g/m <sup>2</sup>	93% POLYESTER (RECYCLED), 7% ELASTANE	Lightweight, packable 4 way stretch smooth face fleece, with a brushed gird back for comfort, freedom of movement and warmth. <a href="#">Oeko-Tex</a> *
Women's Protium Sweater	All	Thermo Grid	260g/m <sup>2</sup>	93% POLYESTER (RECYCLED), 7% ELASTANE	Lightweight, packable 4 way stretch smooth face fleece, with a brushed gird back for comfort, freedom of movement and warmth. <a href="#">Oeko-Tex</a> *
Women's Protium Lite Hoodie	All	Thermo Grid Lite	165g/m <sup>2</sup>	92% POLYESTER, 8% ELASTANE	Exceptionally lightweight and packable 4 way stretch smooth face fleece, with a brushed gird back for comfort, freedom of movement and warmth. <a href="#">POLYGIENE</a> * permanent odour control. <a href="#">Oeko-Tex</a> *
Women's Protium Lite Pull-on	All	Thermo Grid Lite	165g/m <sup>2</sup>	92% POLYESTER, 8% ELASTANE	Exceptionally lightweight and packable 4 way stretch smooth face fleece, with a brushed gird back for comfort, freedom of movement and warmth. <a href="#">POLYGIENE</a> * permanent odour control. <a href="#">Oeko-Tex</a> *
Women's Caldus Jacket	All	Thermo HL	278g/m <sup>2</sup>	100% POLYESTER (30% RECYCLED)	Double sided high loft, engineered for exceptional warmth and mechanical stretch for unrestricted movement. Hydrophobic technology ensures reduced moisture retention and improved dry times. Superior softness and luxurious hand feel.

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Product	Area	Fabric	Weight / m <sup>2</sup>	Fabric composition	Other / Notes
Men's Malli Long Sleeve T-shirt	All	Core Spun Merino	150 g/m <sup>2</sup>	84% WOOL (Merino), 11% NYLON, 5% ELASTANE	Super lightweight single jersey using 18.5 micron Merino wool, for exceptional next to skin comfort and performance wrapped around a nylon core for increased strength and durability combined with elastane for exceptional freedom of movement stretch and recovery. RWS* & Oekotex*
Men's Malli Long sleeve Zip T-shirt	All	Core Spun Merino	150 g/m <sup>2</sup>	84% WOOL (Merino), 11% NYLON, 5% ELASTANE	Super lightweight single jersey using 18.5 micron Merino wool, for exceptional next to skin comfort and performance wrapped around a nylon core for increased strength and durability combined with elastane for exceptional freedom of movement stretch and recovery. RWS* & Oekotex*
Men's Malli Leggings	All	Core Spun Merino	150 g/m <sup>2</sup>	84% WOOL (Merino), 11% NYLON, 5% ELASTANE	Super lightweight single jersey using 18.5 micron Merino wool, for exceptional next to skin comfort and performance wrapped around a nylon core for increased strength and durability combined with elastane for exceptional freedom of movement stretch and recovery. RWS* & Oekotex*
Men's Dart XT Zip Neck	All	APEX THERMO	175 g/m <sup>2</sup> (SOLID) 160 g/m <sup>2</sup> (MARL)	88% POLYESTER (RECYCLED), 12% ELASTANE	4 way stretch with excellent recovery, soft and warm hand feel, knit with a brushed back featuring wicking and POLYGIENE* permanent odour control finishes. Oekotex*
Men's Dart XT Long Johns	All	APEX THERMO	175g/m <sup>2</sup>	88% POLYESTER (RECYCLED), 12% ELASTANE	4 way stretch with excellent recovery, soft and warm hand feel, knit with a brushed back featuring wicking and POLYGIENE* permanent odour control finishes. Oekotex*
Men's Dart Zip Neck	All	APEX	115g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	20+ UPF protection. Dual layer construction mechanical stretch fabric with a soft, wicking pique knit next to the skin and a smooth, marl effect face. POLYGIENE* permanent odour control. Bluesign*
Men's Dart Zip T-Shirt	All	APEX	115g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	20+ UPF protection. Dual layer construction mechanical stretch fabric with a soft, wicking pique knit next to the skin and a smooth, marl effect face. POLYGIENE* permanent odour control. Bluesign*
Men's Dart Long Sleeve T-shirt	All	APEX	115g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	20+ UPF protection. Dual layer construction mechanical stretch fabric with a soft, wicking pique knit next to the skin and a smooth, marl effect face. POLYGIENE* permanent odour control. Bluesign*
Men's Dart T-Shirt	All	APEX	115g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	20+ UPF protection. Dual layer construction mechanical stretch fabric with a soft, wicking pique knit next to the skin and a smooth, marl effect face. POLYGIENE* permanent odour control. Bluesign*
Men's Dart Pocket T-shirt	All	APEX	115g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	20+ UPF protection. Dual layer construction fabric with a soft, wicking pique knit next to the skin and a smooth, marl effect face. POLYGIENE* permanent odour control. Bluesign*
Men's Dart Boxers	All	APEX	115g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	20+ UPF protection. Dual layer construction mechanical stretch fabric with a soft, wicking pique knit next to the skin and a smooth, marl effect face. POLYGIENE* permanent odour control. Bluesign*
Men's Dart Lite Long Sleeve T-shirt	All	APEX PK	105g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Fast drying, soft, high gauge pique knit with 4 way mechanical stretch pique knit. UPF 20+. POLYGIENE* permanent odour control. Oeko-Tex* and Bluesign*
Men's Dart Lite T-shirt	All	APEX PK	105g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Fast drying, soft, high gauge pique knit with 4 way mechanical stretch pique knit. UPF 20+. POLYGIENE* permanent odour control. Oeko-Tex* and Bluesign*
Men's Dart Nano Zip T-shirt	All	APEX Lite	79g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	15+ UPF protection. Quick drying and comfortable fabric. POLYGIENE* permanent odour control. Bluesign*
Men's Dart Nano T-shirt	All	APEX Lite	79g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	15+ UPF protection. Quick drying and comfortable fabric. POLYGIENE* permanent odour control. Bluesign*
Men's Alhena T-shirt	All	direlease® WOOL	175 g/m <sup>2</sup>	84% POLYESTER (RECYCLED) 11% WOOL (MERINO) 5% ELASTANE	Single jersey knit, an engineered blend of fibers optimizing the wicking, drying, soft feel and superior comfort through the clever use of multi-denier and multi-staple length yarns. POLYGIENE* permanent odour control. Oekotex*
Men's Alhena Mountain 25 T-shirt	All	direlease® WOOL	175 g/m <sup>2</sup>	84% POLYESTER (RECYCLED) 11% WOOL (MERINO) 5% ELASTANE	Single jersey knit, an engineered blend of fibers optimizing the wicking, drying, soft feel and superior comfort through the clever use of multi-denier and multi-staple length yarns. POLYGIENE* permanent odour control. Oekotex*
Men's Mono Logo T-shirt	All	Organic Cotton	145g/m <sup>2</sup>	100% COTTON (ORGANIC)	Grown and produced without the use of toxic pesticides or synthetic fertilisers for minimal environmental impact
Men's Abstract T-shirt	All	Organic Cotton	145g/m <sup>2</sup>	100% COTTON (ORGANIC)	Grown and produced without the use of toxic pesticides or synthetic fertilisers for minimal environmental impact
Men's Chest Logo T-shirt	All	Organic Cotton	180g/m <sup>2</sup>	100% COTTON (ORGANIC)	Grown and produced without the use of toxic pesticides or synthetic fertilisers for minimal environmental impact
Impact Compass Tee	All	Organic Cotton	180g/m <sup>2</sup>	100% COTTON (ORGANIC)	Grown and produced without the use of toxic pesticides or synthetic fertilisers for minimal environmental impact

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Product	Area	Fabric	Weight / m <sup>2</sup>	Fabric composition	Other / Notes
Wear Repair Tee	All	Organic Cotton	180g/m <sup>2</sup>	100% COTTON (ORGANIC)	Grown and produced without the use of toxic pesticides or synthetic fertilisers for minimal environmental impact
Dual Mountain T-Shirt	All	Organic Cotton	180g/m <sup>2</sup>	100% COTTON (ORGANIC)	Grown and produced without the use of toxic pesticides or synthetic fertilisers for minimal environmental impact
Women's Malli Long Sleeve T-shirt	All	Core Spun Merino	150 g/m <sup>2</sup>	84% WOOL (Merino), 11% NYLON, 5% ELASTANE	Super lightweight single jersey using 18.5 micron Merino wool, for exceptional next to skin comfort and performance wrapped around a nylon core for increased strength and durability combined with elastane for exceptional freedom of movement stretch and recovery. RWS* & Oekotex*
Women's Malli Long sleeve Zip T-shirt	All	Core Spun Merino	150 g/m <sup>2</sup>	84% WOOL (Merino), 11% NYLON, 5% ELASTANE	Super lightweight single jersey using 18.5 micron Merino wool, for exceptional next to skin comfort and performance wrapped around a nylon core for increased strength and durability combined with elastane for exceptional freedom of movement stretch and recovery. RWS* & Oekotex*
Women's Malli Leggings	All	Core Spun Merino	150 g/m <sup>2</sup>	84% WOOL (Merino), 11% NYLON, 5% ELASTANE	Super lightweight single jersey using 18.5 micron Merino wool, for exceptional next to skin comfort and performance wrapped around a nylon core for increased strength and durability combined with elastane for exceptional freedom of movement stretch and recovery. RWS* & Oekotex*
Women's Dart XT Zip Neck	All	APEX THERMO	175 g/m <sup>2</sup> (SOLID) 160 g/m <sup>2</sup> (MARL)	88% POLYESTER (RECYCLED), 12% ELASTANE	4 way stretch with excellent recovery, soft and warm hand feel, knit with a brushed back featuring wicking and POLYGIENE* permanent odour control finishes. Oekotex*
Women's Dart XT Long Janes	All	APEX THERMO	175g/m <sup>2</sup>	88% POLYESTER (RECYCLED), 12% ELASTANE	4 way stretch with excellent recovery, soft and warm hand feel, knit with a brushed back featuring wicking and POLYGIENE* permanent odour control finishes. Oekotex*
Women's Dart Zip Neck	All	APEX	115g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	20+ UPF protection. Dual layer construction mechanical stretch fabric with a soft, wicking pique knit next to the skin and a smooth, marl effect face. POLYGIENE* permanent odour control. Bluesign*
Women's Dart Zip T-shirt	All	APEX	115g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	20+ UPF protection. Dual layer construction mechanical stretch fabric with a soft, wicking pique knit next to the skin and a smooth, marl effect face. POLYGIENE* permanent odour control. Bluesign*
Women's Dart Long Sleeve T-shirt	All	APEX	115g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	20+ UPF protection. Dual layer construction mechanical stretch fabric with a soft, wicking pique knit next to the skin and a smooth, marl effect face. POLYGIENE* permanent odour control. Bluesign*
Women's Dart T-Shirt	All	APEX	115g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	20+ UPF protection. Dual layer construction mechanical stretch fabric with a soft, wicking pique knit next to the skin and a smooth, marl effect face. POLYGIENE* permanent odour control. Bluesign*
Women's Dart Vest	All	APEX	115g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	20+ UPF protection. Dual layer construction mechanical stretch fabric with a soft, wicking pique knit next to the skin and a smooth, marl effect face. POLYGIENE* permanent odour control. Bluesign*
Women's Dart Lite Long Sleeve T-shirt	All	APEX PK	105g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Fast drying, soft, high gauge pique knit with 4 way mechanical stretch pique knit. UPF 20+. POLYGIENE* permanent odour control. Oeko-Tex* and Bluesign*
Women's Dart Lite T-shirt	All	APEX PK	105g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Fast drying, soft, high gauge pique knit with 4 way mechanical stretch pique knit. UPF 20+. POLYGIENE* permanent odour control. Oeko-Tex* and Bluesign*
Women's Dart Nano Zip T-shirt	All	APEX Lite	79g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	15+ UPF protection. Quick drying and comfortable fabric. POLYGIENE* permanent odour control. Bluesign*
Women's Dart Nano T-shirt	All	APEX Lite	79g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	15+ UPF protection. Quick drying and comfortable fabric. POLYGIENE* permanent odour control. Bluesign*
Women's Alhena T-shirt	All	direlease* WOOL	175 g/m <sup>2</sup>	84% POLYESTER (RECYCLED) 11% WOOL (MERINO) 5% ELASTANE	Single jersey knit, an engineered blend of fibers optimizing the wicking, drying, soft feel and superior comfort through the clever use of multi-denier and multi-staple length yarns. POLYGIENE* permanent odour control.Oekotex*
Women's Alhena Mountain 25 T-shirt	All	direlease* WOOL	175 g/m <sup>2</sup>	84% POLYESTER (RECYCLED) 11% WOOL (MERINO) 5% ELASTANE	Single jersey knit, an engineered blend of fibers optimizing the wicking, drying, soft feel and superior comfort through the clever use of multi-denier and multi-staple length yarns. POLYGIENE* permanent odour control.Oekotex*

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Product	Area	Fabric	Denier	DWR / Spray rating	Hydrostatic head (mm)	MVTR / Air permeability / RET	Weight / m <sup>2</sup>	Fabric composition	Other / Notes
Men's Dynamic XT Pants	Main	MALA Thermal	90D x 320D	80/10	N/A	Max 5CFM	314g/m <sup>2</sup>	92% NYLON, 8% ELASTANE	Incredible stretch for total freedom of movement, warm brushed back double weave, and abrasion resistance 20,000+. PFC Free (CO) DWR. <a href="#">Bluesign®</a>
	Instep	SCHOELLER® KEPROTEC® KEVLAR®	140D	90 before wash	100mm	N/A	172g/m <sup>2</sup>	85% NYLON, 15% ARAMID	Lightweight and hard-wearing. Enhanced abrasion resistance. <a href="#">Oeko-Tex®</a>
Men's Terra XT Pants	Main	GRANITE	400D x 720D	80/10	N/A	Max 3cc	272g/m <sup>2</sup>	97% NYLON, 3% ELASTANE	Abrasion resistance 20,000+ at 9k PA. 50+ UPF protection and PFC Free (CO) DWR. <a href="#">Bluesign®</a>
	Reinforcement	GRANITE Hydro	400D x 720D	80/10	3,000mm	3,000g/m <sup>2</sup> /24hrs	404g/m <sup>2</sup>	FACE: 97% NYLON, 3% ELASTANE BACKER: 100% POLYESTER	Abrasion resistance 20,000+ at 9k PA. 50+ UPF protection and PFC Free (CO) DWR. Woven face textile with 100% polyester knit backer. PU membrane for weather resistance. <a href="#">Oeko-Tex®</a>
Men's Terra Pants	Main	Cotton-feel TACTEL®	78D x 166D	80/10	N/A	10CFM	110g/m <sup>2</sup>	100% NYLON	TACTEL® plain weave with 'cotton-feel'. 30+ UPF protection. PFC Free (CO) DWR. <a href="#">Bluesign®</a>
	Reinforcement	CORDURA® Mini Rip-stop	160D	80/10	N/A	9CFM	165g/m <sup>2</sup>	100% NYLON	High tenacity nylon CORDURA® rip-stop woven. Excellent tear strength and abrasion resistance. PFC Free (CO) DWR
Men's Terra Lite Pants	All	Vector Lite	40D x 70D x40D	Grade 4	N/A	Max 10 CFM	123g/m <sup>2</sup>	94% NYLON, 6% ELASTANE	A plain weave with 2 way stretch and robust hand. Abrasion resistance 20,000+ at 9k PA. 50+ UPF protection. PFC Free (CO) DWR. <a href="#">Oeko-Tex®</a>
Men's Terra Shorts	All	Cotton-feel TACTEL®	78D x 166D	80/10	N/A	10CFM	110g/m <sup>2</sup>	100% NYLON	TACTEL® plain weave with 'cotton-feel'. 30+ UPF protection. PFC Free (CO) DWR. <a href="#">Bluesign®</a>
Men's Terra Lite Shorts	All	Vector Lite	40D x 70D x40D	Grade 4	N/A	Max 10 CFM	123g/m <sup>2</sup>	94% NYLON, 6% ELASTANE	A plain weave with 2 way stretch and robust hand. Abrasion resistance 20,000+ at 9k PA. 50+ UPF protection. PFC Free (CO) DWR. <a href="#">Oeko-Tex®</a>
Men's Tenacity XPD Pants	Main	GRANITE Comp	40D x 70D x40D	80/10	240mm	Max 10 CFM	156g/m <sup>2</sup>	FACE: 95% NYLON (RECYCLED) 5% ELASTANE BACKER: 100% NYLON	A tough and durable plain weave recycled nylon with 2 way stretch and a PFC Free (CO) DWR bonded to a warm touch brushed tricot backer.
	Instep	SCHOELLER® KEPROTEC® KEVLAR®	140D	90 before wash	100mm	N/A	172g/m <sup>2</sup>	85% NYLON, 15% ARAMID	Lightweight and hard-wearing. Enhanced abrasion resistance. <a href="#">Oeko-Tex®</a>
	Internal gaiter	RAPTOR Flex	90D x 150D	80/10	N/A	Max 10 CFM	175g/m <sup>2</sup>	88% NYLON, 12% ELASTANE	Abrasion resistance 20,000+ at 9k PA. 4 way stretch plain weave with exceptional fit and freedom of movement. UPF 30+ PFC Free (CO) DWR. <a href="#">Bluesign®</a>
Men's Tenacity XT Pants	Main	GRANITE STRETCH Thermal	70D x 70D	80/10	N/A	Max 5CFM	260g/m <sup>2</sup>	50% NYLON, 42% POLYESTER, 8% ELASTANE	4 way stretch double weave with PFC Free (CO) DWR, peached next to skin. Abrasion resistance 20,000+ at 9k PA. <a href="#">Oeko-Tex®</a>
	Instep	SCHOELLER® KEPROTEC® KEVLAR®	140D	90 before wash	100mm	N/A	172g/m <sup>2</sup>	85% NYLON, 15% ARAMID	Lightweight and hard-wearing. Enhanced abrasion resistance. <a href="#">Oeko-Tex®</a>
Men's Tenacity Pants	All	GRANITE STRETCH	90D x 150D x 70D	80/10	N/A	Max 15 CFM	207g/m <sup>2</sup>	88% NYLON, 12% ELASTANE	Double weave soft shell with abrasion resistance 20,000+, excellent 4 way stretch and recovery, UPF 30+ and a PFC Free (CO) DWR. <a href="#">Oeko-Tex®</a> & <a href="#">Bluesign®</a>
Men's Tenacity Lite Pants	Main	GRANITE STRETCH Lite	110Dx180D	80/10	N/A	Max 13CFM	170g/m <sup>2</sup>	90.5% NYLON, 9.5% ELASTANE	Stretch double weave. Abrasion resistance 20,000+ at 9k PA. 50+ UPF protection. PFC Free (CO) DWR <a href="#">Bluesign®</a>
Men's Tenacity Shorts	All	GRANITE STRETCH	90D x 150D x 70D	80/10	N/A	Max 15 CFM	207g/m <sup>2</sup>	88% NYLON, 12% ELASTANE	Double weave soft shell with abrasion resistance 20,000+, excellent 4 way stretch and recovery, UPF 30+ and a PFC Free (CO) DWR. <a href="#">Oeko-Tex®</a> & <a href="#">Bluesign®</a>
Men's Tenacity Lite Shorts	Main	GRANITE STRETCH Lite	110Dx180D	80/10	N/A	Max 13CFM	170g/m <sup>2</sup>	90.5% NYLON, 9.5% ELASTANE	Stretch double weave. Abrasion resistance 20,000+ at 9k PA. 50+ UPF protection. PFC Free (CO) DWR <a href="#">Bluesign®</a>
Men's Dynamic Lite Pants	All	RAPTOR Flex	90D x 150D	80/10	N/A	Max 10 CFM	175g/m <sup>2</sup>	88% NYLON, 12% ELASTANE	Abrasion resistance 20,000+ at 9k PA. 4 way stretch plain weave with exceptional fit and freedom of movement. PFC Free (CO) DWR. UPF 30+ <a href="#">Bluesign®</a>
Men's Dynamic Nano Pants	All	RAPTOR Flex	90D x 150D	80/10	N/A	Max 10 CFM	175g/m <sup>2</sup>	88% NYLON, 12% ELASTANE	Abrasion resistance 20,000+ at 9k PA. 4 way stretch plain weave with exceptional fit and freedom of movement. PFC Free (CO) DWR. UPF 30+ <a href="#">Bluesign®</a>

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Product	Area	Fabric	Denier	DWR / Spray rating	Hydrostatic head (mm)	MVTR / Air permeability / RET	Weight / m <sup>2</sup>	Fabric composition	Other / Notes
Men's Dynamic Lite Shorts	All	RAPTOR Flex	90D x 150D	80/10	N/A	Max 10 CFM	175g/m <sup>2</sup>	88% NYLON, 12% ELASTANE	Abrasion resistance 20,000+ at 9k PA. 4 way stretch plain weave with exceptional fit and freedom of movement. PFC Free (CO) DWR. UPF 30+ <a href="#">Bluesign®</a>
Men's Genoa Lite Pants	All	GRANITE	180D x 200D x 40D	80/20	N/A	Max 5 CFM	192g/m <sup>2</sup>	93% NYLON, 7% ELASTANE	Recycled plain weave with 4-way stretch and texturized yarn for a more natural cotton like hand. <a href="#">Bluesign®</a>
Men's Genoa Lite Shorts	All	GRANITE	180D x 200D x 40D	80/20	N/A	Max 5 CFM	192g/m <sup>2</sup>	93% NYLON, 7% ELASTANE	Recycled plain weave with 4-way stretch and texturized yarn for a more natural cotton like hand. <a href="#">Bluesign®</a>
Men's Volantis 7" Shorts	All	GRANITE STRETCH Nano	40D x 70D x40D	80/10	N/A	Max 10 CFM	120g/m <sup>2</sup>	87% NYLON (RECYCLED), 13% ELASTANE	Super lightweight double weave softshell with abrasion resistance 20,000+, excellent 4 way stretch and recovery,with PFC Free (CO) DWR. <a href="#">Bluesign®</a>
Men's Slipstream Thermal Tights	Main	Thermal Dynamic	N/A	N/A	N/A	N/A	235g/m <sup>2</sup>	75% NYLON, 25% ELESTANE	4 way stretch circular knit with a brushed reverse for warmth. POLYGIENE® permanent odour control
	Panels	GRANITE Loft	N/A	80/10	N/A	<10 CFM	215g/m <sup>2</sup>	44% NYLON, 43% POLYESTER (RECYCLED), 13% ELASTANE	4 Way Stretch Double Weave Dobby <a href="#">Bluesign®</a> & Oeko-Tex®
Men's Slipstream Trail Tights	Main	VITA	N/A	N/A	N/A	N/A	190g/m <sup>2</sup>	78% NYLON (RECYCLED), 22% ELASTANE	4-way stretch warp knit using 78% ECONYL® regenerated nylon yarns and 22% elastane has excellent recovery and 50+ UPF protection. <a href="#">Oeko-Tex®</a>
	Rear knee	Apex-Dry Mesh	N/A	N/A	N/A	N/A	110g/m <sup>2</sup>	96% POLYESTER, 4% ELASTANE	4-way stretch. POLYGIENE® permanent odour control. <a href="#">Bluesign®</a>
Men's Slipstream Twin Skin Shorts	Outer	AEROFLYTE QD	N/A	N/A	N/A	N/A	85g/m <sup>2</sup>	88% POLYESTER, 12% ELASTANE	4 way stretch, wicking, 30+ UPF protection. <a href="#">Bluesign®</a>
	Undershorts	VITA	N/A	N/A	N/A	N/A	190g/m <sup>2</sup>	78% NYLON (RECYCLED), 22% ELASTANE	4-way stretch warp knit using 78% ECONYL® regenerated nylon yarns and 22% elastane has excellent recovery and 50+ UPF protection. <a href="#">Oeko-Tex®</a>
Men's Slipstream 7" Shorts	Main	AEROFLYTE QD	N/A	N/A	N/A	N/A	85g/m <sup>2</sup>	88% POLYESTER, 12% ELASTANE	4 way stretch, wicking, 30+ UPF protection. <a href="#">Bluesign®</a>
	Waist Band	VITA	N/A	N/A	N/A	N/A	190g/m <sup>2</sup>	78% NYLON (RECYCLED), 22% ELASTANE	4-way stretch warp knit using 78% ECONYL® regenerated nylon yarns and 22% elastane has excellent recovery and 50+ UPF protection. <a href="#">Oeko-Tex®</a>
Men's Slipstream 5" Shorts	Main	AEROFLYTE QD	N/A	N/A	N/A	N/A	85g/m <sup>2</sup>	88% POLYESTER, 12% ELASTANE	4 way stretch, wicking, 30+ UPF protection. <a href="#">Bluesign®</a>
	Waist Band	VITA	N/A	N/A	N/A	N/A	190g/m <sup>2</sup>	78% NYLON (RECYCLED), 22% ELASTANE	4-way stretch warp knit using 78% ECONYL® regenerated nylon yarns and 22% elastane has excellent recovery and 50+ UPF protection. <a href="#">Oeko-Tex®</a>
	Inner brief	Apex-Dry Mesh	N/A	N/A	N/A	N/A	110g/m <sup>2</sup>	96% POLYESTER, 4% ELASTANE	4-way stretch. POLYGIENE® permanent odour control. <a href="#">Bluesign®</a>
Men's Jetstream 7" Short Tights	All	AEROFLYTE Stretch	40D x 40D x 40D	N/A	N/A	Max 26 CFM	121g/m <sup>2</sup>	76% NYLON (RECYCLED), 24% ELASTANE	Exceptional 4 way stretch for a second skin fit and outstanding freedom of movement. Deliberately engineered plain weave to minimise weight and manage moisture. Dries quickly and provides permanent odour control POLYGIENE® <a href="#">Bluesign®</a>
Men's Jetstream 5" Short Tights	All	AEROFLYTE Stretch	40D x 40D x 40D	N/A	N/A	Max 26 CFM	121g/m <sup>2</sup>	76% NYLON (RECYCLED), 24% ELASTANE	Exceptional 4 way stretch for a second skin fit and outstanding freedom of movement. Deliberately engineered plain weave to minimise weight and manage moisture. Dries quickly and provides permanent odour control POLYGIENE® <a href="#">Bluesign®</a>
Men's Jetstream 7" Shorts	All	AEROFLYTE Lite	90D x 70D+40D	N/A	N/A	Max 15 CFM	100g/m <sup>2</sup>	94% NYLON (RECYCLED), 6% ELASTANE	2-Way stretch lightweight full dull recycled nylon plain weave, with abrasion resistance 20,000+, exceptional moisture management and quick drying capabilities. <a href="#">Oeko-Tex®</a> & <a href="#">Bluesign®</a>
Men's Jetstream 5" Shorts	All	AEROFLYTE Lite	90D x 70D+40D	N/A	N/A	Max 15 CFM	100g/m <sup>2</sup>	94% NYLON (RECYCLED), 6% ELASTANE	2-Way stretch lightweight full dull recycled nylon plain weave, with abrasion resistance 20,000+, exceptional moisture management and quick drying capabilities. <a href="#">Oeko-Tex®</a> & <a href="#">Bluesign®</a>

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Women's Terra Stretch XT Pants	Main	GRANITE STRETCH Thermal	70D x 70D	80/10	N/A	Max 5CFM	260g/m <sup>2</sup>	50% NYLON, 42% POLYESTER, 8% ELASTANE	4 way stretch double weave with PFC Free (CO) DWR, peached next to skin. Abrasion resistance 20,000+ at 9k PA, <a href="#">Oeko-Tex</a> <sup>*</sup>
	Instep	SCHOELLER <sup>®</sup> KEPROTEC <sup>®</sup> KEVLAR <sup>®</sup>	140D	90 before wash	100mm	N/A	172g/m <sup>2</sup>	85% NYLON, 15% ARAMID	Lightweight and hard-wearing. Enhanced abrasion resistance. <a href="#">Oeko-Tex</a> <sup>*</sup>
Women's Terra Stretch Pants	Main	RAPTOR Flex	90D x 150D	80/10	N/A	Max 10 CFM	175g/m <sup>2</sup>	88% NYLON, 12% ELASTANE	Abrasion resistance 20,000+ at 9k PA. 4 way stretch plain weave with exceptional fit and freedom of movement. PFC Free (CO) DWR. UPF 30+ <a href="#">Bluesign</a> <sup>*</sup>
	In-step	CORDURA <sup>®</sup> Mini Rip-stop	160D	80/10	N/A	9CFM	165g/m <sup>2</sup>	100% NYLON	High tenacity nylon CORDURA <sup>®</sup> rip-stop woven. Excellent tear strength and abrasion resistance. PFC Free (CO) DWR.
Women's Terra Stretch Lite Pants	Main	RAPTOR Flex	90D x 150D	80/10	N/A	Max 10 CFM	175g/m <sup>2</sup>	88% NYLON, 12% ELASTANE	Abrasion resistance 20,000+ at 9k PA. 4 way stretch plain weave with exceptional fit and freedom of movement. PFC Free (CO) DWR. UPF 30+ <a href="#">Bluesign</a> <sup>*</sup>
Women's Terra Stretch Lite Shorts	Main	RAPTOR Flex	90D x 150D	80/10	N/A	Max 10 CFM	175g/m <sup>2</sup>	88% NYLON, 12% ELASTANE	Abrasion resistance 20,000+ at 9k PA. 4 way stretch plain weave with exceptional fit and freedom of movement. PFC Free (CO) DWR. UPF 30+ <a href="#">Bluesign</a> <sup>*</sup>
Women's Ineo XT Pants	All	MALA Thermal	90D x 320D	80/10	N/A	Max 5CFM	314g/m <sup>2</sup>	92% NYLON, 8% ELASTANE	Incredible stretch for total freedom of movement, warm brushed back double weave with PFC Free (CO) DWR, and abrasion resistance 20,000+. <a href="#">Bluesign</a> <sup>*</sup>
Women's Ineo Pants	All	MALA Stretch	50D x 70D	80/10	N/A	Max 12CFM	250g/m <sup>2</sup>	85% POLYESTER, 15% ELASTANE	Abrasion resistance 50,000+ at 12.5k PA, 4 way stretch and a PFC Free (CO) DWR. <a href="#">Bluesign</a> <sup>*</sup>
Women's Ineo Lite Pants	All	MALA Lissom	N/A	N/A	N/A	N/A	243g/m <sup>2</sup>	82% NYLON, 18% ELASTANE	4 way stretch knit providing 40+ UPF protection, a wicking finish and POLYGIENE <sup>®</sup> permanent odour control. <a href="#">Bluesign</a> <sup>*</sup>
Women's Ineo Lite Capri Pants	All	MALA Lissom	N/A	N/A	N/A	N/A	243g/m <sup>2</sup>	82% NYLON, 18% ELASTANE	4 way stretch knit providing 40+ UPF protection, a wicking finish and POLYGIENE <sup>®</sup> permanent odour control. <a href="#">Bluesign</a> <sup>*</sup>
Women's Tucana Pants	All	GRANITE STRETCH	90D x 150D x 70D	80/10	N/A	Max 15 CFM	207g/m <sup>2</sup>	88% NYLON, 12% ELASTANE	Double weave soft shell with abrasion resistance 20,000+, excellent 4 way stretch and recovery, UPF 30+ and a PFCFREE (CO) DWR. <a href="#">Oeko-Tex</a> <sup>*</sup> & <a href="#">Bluesign</a> <sup>*</sup>
	Waist Band	MALA Lissom	N/A	N/A	N/A	N/A	243g/m <sup>2</sup>	82% NYLON, 18% ELASTANE	4 way stretch knit providing 40+ UPF protection, a wicking finish and POLYGIENE <sup>®</sup> permanent odour control. <a href="#">Bluesign</a> <sup>*</sup>
Women's Tucana Lite Pants	Main	GRANITE STRETCH Lite	110Dx180D	80/10	N/A	Max 13CFM	170g/m <sup>2</sup>	90.5% NYLON, 9.5% ELASTANE	Stretch double weave. Abrasion resistance 20,000+ at 9k PA. 50+ UPF protection. PFC Free (CO) DWR <a href="#">Bluesign</a> <sup>*</sup>
	Waist Band	MALA Lissom	N/A	N/A	N/A	N/A	243g/m <sup>2</sup>	82% NYLON, 18% ELASTANE	4 way stretch knit providing 40+ UPF protection, a wicking finish and POLYGIENE <sup>®</sup> permanent odour control. <a href="#">Bluesign</a> <sup>*</sup>
Women's Tucana Lite Capri Pants	Main	GRANITE STRETCH Lite	110Dx180D	80/10	N/A	Max 13CFM	170g/m <sup>2</sup>	90.5% NYLON, 9.5% ELASTANE	Stretch double weave. Abrasion resistance 20,000+ at 9k PA. 50+ UPF protection. PFC Free (CO) DWR <a href="#">Bluesign</a> <sup>*</sup>
	Waist Band	MALA Lissom	N/A	N/A	N/A	N/A	243g/m <sup>2</sup>	82% NYLON, 18% ELASTANE	4 way stretch knit providing 40+ UPF protection, a wicking finish and POLYGIENE <sup>®</sup> permanent odour control. <a href="#">Bluesign</a> <sup>*</sup>
Women's Tucana Lite Shorts	Main	GRANITE STRETCH Lite	110Dx180D	80/10	N/A	Max 13CFM	170g/m <sup>2</sup>	90.5% NYLON, 9.5% ELASTANE	Stretch double weave. Abrasion resistance 20,000+ at 9k PA. 50+ UPF protection. PFC Free (CO) DWR <a href="#">Bluesign</a> <sup>*</sup>
	Waist Band	MALA Lissom	N/A	N/A	N/A	N/A	243g/m <sup>2</sup>	82% NYLON, 18% ELASTANE	4 way stretch knit providing 40+ UPF protection, a wicking finish and POLYGIENE <sup>®</sup> permanent odour control. <a href="#">Bluesign</a> <sup>*</sup>
Women's Genoa Lite Pants	All	GRANITE	180D x 200D x 40D	80/20	N/A	Max 5 CFM	192g/m <sup>2</sup>	93% NYLON, 7% ELASTNE	Recycled plain weave with 4-way stretch and texturized yarn for a more natural cotton like hand. <a href="#">Bluesign</a> <sup>*</sup>
Women's Genoa Lite Shorts	All	GRANITE	180D x 200D x 40D	80/20	N/A	Max 5 CFM	192g/m <sup>2</sup>	93% NYLON, 7% ELASTNE	Recycled plain weave with 4-way stretch and texturized yarn for a more natural cotton like hand. <a href="#">Bluesign</a> <sup>*</sup>
Women's Volantis 4 <sup>®</sup> Shorts	All	GRANITE STRETCH Nano	40D x 70D x 40D	80/10	N/A	Max 10 CFM	120g/m <sup>2</sup>	87% NYLON (RECYCLED), 13% ELASTANE	Super lightweight double weave softshell with abrasion resistance 20,000+, excellent 4 way stretch and recovery, with PFC Free (CO) DWR. <a href="#">Bluesign</a> <sup>*</sup>

[Bluesign](#)<sup>\*</sup> certified fabrics have been manufactured to strict environmental standards using safe production methods which eliminate the use of harmful substances

[Oeko-Tex](#)<sup>\*</sup> certified fabrics have been tested to standards which do not allow the use of chemicals and substances which are known to be harmful to humans and the environment

[POLYGIENE](#)<sup>®</sup> is an environmentally friendly treatment which stops odour causing bacteria, viruses and fungi from settling into your clothing, meaning garments can be washed less often and at lower temperatures

Product	Area	Fabric	Denier	DWR / Spray rating	Hydrostatic head (mm)	MVTR / Air permeability / RET	Weight / m <sup>2</sup>	Fabric composition	Other / Notes
Women's Slipstream Thermal Tights	Main	Thermal Dynamic	N/A	N/A	N/A	N/A	235g/m <sup>2</sup>	75% NYLON, 25% ELESTANE	4 way stretch circular knit with a brushed reverse for warmth. POLYGIENE® permanent odour control
	Panels	GRANITE Loft	N/A	80/10	N/A	<10 CFM	215g/m <sup>2</sup>	44% NYLON, 43% POLYESTER (RECYCLED), 13% ELASTANE	4 Way Stretch Double Weave Dobby Bluesign® & Oeko-Tex®
Women's Slipstream Trail Tights	Main	VITA	N/A	N/A	N/A	N/A	190g/m <sup>2</sup>	78% NYLON (RECYCLED), 22% ELASTANE	4-way stretch warp knit using 78% ECONYL® regenerated nylon yarns and 22% elastane has excellent recovery and 50+ UPF protection. Oeko-Tex®
	Rear knee	Apex-Dry Mesh	N/A	N/A	N/A	N/A	110g/m <sup>2</sup>	96% POLYESTER, 4% ELASTANE	4-way stretch. POLYGIENE® permanent odour control. Bluesign®
Women's Slipstream Twin Skin Shorts	Outer	AEROFLYTE QD	N/A	N/A	N/A	N/A	85g/m <sup>2</sup>	88% POLYESTER, 12% ELASTANE	4 way stretch, wicking, 30+ UPF protection. Bluesign®
	Undershorts	VITA	N/A	N/A	N/A	N/A	190g/m <sup>2</sup>	78% NYLON (RECYCLED), 22% ELASTANE	4-way stretch warp knit using 78% ECONYL® regenerated nylon yarns and 22% elastane has excellent recovery and 50+ UPF protection. Oeko-Tex®
Women's Slipstream 4" Shorts	Main	AEROFLYTE QD	N/A	N/A	N/A	N/A	85g/m <sup>2</sup>	88% POLYESTER, 12% ELASTANE	4 way stretch, wicking, 30+ UPF protection. Bluesign®
Women's Slipstream 4" Shorts	Waist Band	VITA	N/A	N/A	N/A	N/A	190g/m <sup>2</sup>	78% NYLON (RECYCLED), 22% ELASTANE	4-way stretch warp knit using 78% ECONYL® regenerated nylon yarns and 22% elastane has excellent recovery and 50+ UPF protection. Oeko-Tex®
Women's Ineo Lite Shorts	All	MALA Lissom	N/A	N/A	N/A	N/A	243g/m <sup>2</sup>	82% NYLON, 18% ELASTANE	4 way stretch knit providing 40+ UPF protection, a wicking finish and POLYGIENE® permanent odour control. Bluesign®
Men's Slipstream 3/4 Trail Tights	All	VITA	N/A	N/A	N/A	N/A	190g/m <sup>2</sup>	78% NYLON (RECYCLED), 22% ELASTANE	4-way stretch warp knit using 78% ECONYL® regenerated nylon yarns and 22% elastane has excellent recovery and 50+ UPF protection. Oeko-Tex®
Women's Slipstream 3/4 Trail Tights	All	VITA	N/A	N/A	N/A	N/A	190g/m <sup>2</sup>	78% NYLON (RECYCLED), 22% ELASTANE	4-way stretch warp knit using 78% ECONYL® regenerated nylon yarns and 22% elastane has excellent recovery and 50+ UPF protection. Oeko-Tex®
Women's Jetstream 6" Short Tights	All	AEROFLYTE Stretch	40D x 40D x 40D	N/A	N/A	Max 26 CFM	121g/m <sup>2</sup>	76% NYLON (RECYCLED), 24% ELASTANE	Exceptional 4 way stretch for a second skin fit and outstanding freedom of movement. Deliberately engineered plain weave to minimise weight and manage moisture. Dries quickly and provides permanent odour control POLYGIENE® Bluesign®
Women's Jetstream 4" Short Tights	All	AEROFLYTE Stretch	40D x 40D x 40D	N/A	N/A	Max 26 CFM	121g/m <sup>2</sup>	76% NYLON (RECYCLED), 24% ELASTANE	Exceptional 4 way stretch for a second skin fit and outstanding freedom of movement. Deliberately engineered plain weave to minimise weight and manage moisture. Dries quickly and provides permanent odour control POLYGIENE® Bluesign®
Women's Jetstream 6" Shorts	All	AEROFLYTE Lite	90D x 70D+40D	N/A	N/A	Max 15 CFM	100g/m <sup>2</sup>	94% NYLON (RECYCLED), 6% ELASTANE	2-Way stretch lightweight full dull recycled nylon plain weave, with abrasion resistance 20,000+, exceptional moisture management and quick drying capabilities. Oeko-Tex® & Bluesign®
Women's Jetstream 4" Shorts	All	AEROFLYTE Lite	90D x 70D+40D	N/A	N/A	Max 15 CFM	100g/m <sup>2</sup>	94% NYLON (RECYCLED), 6% ELASTANE	2-Way stretch lightweight full dull recycled nylon plain weave, with abrasion resistance 20,000+, exceptional moisture management and quick drying capabilities. Oeko-Tex® & Bluesign®

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Product	Area	Fabric	Denier	DWR / Spray rating	Hydrostatic head (mm)	Weight / m <sup>2</sup>	Fabric composition	Other / Notes
Valen 40+5L	Main	RAPTOR Grid	100D x 100D	Grade 4	1,500mm	126g/m <sup>2</sup>	88% NYLON (RECYCLED), 12% POLYETHYLENE	Abrasion resistance 20,000+ at 9k PA. UHMWPE (Ultra High Molecular Weight Polyethylene) rip stop yarn is 15 times stronger than the same weight of steel. Allows for an incredibly light weight fabric with the security of exceptional rip stop strength.
	Lining	HALO	200D x 200D	Grade 4	1,000mm	102g/m <sup>2</sup>	100% POLYESTER (100% RECYCLED)	200 denier recycled polyester plain weave lining with PFC Free (CO) DWR. <a href="#">Bluesign®</a>
	Shoulder straps / hip fins	CONTACT Mesh	140 x 280D	N/A	N/A	500g/m <sup>2</sup>	88% NYLON, 12% ELASTANE	Elastane for stretch and freedom of movement.
Valen 30L	Main	RAPTOR Grid	100D x 100D	Grade 4	1,500mm	126g/m <sup>2</sup>	88% NYLON (RECYCLED), 12% POLYETHYLENE	Abrasion resistance 20,000+ at 9k PA. UHMWPE (Ultra High Molecular Weight Polyethylene) rip stop yarn is 15 times stronger than the same weight of steel. Allows for an incredibly light weight fabric with the security of exceptional rip stop strength.
	Lining	HALO	200D x 200D	Grade 4	1,000mm	102g/m <sup>2</sup>	100% POLYESTER (100% RECYCLED)	200 denier recycled polyester plain weave lining with PFC Free (CO) DWR. <a href="#">Bluesign®</a>
	Shoulder straps	CONTACT Mesh	140 x 280D	N/A	N/A	500g/m <sup>2</sup>	88% NYLON, 12% ELASTANE	Elastane for stretch and freedom of movement.
Trailblazer LT 28	Main	RAPTOR Fly Lite	40D	N/A	2,000mm	65g/m <sup>2</sup>	100% Nylon	40 denier siliconized nylon ripstop fabric with a TPU coating,
	Back pad / shoulder straps / hip fins	CONTACT Air Mesh Plus	75D x 30D	N/A	N/A	196g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Quick dry time for all day comfort. <a href="#">Bluesign®</a>
Trailblazer LT 20	Main	RAPTOR Fly Lite	40D	N/A	2,000mm	65g/m <sup>2</sup>	100% Nylon	40 denier siliconized nylon ripstop fabric with a TPU coating,
	Back pad / shoulder straps / hip fins	CONTACT Air Mesh Plus	75D x 30D	N/A	N/A	196g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Quick dry time for all day comfort. <a href="#">Bluesign®</a>
Gecko VP 20+	Main	RAPTOR Cross Lite	70D x 70D	Grade 4	1,000mm	100g/m <sup>2</sup>	100% NYLON (RECYCLED)	Abrasion resistance 20,000+ at 9k PA. UTS polyurethane composite coating for a 50% increase in tear strength performance. PFC Free (CO) DWR. <a href="#">Bluesign®</a>
	Stretch Pockets	RAPTOR Flex	90D x 150D	80/10	N/A	175g/m <sup>2</sup>	88% NYLON, 12% ELASTANE	Abrasion resistance 20,000+ at 9k PA. 4 way stretch 40:30 plain weave to accommodate expansion while minimizing bounce. PFC Free (CO) DWR. <a href="#">Bluesign®</a>
	Harness	CONTACT Air Mesh Plus	75D x 30D	N/A	N/A	196g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Quick dry time for all day comfort. <a href="#">POLYGIENE®</a> permanent odour control. <a href="#">Bluesign®</a>
Gecko VP 12+	Main	RAPTOR Flex	90D x 150D	80/10	N/A	175g/m <sup>2</sup>	88% NYLON, 12% ELASTANE	Abrasion resistance 20,000+ at 9k PA. 4 way stretch 40:30 plain weave to accommodate expansion while minimizing bounce. PFC Free (CO) DWR. <a href="#">Bluesign®</a>
	Harness	CONTACT Air Mesh Plus	75D x 30D	N/A	N/A	196g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Quick dry time for all day comfort. <a href="#">POLYGIENE®</a> permanent odour control. <a href="#">Bluesign®</a>
Gecko VP 5+	Main	RAPTOR Flex	90D x 150D	80/10	N/A	175g/m <sup>2</sup>	88% NYLON, 12% ELASTANE	Abrasion resistance 20,000+ at 9k PA. 4 way stretch 40:30 plain weave to accommodate expansion while minimizing bounce. PFC Free (CO) DWR. <a href="#">Bluesign®</a>
	Harness	CONTACT Air Mesh Plus	75D x 30D	N/A	N/A	196g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Quick dry time for all day comfort. <a href="#">POLYGIENE®</a> permanent odour control. <a href="#">Bluesign®</a>
Gecko VP+	Main	RAPTOR Flex	90D x 150D	80/10	N/A	175g/m <sup>2</sup>	88% NYLON, 12% ELASTANE	Abrasion resistance 20,000+ at 9k PA. 4 way stretch 40:30 plain weave to accommodate expansion while minimizing bounce. PFC Free (CO) DWR. <a href="#">Bluesign®</a>
	Harness	CONTACT Air Mesh Plus	75D x 30D	N/A	N/A	196g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Quick dry time for all day comfort. <a href="#">POLYGIENE®</a> permanent odour control. <a href="#">Bluesign®</a>

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Product	Area	Fabric	Denier	DWR / Spray rating	Hydrostatic head (mm)	Weight / m <sup>2</sup>	Fabric composition	Other / Notes
Gecko WP 1+	Main	RAPTOR Cross Lite	70D x 70D	Grade 4	1,000mm	100g/m <sup>2</sup>	100% NYLON (RECYCLED)	Abrasion resistance 20,000+ at 9k PA. UTS polyurethane composite coating for a 50% increase in tear strength performance. PFC Free (CO) DWR. <a href="#">Bluesign®</a>
	Stretch Pockets	RAPTOR Flex	90D x 150D	80/10	N/A	175g/m <sup>2</sup>	88% NYLON, 12% ELASTANE	Abrasion resistance 20,000+ at 9k PA. 4 way stretch 40:30 plain weave to accommodate expansion while minimizing Free (CO) DWR. <a href="#">Bluesign®</a>
	Harness	CONTACT Air Mesh Plus	75D x 30D	N/A	N/A	196g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Quick dry time for all day comfort. POLYGIENE® permanent odour control. <a href="#">Bluesign®</a>
Montane Ultraflask 500ml	Main	Thermoplastic Polyurethane	N/A	N/A	N/A	N/A	100% POLYURETHANE	Soft and flexible. BPA free / PVC free / meets or exceeds FDA and EU regulations
Montane Softflask 360ml	Main	Thermoplastic Polyurethane	N/A	N/A	N/A	N/A	100% POLYURETHANE	Soft and flexible. BPA free / PVC free / meets or exceeds FDA and EU regulations
Montane Softflask Long Straw	Main	Thermoplastic Polyurethane	N/A	N/A	N/A	N/A	100% POLYURETHANE	Soft and flexible. BPA free / PVC free / meets or exceeds FDA and EU regulations
Montane Softflask Short Straw	Main	Thermoplastic Polyurethane	N/A	N/A	N/A	N/A	100% POLYURETHANE	Soft and flexible. BPA free / PVC free / meets or exceeds FDA and EU regulations
Montane Speedcup	Main	Thermoplastic Polyurethane	N/A	N/A	N/A	N/A	100% POLYURETHANE	Soft and flexible. BPA free / PVC free / meets or exceeds FDA and EU regulations
Trailblazer XT 35	Main	RAPTOR Cross	210D X 210D	Grade 4	1,500mm	185g/m <sup>2</sup>	100% NYLON (RECYCLED)	Robust triple rip stop woven is durable and strong with excellent abrasion resistance and tear strength. PFC Free (CO) DWR. <a href="#">Bluesign®</a>
	Lining	HALO	200D x 200D	Grade 4	1,000mm	102g/m <sup>2</sup>	100% POLYESTER (100% RECYCLED)	200 denier recycled polyester plain weave lining with PFC Free (CO) DWR. <a href="#">Bluesign®</a>
	Stretch Mesh Pockets	POWER Mesh	70D x 210D	N/A	N/A	185g/m <sup>2</sup>	80% NYLON (RECYCLED), 20% ELASTANE	4 way stretch powermesh is lightweight and drains quickly. Providing expandable yet stable and durable storage. <a href="#">Bluesign®</a>
	Back pad	CONTACT Open Mesh	N/A	N/A	N/A	N/A	100% POLYESTER	Provides enhanced ventilation and airflow
	Shoulder straps / hip fins	CONTACT Air Mesh Plus	75D x 30D	N/A	N/A	196g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Quick dry time for all day comfort. <a href="#">Bluesign®</a>
Trailblazer XT 25	Main	RAPTOR Cross	210D X 210D	Grade 4	1,500mm	185g/m <sup>2</sup>	100% NYLON (RECYCLED)	Robust triple rip stop woven is durable and strong with excellent abrasion resistance and tear strength. PFC Free (CO) DWR. <a href="#">Bluesign®</a>
	Lining	HALO	200D x 200D	Grade 4	1,000mm	102g/m <sup>2</sup>	100% POLYESTER (100% RECYCLED)	200 denier recycled polyester plain weave lining with PFC Free (CO) DWR. <a href="#">Bluesign®</a>
	Stretch Mesh Pockets	POWER Mesh	70D x 210D	N/A	N/A	185g/m <sup>2</sup>	80% NYLON (RECYCLED), 20% ELASTANE	4 way stretch powermesh is lightweight and drains quickly. Providing expandable yet stable and durable storage. <a href="#">Bluesign®</a>
	Back pad	CONTACT Open Mesh	N/A	N/A	N/A	N/A	100% POLYESTER	Provides enhanced ventilation and airflow
	Shoulder straps / hip fins	CONTACT Air Mesh Plus	75D x 30D	N/A	N/A	196g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Quick dry time for all day comfort. <a href="#">Bluesign®</a>

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Product	Area	Fabric	Denier	DWR / Spray rating	Hydrostatic head (mm)	Weight / m <sup>2</sup>	Fabric composition	Other / Notes
Trailblazer 44	Main	RAPTOR Cross Lite	70D x 70D	Grade 4	1,000mm	100g/m <sup>2</sup>	100% NYLON (RECYCLED)	Abrasion resistance 20,000+ at 9k PA. UTS polyurethane composite coating for a 50% increase in tear strength performance. PFC Free (CO) DWR. <a href="#">Bluesign®</a>
	Reinforced base	RAPTOR Cross	210D X 210D	Grade 4	1,500mm	185g/m <sup>2</sup>	100% NYLON (RECYCLED)	Robust triple rip stop woven is durable and strong with excellent abrasion resistance and tear strength. PFC Free (CO) DWR. <a href="#">Bluesign®</a>
	Lining	HALO	200D x 200D	Grade 4	1,000mm	102g/m <sup>2</sup>	100% POLYESTER (100% RECYCLED)	200 denier recycled polyester plain weave lining with PFC Free (CO) DWR. <a href="#">Bluesign®</a>
	Stretch Mesh Pockets	POWER Mesh	70D x 210D	N/A	N/A	185g/m <sup>2</sup>	80% NYLON (RECYCLED), 20% ELASTANE	4 way stretch powermesh is lightweight and drains quickly. Providing expandable yet stable and durable storage. <a href="#">Bluesign®</a>
	Back pad	CONTACT Open Mesh	N/A	N/A	N/A	N/A	100% POLYESTER	Provides enhanced ventilation and airflow
	Shoulder straps / hip fins	CONTACT Air Mesh Plus	75D x 30D	N/A	N/A	196g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Quick dry time for all day comfort. <a href="#">Bluesign®</a>
Trailblazer 32	Main	RAPTOR Cross Lite	70D x 70D	Grade 4	1,000mm	100g/m <sup>2</sup>	100% NYLON (RECYCLED)	Abrasion resistance 20,000+ at 9k PA. UTS polyurethane composite coating for a 50% increase in tear strength performance. PFC Free (CO) DWR. <a href="#">Bluesign®</a>
	Reinforced base	RAPTOR Cross	210D X 210D	Grade 4	1,500mm	185g/m <sup>2</sup>	100% NYLON (RECYCLED)	Robust triple rip stop woven is durable and strong with excellent abrasion resistance and tear strength. PFC Free (CO) DWR. <a href="#">Bluesign®</a>
	Lining	HALO	200D x 200D	Grade 4	1,000mm	102g/m <sup>2</sup>	100% POLYESTER (100% RECYCLED)	200 denier recycled polyester plain weave lining with PFC Free (CO) DWR. <a href="#">Bluesign®</a>
	Stretch Mesh Pockets	POWER Mesh	70D x 210D	N/A	N/A	185g/m <sup>2</sup>	80% NYLON (RECYCLED), 20% ELASTANE	4 way stretch powermesh is lightweight and drains quickly. Providing expandable yet stable and durable storage. <a href="#">Bluesign®</a>
	Back pad	CONTACT Open Mesh	N/A	N/A	N/A	N/A	100% POLYESTER	Provides enhanced ventilation and airflow
	Shoulder straps / hip fins	CONTACT Air Mesh Plus	75D x 30D	N/A	N/A	196g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Quick dry time for all day comfort. <a href="#">Bluesign®</a>
Women's Trailblazer 30	Main	RAPTOR Cross Lite	70D x 70D	Grade 4	1,000mm	100g/m <sup>2</sup>	100% NYLON (RECYCLED)	Abrasion resistance 20,000+ at 9k PA. UTS polyurethane composite coating for a 50% increase in tear strength performance. PFC Free (CO) DWR. <a href="#">Bluesign®</a>
	Reinforced base	RAPTOR Cross	210D X 210D	Grade 4	1,500mm	185g/m <sup>2</sup>	100% NYLON (RECYCLED)	Robust triple rip stop woven is durable and strong with excellent abrasion resistance and tear strength. PFC Free (CO) DWR. <a href="#">Bluesign®</a>
	Lining	HALO	200D x 200D	Grade 4	1,000mm	102g/m <sup>2</sup>	100% POLYESTER (100% RECYCLED)	200 denier recycled polyester plain weave lining with PFC Free (CO) DWR. <a href="#">Bluesign®</a>
	Stretch Mesh Pockets	POWER Mesh	70D x 210D	N/A	N/A	185g/m <sup>2</sup>	80% NYLON (RECYCLED), 20% ELASTANE	4 way stretch powermesh is lightweight and drains quickly. Providing expandable yet stable and durable storage. <a href="#">Bluesign®</a>
	Back pad	CONTACT Open Mesh	N/A	N/A	N/A	N/A	100% POLYESTER	Provides enhanced ventilation and airflow
	Shoulder straps / hip fins	CONTACT Air Mesh Plus	75D x 30D	N/A	N/A	196g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Quick dry time for all day comfort. <a href="#">Bluesign®</a>

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Product	Area	Fabric	Denier	DWR / Spray rating	Hydrostatic head (mm)	Weight / m <sup>2</sup>	Fabric composition	Other / Notes
Trailblazer 25	Main	RAPTOR Cross Lite	70D x 70D	Grade 4	1,000mm	100g/m <sup>2</sup>	100% NYLON (RECYCLED)	Abrasion resistance 20,000+ at 9k PA. UTS polyurethane composite coating for a 50% increase in tear strength performance. PFC Free (CO) DWR. <a href="#">Bluesign®</a>
	Reinforced base	RAPTOR Cross	210D X 210D	Grade 4	1,500mm	185g/m <sup>2</sup>	100% NYLON (RECYCLED)	Robust triple rip stop woven is durable and strong with excellent abrasion resistance and tear strength. PFC Free (CO) DWR. <a href="#">Bluesign®</a>
	Lining	HALO	200D x 200D	Grade 4	1,000mm	102g/m <sup>2</sup>	100% POLYESTER (100% RECYCLED)	200 denier recycled polyester plain weave lining with PFC Free (CO) DWR. <a href="#">Bluesign®</a>
	Stretch Mesh Pockets	POWER Mesh	70D x 210D	N/A	N/A	185g/m <sup>2</sup>	80% NYLON (RECYCLED), 20% ELASTANE	4 way stretch powermesh is lightweight and drains quickly. Providing expandable yet stable and durable storage. <a href="#">Bluesign®</a>
	Back pad	CONTACT Open Mesh	N/A	N/A	N/A	N/A	100% POLYESTER	Provides enhanced ventilation and airflow
	Shoulder straps / hip fins	CONTACT Air Mesh Plus	75D x 30D	N/A	N/A	196g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Quick dry time for all day comfort. <a href="#">Bluesign®</a>
Women's Trailblazer 24	Main	RAPTOR Cross Lite	70D x 70D	Grade 4	1,000mm	100g/m <sup>2</sup>	100% NYLON (RECYCLED)	Abrasion resistance 20,000+ at 9k PA. UTS polyurethane composite coating for a 50% increase in tear strength performance. PFC Free (CO) DWR. <a href="#">Bluesign®</a>
	Reinforced base	RAPTOR Cross	210D X 210D	Grade 4	1,500mm	185g/m <sup>2</sup>	100% NYLON (RECYCLED)	Robust triple rip stop woven is durable and strong with excellent abrasion resistance and tear strength. PFC Free (CO) DWR. <a href="#">Bluesign®</a>
	Lining	HALO	200D x 200D	Grade 4	1,000mm	102g/m <sup>2</sup>	100% POLYESTER (100% RECYCLED)	200 denier recycled polyester plain weave lining with PFC Free (CO) DWR. <a href="#">Bluesign®</a>
	Stretch Mesh Pockets	POWER Mesh	70D x 210D	N/A	N/A	185g/m <sup>2</sup>	80% NYLON (RECYCLED), 20% ELASTANE	4 way stretch powermesh is lightweight and drains quickly. Providing expandable yet stable and durable storage. <a href="#">Bluesign®</a>
	Back pad	CONTACT Open Mesh	N/A	N/A	N/A	N/A	100% POLYESTER	Provides enhanced ventilation and airflow
	Shoulder straps / hip fins	CONTACT Air Mesh Plus	75D x 30D	N/A	N/A	196g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Quick dry time for all day comfort. <a href="#">Bluesign®</a>
Trailblazer 18	Main	RAPTOR Cross Lite	70D x 70D	Grade 4	1,000mm	100g/m <sup>2</sup>	100% NYLON (RECYCLED)	Abrasion resistance 20,000+ at 9k PA. UTS polyurethane composite coating for a 50% increase in tear strength performance. PFC Free (CO) DWR. <a href="#">Bluesign®</a>
	Lining	HALO	200D x 200D	Grade 4	1,000mm	102g/m <sup>2</sup>	100% POLYESTER (100% RECYCLED)	200 denier recycled polyester plain weave lining with PFC Free (CO) DWR. <a href="#">Bluesign®</a>
	Stretch Mesh Pockets	POWER Mesh	70D x 210D	N/A	N/A	185g/m <sup>2</sup>	80% NYLON (RECYCLED), 20% ELASTANE	4 way stretch powermesh is lightweight and drains quickly. Providing expandable yet stable and durable storage. <a href="#">Bluesign®</a>
	Shoulder straps / Back Panel	CONTACT Air Mesh Plus	75D x 30D	N/A	N/A	196g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Quick dry time for all day comfort. <a href="#">Bluesign®</a>
Women's Trailblazer 16	Main	RAPTOR Cross Lite	70D x 70D	Grade 4	1,000mm	100g/m <sup>2</sup>	100% NYLON (RECYCLED)	Abrasion resistance 20,000+ at 9k PA. UTS polyurethane composite coating for a 50% increase in tear strength performance. PFC Free (CO) DWR. <a href="#">Bluesign®</a>
	Lining	HALO	200D x 200D	Grade 4	1,000mm	102g/m <sup>2</sup>	100% POLYESTER (100% RECYCLED)	200 denier recycled polyester plain weave lining with PFC Free (CO) DWR. <a href="#">Bluesign®</a>
	Stretch Mesh Pockets	POWER Mesh	70D x 210D	N/A	N/A	185g/m <sup>2</sup>	80% NYLON (RECYCLED), 20% ELASTANE	4 way stretch powermesh is lightweight and drains quickly. Providing expandable yet stable and durable storage. <a href="#">Bluesign®</a>
	Shoulder straps / Back Panel	CONTACT Air Mesh Plus	75D x 30D	N/A	N/A	196g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Quick dry time for all day comfort. <a href="#">Bluesign®</a>

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Product	Area	Fabric	Denier	DWR / Spray rating	Hydrostatic head (mm)	Weight / m <sup>2</sup>	Fabric composition	Other / Notes
Trailblazer 8	Main	RAPTOR Cross Lite	70D x 70D	Grade 4	1,000mm	100g/m <sup>2</sup>	100% NYLON (RECYCLED)	Abrasion resistance 20,000+ at 9k PA. UTS polyurethane composite coating for a 50% increase in tear strength performance. PFC Free (CO) DWR. <a href="#">Bluesign®</a>
	Lining	HALO	200D x 200D	Grade 4	1,000mm	102g/m <sup>2</sup>	100% POLYESTER (100% RECYCLED)	200 denier recycled polyester plain weave lining with PFC Free (CO) DWR. <a href="#">Bluesign®</a>
	Stretch Mesh Pockets	POWER Mesh	70D x 210D	N/A	N/A	185g/m <sup>2</sup>	80% NYLON (RECYCLED), 20% ELASTANE	4 way stretch powermesh is lightweight and drains quickly. Providing expandable yet stable and durable storage. <a href="#">Bluesign®</a>
	Shoulder straps / Back Panel	CONTACT Air Mesh Plus	75D x 30D	N/A	N/A	196g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Quick dry time for all day comfort. <a href="#">Bluesign®</a>
Trailblazer 3	Main	RAPTOR Cross Lite	70D x 70D	Grade 4	1,000mm	100g/m <sup>2</sup>	100% NYLON (RECYCLED)	Abrasion resistance 20,000+ at 9k PA. UTS polyurethane composite coating for a 50% increase in tear strength performance. PFC Free (CO) DWR. <a href="#">Bluesign®</a>
	Lining	HALO	200D x 200D	Grade 4	1,000mm	102g/m <sup>2</sup>	100% POLYESTER (100% RECYCLED)	200 denier recycled polyester plain weave lining with PFC Free (CO) DWR. <a href="#">Bluesign®</a>
	Stretch Mesh Pockets	POWER Mesh	70D x 210D	N/A	N/A	185g/m <sup>2</sup>	80% NYLON (RECYCLED), 20% ELASTANE	4 way stretch powermesh is lightweight and drains quickly. Providing expandable yet stable and durable storage. <a href="#">Bluesign®</a>
	Shoulder straps / Back Panel	CONTACT Air Mesh Plus	75D x 30D	N/A	N/A	196g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Quick dry time for all day comfort. <a href="#">Bluesign®</a>

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Minimus Lite Cap	All	PERTEX® SHIELD	20D	80/20	20,000mm	20,000g/m <sup>2</sup> /24hrs	62g/m <sup>2</sup>	100% NYLON	2.5 layer stretch nylon mini rip-stop woven, with a grey backer and tricot print.
Insulated Mountain Cap	Main	PERTEX® QUANTUM	20D x 20D	80/20	N/A	Max 1cc	38g/m <sup>2</sup>	100% NYLON (RECYCLED)	Lightweight recycled nylon ripstop woven fabric with a PFC Free DWR. Abrasion resistance 20,000+ at 9k PA Bluesign®
	Insulation	PrimaLoft® Silver Insulation	N/A	N/A	N/A	N/A	60g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Lofting, water repellent and fast drying insulation. Oeko-Tex® & Bluesign®
	Lining	PEAQ	20D x 20D	Grade 4		Max 0.7cc	39g/m <sup>2</sup>	100% NYLON (RECYCLED)	Lightweight recycled nylon plain woven fabric with a PFC Free DWR. Abrasion resistance 20,000+ at 9k PA Bluesign®
Duality Mountain Cap	Main	GORE-TEX with Gore performance technology (with ePE membrane)	70D x 70D	Grade 4	28,000mm	RET <13	97g/m <sup>2</sup>	100% NYLON (RECYCLED)	Plain weave 70 denier recycled nylon. Smooth surface, dull optic, great hand. Utilising Gore's new ePE membrane providing a PFC/PFAS free dwr and membrane technology. Oeko-Tex® and Bluesign®
	Lining	Brushed tricot	N/A	N/A	N/A	N/A	108g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Provides lightweight insulation, dries quickly and has a soft feel for instant comfort.
Phase Lite Cap	Main	GORE-TEX products with Gore performance technology (with ePE membrane)	40D x 40D	Grade 4	28,000mm	RET <13	100 g/m <sup>2</sup>	Shell Face: 100% NYLON (RECYCLED) Shell Backer: 100% NYLON (RECYCLED)	Plain weave recycled nylon face made from 40 denier yarns with a smooth face, full dull lustre, combined with a recycled solution dyed C-knit backer for soft quiet comfort. Utilising Gore's ePE membrane providing a PFC/PFAS free dwr and membrane technology. Oeko-Tex® and Bluesign®
	Inner headband		N/A	N/A	N/A	N/A	210 g/m <sup>2</sup>	100% POLYESTER	Wicking knit for soft next to skin comfort. Oeko-Tex®
Windjammer Helmet Liner	Main Fabric	WINDSTOPPER® PRODUCTS BY GORE-TEX LABS (with ePE membrane)	70Dx70D	Grade 4	28,000mm	RET <20	323 g/m <sup>2</sup>	FACE: 85% NYLON 15% ELASTANE BACKER: 100% POLYESTER (RECYCLED)	70 denier nylon 4 way stretch plain weave and lofty recycled fiber microcheck fleece backer for warmth in cold conditions. Utilising Gore's new ePE membrane providing a PFC/PFAS free dwr and membrane technology. Oeko-Tex® Bluesign®
	Top of Hat	APEX THERMO	N/A	N/A	N/A	N/A	175 g/m <sup>2</sup>	88% POLYESTER (RECYCLED), 12% ELASTANE	4 way stretch with excellent recovery, soft and warm hand feel, knit with a brushed back featuring wicking and POLYGIENE® permanent odour control finishes. Oekotex®
Protium Beanie	All	Thermo Grid	N/A	N/A	N/A	N/A	260g/m <sup>2</sup>	93% POLYESTER 7% ELASTANE	Lightweight, packable 4 way stretch smooth face fleece, with a brushed gird back for comfort, freedom of movement and warmth. Oeko-Tex®
Protium Headband	All	Thermo Grid	N/A	N/A	N/A	N/A	260g/m <sup>2</sup>	93% POLYESTER, 7% ELASTANE	Lightweight, packable 4 way stretch smooth face fleece, with a brushed gird back for comfort, freedom of movement and warmth. Oeko-Tex®
Protium Balaclava	All	Thermo Grid	N/A	N/A	N/A	N/A	260g/m <sup>2</sup>	93% POLYESTER, 7% ELASTANE	Lightweight, packable 4 way stretch smooth face fleece, with a brushed gird back for comfort, freedom of movement and warmth. Oeko-Tex®
Protium Neck Gaiter	All	Thermo Grid	N/A	N/A	N/A	N/A	260g/m <sup>2</sup>	93% POLYESTER, 7% ELASTANE	Lightweight, packable 4 way stretch smooth face fleece, with a brushed gird back for comfort, freedom of movement and warmth. Oeko-Tex®
Dart XT Beanie	All	APEX THERMO	N/A	N/A	N/A	N/A	160g/m <sup>2</sup>	88% POLYESTER (RECYCLED), 12% ELASTANE	4 way stretch with excellent recovery, soft and warm hand feel, knit with a brushed back featuring wicking and POLYGIENE® permanent odour control finishes. Oekotex®
Dart XT Headband	All	APEX THERMO	N/A	N/A	N/A	N/A	160g/m <sup>2</sup>	88% POLYESTER (RECYCLED), 12% ELASTANE	4 way stretch with excellent recovery, soft and warm hand feel, knit with a brushed back featuring wicking and POLYGIENE® permanent odour control finishes. Oekotex®
Punk Balaclava	Main	Thermo Stretch	N/A	N/A	N/A	N/A	245g/m <sup>2</sup>	51% POLYESTER, 39% NYLON, 10% ELASTANE	Smooth nylon face fleece with excellent durability and abrasion resistance 50,000+ at 9kPA, polyester brushed back providing warmth and comfort, 4 way stretch and outstanding moisture management. Oeko-Tex®
	Overlay	PERTEX® QUANTUM Rip-stop	30D x 30D	80/20	N/A	Max 1cc	52g/m <sup>2</sup>	100% NYLON	Abrasion resistance 40,000+ at 12.5k PA. Bluesign®

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Jack Beanie	Main	Polylana®	N/A	N/A	N/A	N/A	N/A	70% POLYESTER (50% RECYCLED), 30% WOOL (MERINO)	Soft and comfortable knit using mulesing-free wool. Oeko-Tex®
	Inner headband	Fleece	N/A	N/A	N/A	N/A	N/A	100% POLYESTER (RECYCLED)	Lightweight, warm and comfortable.
Jango Roundel Beanie	Main	Polylana®	N/A	N/A	N/A	N/A	N/A	70% POLYESTER (50% RECYCLED), 30% WOOL (MERINO)	Soft and comfortable knit using mulesing-free wool. Oeko-Tex®
	Inner headband	Fleece	N/A	N/A	N/A	N/A	N/A	100% POLYESTER (RECYCLED)	Lightweight, warm and comfortable.
Logo Beanie	All	Polylana®	N/A	N/A	N/A	N/A	N/A	70% POLYESTER (50% RECYCLED), 30% WOOL (MERINO)	Soft and comfortable knit using mulesing-free wool. Oeko-Tex®
Logo Cuffed Beanie	All	Polylana®	N/A	N/A	N/A	N/A	N/A	70% POLYESTER (50% RECYCLED), 30% WOOL (MERINO)	Soft and comfortable knit using mulesing-free wool. Oeko-Tex®
Brew Beanie	All	Polylana®	N/A	N/A	N/A	N/A	N/A	70% POLYESTER (50% RECYCLED), 30% WOOL (MERINO)	Soft and comfortable knit using mulesing-free wool. Oeko-Tex®
Nev Beanie	All	Polylana®	N/A	N/A	N/A	N/A	N/A	70% POLYESTER (50% RECYCLED), 30% WOOL (MERINO)	Soft and comfortable knit using mulesing-free wool. Oeko-Tex®
Dyno Stretch Cap	All	GRANITE STRETCH Lite	110Dx180D	80/10	N/A	Max 13CFM	170g/m <sup>2</sup>	90.5% NYLON, 9.5% ELASTANE	Stretch double weave. Abrasion resistance 20,000+ at 9k PA. 50+ UPF protection. Bluesign®
	Head band	COOLMAX®	N/A	N/A	N/A	N/A	150g/m <sup>2</sup>	100% POLYESTER	Renowned for its wicking ability, providing outstanding comfort
Trail Lite Cap	Main	Aeroflyte QD	N/A	N/A	N/A	N/A	85g/m <sup>2</sup>	88% POLYESTER, 12% ELASTANE	4 way stretch, wicking, 30+ UPF protection. Bluesign®
	Inner headband	COOLMAX®	N/A	N/A	N/A	N/A	150g/m <sup>2</sup>	100% POLYESTER	Renowned for its wicking ability, providing outstanding comfort
Trail Lite Visor	Main	Aeroflyte QD	N/A	N/A	N/A	N/A	85g/m <sup>2</sup>	88% POLYESTER, 12% ELASTANE	4 way stretch, wicking, 30+ UPF protection. Bluesign®
	Inner headband	COOLMAX®	N/A	N/A	N/A	N/A	150g/m <sup>2</sup>	100% POLYESTER	Renowned for its wicking ability, providing outstanding comfort
Basecamp Logo Cap	Main	Cotton Canvas	N/A	N/A	N/A	N/A	260g	100% COTTON (ORGANIC)	Plain weave canvas, providing a timeless aesthetic
	Side & Back Panels	Mesh	N/A	N/A	N/A	N/A	325g	95% POLYESTER, 5% ELASTANE	Open mesh for enhanced ventilation with comfort stretch
	Inner headband	COOLMAX®	N/A	N/A	N/A	N/A	150g/m <sup>2</sup>	100% POLYESTER	Renowned for its wicking ability, providing outstanding comfort

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Basecamp Mono Cap	Main	Cotton Canvas	N/A	N/A	N/A	N/A	260g	100% COTTON (ORGANIC)	Plain weave canvas, providing a timeless aesthetic
	Side & Back Panels	Mesh	N/A	N/A	N/A	N/A	325g	95% POLYESTER, 5% ELASTANE	Open mesh for enhanced ventilation with comfort stretch
	Inner headband	COOLMAX®	N/A	N/A	N/A	N/A	150g/m <sup>2</sup>	100% POLYESTER	Renowned for its wicking ability, providing outstanding comfort
Active Trucker Cap	Main	PERTEX® QUANTUM	30D x 30D	80/20	N/A	Max 1cc	49g/m <sup>2</sup>	100% NYLON (RECYCLED)	Abrasion resistance 20,000+ at 12.5k PA. Bluesign®
	Side & Back Panels	Mesh	150D	N/A	N/A	N/A	160g/m <sup>2</sup>	100% POLYESTER	Lightweight open mesh for enhanced ventilation and comfort.
Chief	All	Lightweight polyester	N/A	N/A	N/A	N/A	N/A	100% POLYESTER (RECYCLED)	Fast drying and lightweight

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Alpine Mission Glove	Outer	GRANITE STRETCH Thermal	70D x 70D	80/10	N/A	Max 5CFM	260g/m <sup>2</sup>	50% NYLON (RECYCLED), 42% POLYESTER (RECYCLED), 8% ELASTANE	4 way stretch double weave, peached next to skin. PFC Free (CO) DWR. Abrasion resistance 20,000+ at 9k PA, Oeko-Tex®
	Palm and fingers	Goat leather	N/A	N/A	N/A	N/A	N/A	CONTAINS NON-TEXTILE PARTS OF ANIMAL ORIGIN (100% GOAT LEATHER)	Supple and durable, Leather Working Group.
	Overlay Palm and fingers	Grip Plus	N/A	N/A	N/A	N/A	400g/m <sup>2</sup>	55% POLYESTER (RECYCLED), 45% POLYURETHANE	Providing superior grip and protection while remaining strong and dextrous.
	Inner	GORE-TEX gloves with Gore plus warm technology	N/A	N/A	Waterproof	RET <5	55 g/m <sup>2</sup>	100% POLYETHYLENE	Durably waterproof, windproof and breathable. A PFC/PFAS free technology. Bluesign® & Oeko-tex®
	Insulation	PrimaLoft® Gold Insulation	N/A	N/A	N/A	N/A	170g/m <sup>2</sup>	100% POLYESTER, (100% RECYCLED)	Ultra-soft micro fibres deliver excellent thermal efficiency and loft, even in damp conditions. Oeko-Tex® & Bluesign®
	Lining	Soft pile fleece	N/A	N/A	N/A	N/A	255g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Soft, warm and comfortable, single sided sherpa fleece. Oeko-Tex®
Alpine Resolve Glove	Outer	GRANITE STRETCH	70D x 140D	80/10	N/A	Max 5cc	184g/m <sup>2</sup>	90.5% NYLON (RECYCLED), 9.5% ELASTANE	Double weave with a denier gradient structure. Abrasion resistance 20,000+ at 12.5k PA. PFC Free (CO) DWR. Bluesign®
	Palm and fingers	Goat leather	N/A	N/A	N/A	N/A	N/A	CONTAINS NON-TEXTILE PARTS OF ANIMAL ORIGIN (100% GOAT LEATHER)	Supple and durable, Leather Working Group.
	Fore-finger tip, thumb tip	Connect	N/A	N/A	N/A	N/A	280g/m <sup>2</sup>	80% POLYESTER, (50% RECYCLED), 20% POLYURETHANE	Engineered for touch screen compatibility.
	Insulation - back of hand & back of fingers	PrimaLoft® Gold Insulation	N/A	N/A	N/A	N/A	100g/m <sup>2</sup>	100% POLYESTER, (100% RECYCLED)	Ultra-soft micro fibres deliver excellent thermal efficiency and loft, even in damp conditions. Oeko-Tex® & Bluesign®
	Inner	GORE-TEX gloves	N/A	N/A	Waterproof	RET <5	55 g/m <sup>2</sup>	100% POLYETHYLENE	Durably waterproof, windproof and breathable. A PFC/PFAS free technology. Bluesign® & Oeko-tex®
	Lining	Brushed tricot	N/A	N/A	N/A	N/A	108g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Provides lightweight insulation, dries quickly and has a soft feel for instant comfort
Supercell Glove	Outer	GRANITE STRETCH Thermal	70D x 70D	80/10	N/A	Max 5CFM	260g/m <sup>2</sup>	50% NYLON (RECYCLED), 42% POLYESTER (RECYCLED), 8% ELASTANE	4 way stretch double weave, peached next to skin. PFC Free (CO) DWR. Abrasion resistance 20,000+ at 9k PA, Oeko-Tex®
	Palm and fingers	Goat leather	N/A	N/A	N/A	N/A	N/A	CONTAINS NON-TEXTILE PARTS OF ANIMAL ORIGIN (100% GOAT LEATHER)	Supple and durable, Leather Working Group.
	Inner	PETRICHOR TECHNOLOGY	N/A	N/A	10,000mm	10,000 g/m <sup>2</sup> /24hrs	N/A	100% POLYURETHANE	Waterproof and durable
	Lining	SHERPA Pile Fleece	N/A	N/A	N/A	N/A	255g/m <sup>2</sup>	100% POLYESTER (70% RECYCLED)	Soft, warm and comfortable.
Women's Supercell Glove	Outer	GRANITE STRETCH Thermal	70D x 70D	80/10	N/A	Max 5CFM	260g/m <sup>2</sup>	50% NYLON (RECYCLED), 42% POLYESTER (RECYCLED), 8% ELASTANE	4 way stretch double weave, peached next to skin. PFC Free (CO) DWR. Abrasion resistance 20,000+ at 9k PA, Oeko-Tex®
	Palm and fingers	Goat leather	N/A	N/A	N/A	N/A	N/A	CONTAINS NON-TEXTILE PARTS OF ANIMAL ORIGIN (100% GOAT LEATHER)	Supple and durable, Leather Working Group.
	Inner	PETRICHOR TECHNOLOGY	N/A	N/A	10,000mm	10,000 g/m <sup>2</sup> /24hrs	N/A	100% POLYURETHANE	Waterproof and durable
	Lining	SHERPA Pile Fleece	N/A	N/A	N/A	N/A	255g/m <sup>2</sup>	100% POLYESTER (70% RECYCLED)	Soft, warm and comfortable.

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Product	Area	Fabric	Denier	DWR / Spray rating	Hydrostatic head (mm)	MVTR / Air permeability / RET	Weight / m <sup>2</sup>	Fabric composition	Other / Notes
Duality Glove	Outer	GRANITE STRETCH	90D x 150D x 70D	80/10	N/A	Max 15 CFM	207g/m <sup>2</sup>	88% NYLON (RECYCLED), 12% ELASTANE	Double weave soft shell with abrasion resistance 20,000+, excellent 4 way stretch and recovery, UPF 30+ and a PFC free DWR. Oeko-Tex® & Bluesign®
	Palm and fingers	Goat leather	N/A	N/A	N/A	N/A	N/A	CONTAINS NON-TEXTILE PARTS OF ANIMAL ORIGIN (100% GOAT LEATHER)	Supple and durable, Leather Working Group.
	Fore-finger tip, thumb tip	Connect	N/A	N/A	N/A	N/A	280g/m <sup>2</sup>	80% POLYESTER, (50% RECYCLED), 20% POLYURETHANE	Engineered for touch screen compatibility.
	Nose Wipe on thumb	Suede PU	N/A	N/A	N/A	N/A	N/A	100% POLYURETHANE	Soft and gentle.
	Insulation - back of hand & back of fingers	PrimaLoft® Gold Insulation	N/A	N/A	N/A	N/A	60g/m <sup>2</sup>	100% POLYESTER, (100% RECYCLED)	Ultra-soft micro fibres deliver excellent thermal efficiency and loft, even in damp conditions. Oeko-Tex® & Bluesign®
	Inner	GORE-TEX gloves	N/A	N/A	Waterproof	RET <5	55 g/m <sup>2</sup>	100% POLYETHYLENE	Durably waterproof, windproof and breathable. A PFC/PFAS free technology. Bluesign® & Oeko-tex®
	Lining	Brushed tricot	N/A	N/A	N/A	N/A	108g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Provides lightweight insulation, dries quickly and has a soft feel for instant comfort.
Women's Duality Glove	Outer	GRANITE STRETCH	90D x 150D x 70D	80/10	N/A	Max 15 CFM	207g/m <sup>2</sup>	88% NYLON (RECYCLED), 12% ELASTANE	Double weave soft shell with abrasion resistance 20,000+, excellent 4 way stretch and recovery, UPF 30+ and a PFC free DWR. Oeko-Tex® & Bluesign®
	Palm and fingers	Goat leather	N/A	N/A	N/A	N/A	N/A	CONTAINS NON-TEXTILE PARTS OF ANIMAL ORIGIN (100% GOAT LEATHER)	Supple and durable, Leather Working Group.
	Fore-finger tip, thumb tip	Connect	N/A	N/A	N/A	N/A	280g/m <sup>2</sup>	80% POLYESTER, (50% RECYCLED), 20% POLYURETHANE	Engineered for touch screen compatibility.
	Nose Wipe on thumb	Suede PU	N/A	N/A	N/A	N/A	N/A	100% POLYURETHANE	Soft and gentle.
	Insulation - back of hand & back of fingers	PrimaLoft® Gold Insulation	N/A	N/A	N/A	N/A	60g/m <sup>2</sup>	100% POLYESTER, (100% RECYCLED)	Ultra-soft micro fibres deliver excellent thermal efficiency and loft, even in damp conditions. Oeko-Tex® & Bluesign®
	Inner	GORE-TEX gloves	N/A	N/A	Waterproof	RET <5	55 g/m <sup>2</sup>	100% POLYETHYLENE	Durably waterproof, windproof and breathable. A PFC/PFAS free technology. Bluesign® & Oeko-tex®
	Lining	Brushed tricot	N/A	N/A	N/A	N/A	108g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Provides lightweight insulation, dries quickly and has a soft feel for instant comfort.
Cetus Mitt	Main Fabric	PETRICHOR TECHNOLOGY	30D x 30D	Grade 4	20,000mm	RET 7	115g/m <sup>2</sup>	Shell Face:100% NYLON (RECYCLED) Shell Backer: 100% NYLON (RECYCLED)	Nano ripstop recycled nylon 30 denier face textile combined with a super thin waterproof, windproof non-porous hydrophilic polyurethane membrane (PFC/PFAS free dwr and membrane technology) engineered with maximum breathability for higher aerobic activities. A 20 denier nylon recycled and solution dyed tricot backer. Oeko-Tex® & Bluesign®
	Palm	Grip Plus	N/A	N/A	N/A	N/A	400g/m <sup>2</sup>	55% POLYESTER (RECYCLED), 45% POLYURETHANE	Providing superior grip and protection while remaining strong and dexterous.
Respond Dry Line Glove	Outer	PERTEX® QUANTUM	30D x 30D	80/20		Max 1cc	49g/m <sup>2</sup>	100% NYLON (RECYCLED)	Ripstop woven, Abrasion resistance 20,000+ at 12.5k PA. PFC Free (CO) DWR Bluesign®
	Fore-finger tip, thumb tip	Connect	N/A	N/A	N/A	N/A	280g/m <sup>2</sup>	80% POLYESTER, (50% RECYCLED), 20% POLYURETHANE	Engineered for touch screen compatibility.
	Inner	PETRICHOR TECHNOLOGY	N/A	N/A	10,000mm	10,000 g/m <sup>2</sup> /24hrs	N/A	100% POLYURETHANE	Waterproof and durable
	Insulation	PrimaLoft® Gold Insulation	N/A	N/A	N/A	N/A	60g/m <sup>2</sup>	100% POLYESTER, (100% RECYCLED)	Ultra-soft micro fibres deliver excellent thermal efficiency and loft, even in damp conditions. Oeko-Tex® & Bluesign®
	Lining	Brushed tricot	N/A	N/A	N/A	N/A	108g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Provides lightweight insulation, dries quickly and has a soft feel for instant comfort.

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Women's Respond Dry Line Glove	Outer	PERTEX® QUANTUM	30D x 30D	80/20		Max 1cc	49g/m <sup>2</sup>	100% NYLON (RECYCLED)	Ripstop woven, Abrasion resistance 20,000+ at 12.5k PA. PFC Free (CO) DWR Bluesign®
	Fore-finger tip, thumb tip	Connect	N/A	N/A	N/A	N/A	280g/m <sup>2</sup>	80% POLYESTER, (50% RECYCLED), 20% POLYURETHANE	Engineered for touch screen compatibility.
	Inner	PETRICHOR TECHNOLOGY	N/A	N/A	10,000mm	10,000 g/m <sup>2</sup> /24hrs	N/A	100% POLYURETHANE	Waterproof and durable
	Insulation	PrimaLoft® Gold Insulation	N/A	N/A	N/A	N/A	60g/m <sup>2</sup>	100% POLYESTER, (100% RECYCLED)	Ultra-soft micro fibres deliver excellent thermal efficiency and loft, even in damp conditions. Oeko-Tex® & Bluesign®
	Lining	Brushed tricot	N/A	N/A	N/A	N/A	108g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Provides lightweight insulation, dries quickly and has a soft feel for instant comfort.
Respond Dry Line Mitt	Outer	PERTEX® QUANTUM	30D x 30D	80/20		Max 1cc	49g/m <sup>2</sup>	100% NYLON (RECYCLED)	Ripstop woven, Abrasion resistance 20,000+ at 12.5k PA. PFC Free (CO) DWR Bluesign®
	Thumb tip & palm	Connect	N/A	N/A	N/A	N/A	280g/m <sup>2</sup>	80% POLYESTER, (50% RECYCLED), 20% POLYURETHANE	Engineered for touch screen compatibility.
	Inner	PETRICHOR TECHNOLOGY	N/A	N/A	10,000mm	10,000 g/m <sup>2</sup> /24hrs	N/A	100% POLYURETHANE	Waterproof and durable
	Insulation	PrimaLoft® Gold Insulation	N/A	N/A	N/A	N/A	60g/m <sup>2</sup>	100% POLYESTER, (100% RECYCLED)	Ultra-soft micro fibres deliver excellent thermal efficiency and loft, even in damp conditions. Oeko-Tex® & Bluesign®
	Lining	Brushed tricot	N/A	N/A	N/A	N/A	108g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Provides lightweight insulation, dries quickly and has a soft feel for instant comfort.
Cyclone Glove	Outer	GORE-TEX INFINIUM™ with WINDSTOPPER® technology	70D	Grade 5	N/A	RET <6	290g/m <sup>2</sup>	Shell face: 85% NYLON, 15% ELASTANE, Shell Backer: 100% POLYESTER	Lofting brushed grid backer is warm and wicking. Oeko-Tex®
	Palm and fingers	Goat leather	N/A	N/A	N/A	N/A	N/A	CONTAINS NON-TEXTILE PARTS OF ANIMAL ORIGIN (100% GOAT LEATHER)	Supple and durable
	Lining	Brushed microfleece	N/A	N/A	N/A	N/A	N/A	100% POLYESTER	Provides lightweight insulation, dries quickly and has a soft feel for instant comfort
Windjammer XT Glove	Main Fabric	WINDSTOPPER® PRODUCTS BY GORE-TEX LABS (with ePE membrane)	70Dx70D	Grade 4	28,000mm	RET <20	323 g/m <sup>2</sup>	FACE: 85% NYLON 15% ELASTANE BACKER: 100% POLYESTER (RECYCLED)	70 denier nylon 4 way stretch plain weave and lofty recycled fiber microcheck fleece backer for warmth in cold conditions. Oeko-Tex® & Bluesign®
	Gusset	RAPTOR Flex	90D x 150D	80/10	N/A	Max 10 CFM	175g/m <sup>2</sup>	88% NYLON, 12% ELASTANE	Abrasion resistance 20,000+ at 9k PA. 4 way stretch plain weave with exceptional fit and freedom of movement. UPF 30+ PFC Free (CO) DWR. Bluesign®
	Full palm, fingers and overlay	Goat leather	N/A	N/A	N/A	N/A	N/A	CONTAINS NON-TEXTILE PARTS OF ANIMAL ORIGIN (100% GOAT LEATHER)	Supple and durable, Leather Working Group.
	Fore-finger tip, thumb tip	Connect	N/A	N/A	N/A	N/A	280g/m <sup>2</sup>	80% POLYESTER, (50% RECYCLED), 20% POLYURETHANE	Engineered for touch screen compatibility.
	Lining	Brushed tricot	N/A	N/A	N/A	N/A	108g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Provides lightweight insulation, dries quickly and has a soft feel for instant comfort.

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Windjammer Lite Glove	Main Fabric	WINDSTOPPER® PRODUCTS BY GORE-TEX LABS (with ePE membrane)	70Dx70D	Grade 4	28,000mm	RET <20	323 g/m <sup>2</sup>	FACE: 85% NYLON 15% ELASTANE BACKER: 100% POLYESTER (RECYCLED)	70 denier nylon 4 way stretch plain weave and lofty recycled fiber microcheck fleece backer for warmth in cold conditions. Oeko-Tex® & Bluesign®
	Fore-finger tip, thumb tip	Connect	N/A	N/A	N/A	N/A	280g/m <sup>2</sup>	80% POLYESTER, (50% RECYCLED), 20% POLYURETHANE	Engineered for touch screen compatibility.
	Palm overlay	Goat leather	N/A	N/A	N/A	N/A	N/A	CONTAINS NON-TEXTILE PARTS OF ANIMAL ORIGIN (100% GOAT LEATHER)	Supple and durable, Leather Working Group.
Women's Windjammer Lite Glove	Main Fabric	WINDSTOPPER® PRODUCTS BY GORE-TEX LABS (with ePE membrane)	70Dx70D	Grade 4	28,000mm	RET <20	323 g/m <sup>2</sup>	FACE: 85% NYLON 15% ELASTANE BACKER: 100% POLYESTER (RECYCLED)	70 denier nylon 4 way stretch plain weave and lofty recycled fiber microcheck fleece backer for warmth in cold conditions. Oeko-Tex® Bluesign®
	Fore-finger tip, thumb tip	Connect	N/A	N/A	N/A	N/A	280g/m <sup>2</sup>	80% POLYESTER, (50% RECYCLED), 20% POLYURETHANE	Engineered for touch screen compatibility.
	Palm overlay	Goat leather	N/A	N/A	N/A	N/A	N/A	CONTAINS NON-TEXTILE PARTS OF ANIMAL ORIGIN (100% GOAT LEATHER)	Supple and durable, Leather Working Group.
Trail Glove	Main	WINDSTOPPER® stretch gloves by GORE-TEX LABS	50D	Grade 5	N/A	RET <6	260g/m <sup>2</sup>	100% POLYESTER	2 way stretch, windproof, breathable 3L ePTFE laminate providing excellent fit with brushed microfleece backer for warmth and comfort. PFC Free (CO) DWR Bluesign®
Trail Lite Glove	Main, back of hand, back of wrist, fingers	CHAMELEON LT	50D x 50D	80/10	N/A	Max 5CFM	125g/m <sup>2</sup>	87% NYLON, 13% ELASTANE	Super lightweight 4-way stretch double weave, highly wind resistant, PFC free durable water repellent and 50+ UPF. Oeko-Tex®
	Palm, inner wrist, inner thumb	MALA Lissom	N/A	N/A	N/A	N/A	243g/m <sup>2</sup>	82% NYLON, 18% ELASTANE	4 way stretch knit providing 40+ UPF protection, a wicking finish and POLYGIENE® permanent odour control. Bluesign®
Women's Trail Lite Glove	Main, back of hand, back of wrist, fingers	CHAMELEON LT	50D x 50D	80/10	N/A	Max 5CFM	125g/m <sup>2</sup>	87% NYLON, 13% ELASTANE	Super lightweight 4-way stretch double weave, highly wind resistant, PFC free durable water repellent and 50+ UPF. Oeko-Tex®
	Palm, inner wrist, inner thumb	MALA Lissom	N/A	N/A	N/A	N/A	243g/m <sup>2</sup>	82% NYLON, 18% ELASTANE	4 way stretch knit providing 40+ UPF protection, a wicking finish and POLYGIENE® permanent odour control. Bluesign®
Alpine 850 Down Mitt	Outer	PERTEX® QUANTUM PRO	30D x 40D	80/20	1,000mm	Max 0cc	53g/m <sup>2</sup>	100% NYLON	Nylon mini rip-stop with an ultra-thin water resistant coating, durable construction, maximises insulation. Bluesign®
	Reinforcement	POLARDRI® Mini-Rip	160D x 70D	80/10	3,000mm	5,000g/m <sup>2</sup> /24hrs	156g/m <sup>2</sup>	100% NYLON	Nylon rip-stop with an ultra thin moisture vapour permeable membrane. Bluesign®
	Lower part of cuff	PrimaLoft® Gold Insulation	N/A	N/A	N/A	N/A	80g/m <sup>2</sup>	100% POLYESTER, (100% RECYCLED)	Bluesign®
	Insulation	Goose Down	N/A	N/A	N/A	N/A	70g/m <sup>2</sup>	CONTAINS NON-TEXTILE PARTS OF ANIMAL ORIGIN (90/10 GOOSE DOWN)	70g of (90/10) water resistant fluorocarbon-free HyperDry® goose down at 850+ fill
	Lining	PEAQ Down	20D x 20D	N/A	Max 0.8cc	N/A	37g/m <sup>2</sup>	100% NYLON	Nylon plain weave taffeta with exceptional comfort next to skin. Highly breathable and fast drying Bluesign®

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Anti-Freeze Mitt	Outer	PERTEX® QUANTUM	20D x 20D	80/20	N/A	Max 1.0	36 g/m <sup>2</sup>	100% NYLON (RECYCLED)	20 Denier recycled nylon ripstop, Pertex Quantum textile uses a tightly woven structure to provide a light and soft downproof fabric that allows insulation to fully loft, providing both comfort and enhanced thermal performance. A PFC/PFAS Free durable water repellent (DWR) finish sheds light rain and snow to provide additional weather protection. <b>Bluesign®</b>
	Insulation - Back of hand & cuff	90/10 ExpeDRY goose down at 800+ fill power	N/A	N/A	N/A	N/A	25 grams /pair	100% CONTAINS NON-TEXTILE PARTS OF ANIMAL ORIGIN (90/10 GOOSE DOWN)	ExpeDRY works through a permanent and chemical-free bonding of gold particles to the down cluster which aid in the evaporation of water molecules, causing the down to dry faster and stay dry in high humidity and extreme conditions. Responsible Down Standard (RDS) and <b>Track my Down</b>
	Insulation - Palm, palm side fingers and thumb.	PrimaLoft® Gold Insulation	N/A	N/A	N/A	N/A	170 g/m <sup>2</sup>	100% POLYESTER, (100% RECYCLED)	Ultra-soft micro fibres deliver excellent thermal efficiency and loft, even in damp conditions. <b>Oeko-Tex® &amp; Bluesign®</b>
	Lining	PEAQ	20D x 20D	Grade 4	N/A	Max 1.0 cc	39 g/m <sup>2</sup>	100% NYLON (RECYCLED)	Lightweight recycled nylon plain woven fabric with a PFC Free (CO) DWR. Abrasion resistance 20,000+ at 9k PA <b>Bluesign®</b>
	Palm, palm side fingers and thumb.	PETRICHOR TECHNOLOGY	30D x 30D	Grade 4	20,000mm	RET 7	115 g/m <sup>2</sup>	Shell Face:100% NYLON (RECYCLED) Shell Backer: 100% NYLON (RECYCLED)	Nano ripstop recycled nylon 30 denier face textile combined with a super thin waterproof, windproof non-porous hydrophilic polyurethane membrane (PFC/PFAS free dwr and membrane technology) engineered with maximum breathability for higher aerobic activities. A 20 denier nylon recycled and solution dyed tricot backer. <b>Oeko-Tex® and Bluesign®</b>
Respond Glove	Outer	PERTEX® QUANTUM	30D x 30D	80/20		Max 1cc	49g/m <sup>2</sup>	100% NYLON (RECYCLED)	Ripstop woven, Abrasion resistance 20,000+ at 12.5k PA. PFC Free (CO) DWR <b>Bluesign®</b>
	Fore-finger tip, thumb tip	Connect	N/A	N/A	N/A	N/A	280g/m <sup>2</sup>	80% POLYESTER, (50% RECYCLED), 20% POLYURETHANE	Engineered for touch screen compatibility.
	Insulation	PrimaLoft® Gold Insulation	N/A	N/A	N/A	N/A	60g/m <sup>2</sup>	100% POLYESTER, (100% RECYCLED)	Ultra-soft micro fibres deliver excellent thermal efficiency and loft, even in damp conditions. <b>Oeko-Tex® &amp; Bluesign®</b>
	Lining	Brushed tricot	N/A	N/A	N/A	N/A	108g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Provides lightweight insulation, dries quickly and has a soft feel for instant comfort.
Women's Respond Glove	Outer	PERTEX® QUANTUM	30D x 30D	80/20		Max 1cc	49g/m <sup>2</sup>	100% NYLON (RECYCLED)	Ripstop woven, Abrasion resistance 20,000+ at 12.5k PA. PFC Free (CO) DWR <b>Bluesign®</b>
	Fore-finger tip, thumb tip	Connect	N/A	N/A	N/A	N/A	280g/m <sup>2</sup>	80% POLYESTER, (50% RECYCLED), 20% POLYURETHANE	Engineered for touch screen compatibility.
	Insulation	PrimaLoft® Gold Insulation	N/A	N/A	N/A	N/A	60g/m <sup>2</sup>	100% POLYESTER, (100% RECYCLED)	Ultra-soft micro fibres deliver excellent thermal efficiency and loft, even in damp conditions. <b>Oeko-Tex® &amp; Bluesign®</b>
	Lining	Brushed tricot	N/A	N/A	N/A	N/A	108g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Provides lightweight insulation, dries quickly and has a soft feel for instant comfort.
Respond Mitt	Outer	PERTEX® QUANTUM	30D x 30D	80/20		Max 1cc		100% NYLON (RECYCLED)	Ripstop woven, Abrasion resistance 20,000+ at 12.5k PA. PFC Free (CO) DWR <b>Bluesign®</b>
	Fore-finger tip, thumb tip	Connect	N/A	N/A	N/A	N/A	280g/m <sup>2</sup>	80% POLYESTER, (50% RECYCLED), 20% POLYURETHANE	Engineered for touch screen compatibility.
	Insulation	PrimaLoft® Gold Insulation	N/A	N/A	N/A	N/A	60g/m <sup>2</sup>	100% POLYESTER, (100% RECYCLED)	Ultra-soft micro fibres deliver excellent thermal efficiency and loft, even in damp conditions. <b>Oeko-Tex® &amp; Bluesign®</b>
	Lining	Brushed tricot	N/A	N/A	N/A	N/A	108g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Provides lightweight insulation, dries quickly and has a soft feel for instant comfort.
Switch Glove	Outer - Glove	GRANITE STRETCH	70D x 140D	80/10	N/A	Max 5cc	184g/m <sup>2</sup>	90.5% NYLON (RECYCLED), 9.5% ELASTANE	Denier gradient structure. Abrasion resistance 20,000+ at 12.5k PA. PFC Free (CO) DWR.. <b>Bluesign®</b>
	Outer - Overmitt	PERTEX® QUANTUM	30D x 30D	80/20	N/A	Max 1cc	49g/m <sup>2</sup>	100% NYLON (RECYCLED)	Ripstop woven, Abrasion resistance 20,000+ at 12.5k PA. PFC Free (CO) DWR <b>Bluesign®</b>
	Palm	Suede Bravo	N/A	N/A	N/A	N/A	375g/m <sup>2</sup>	88% POLYESTER (45% RECYCLED), 12% ELASTANE	Offers increased protection, high grip control and dexterity
	Cuff	MALA Lissom	N/A	N/A	N/A	N/A	243g/m <sup>2</sup>	82% NYLON, 18% ELASTANE	4 way stretch knit with a wicking finish and POLYGIENE® permanent odour control. <b>Bluesign®</b>
	Insulation	PrimaLoft® Silver Insulation	N/A	N/A	N/A	N/A	60g	100% POLYESTER, (100% RECYCLED)	Lofting, water repellent and fast drying insulation. <b>Oeko-Tex® &amp; Bluesign®</b>

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Chonos Glove	MAIN	Thermo 300	N/A	N/A	N/A	N/A	300g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Excellent warmth for weight with this double sided brushed high pile fleece, with a vintage aesthetic and mechanical stretch for freedom of movement. <a href="#">Oeko-Tex®</a>
	Palm and thumb reinforcement	Faux leather	N/A	N/A	N/A	N/A	N/A	60% NYLON, 40% POLYURETHANE	Offers increased protection, high grip control and dexterity
Chonos Mitt	Main	Thermo 300	N/A	N/A	N/A	N/A	300g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Excellent warmth for weight with this double sided brushed high pile fleece, with a vintage aesthetic and mechanical stretch for freedom of movement. <a href="#">Oeko-Tex®</a>
	Palm and fingers	Faux leather	N/A	N/A	N/A	N/A	N/A	60% NYLON, 40% POLYURETHANE	Offers increased protection, high grip control and dexterity
Fury XT Glove	All	Thermo Stretch	N/A	N/A	N/A	N/A	245g/m <sup>2</sup>	51% POLYESTER, 39% NYLON, 10% ELASTANE	Smooth nylon face fleece with excellent durability and abrasion resistance 50,000+ at 9kPa, polyester brushed back providing warmth and comfort, 4 way stretch and outstanding moisture management. <a href="#">Oeko-Tex®</a>
Women's Fury XT Glove	All	Thermo Stretch	N/A	N/A	N/A	N/A	245g/m <sup>2</sup>	51% POLYESTER, 39% NYLON, 10% ELASTANE	Smooth nylon face fleece with excellent durability and abrasion resistance 50,000+ at 9kPa, polyester brushed back providing warmth and comfort, 4 way stretch and outstanding moisture management. <a href="#">Oeko-Tex®</a>
Fury Glove	All	Thermo Stretch	N/A	N/A	N/A	N/A	245g/m <sup>2</sup>	51% POLYESTER, 39% NYLON, 10% ELASTANE	Smooth nylon face fleece with excellent durability and abrasion resistance 50,000+ at 9kPa, polyester brushed back providing warmth and comfort, 4 way stretch and outstanding moisture management. <a href="#">Oeko-Tex®</a>
Women's Fury Glove	All	Thermo Stretch	N/A	N/A	N/A	N/A	245g/m <sup>2</sup>	51% POLYESTER, 39% NYLON, 10% ELASTANE	Smooth nylon face fleece with excellent durability and abrasion resistance 50,000+ at 9kPa, polyester brushed back providing warmth and comfort, 4 way stretch and outstanding moisture management. <a href="#">Oeko-Tex®</a>
Protium Glove	All	Thermo Grid	N/A	N/A	N/A	N/A	260g/m <sup>2</sup>	93% POLYESTER, 7% ELASTANE	Lightweight, packable 4 way stretch smooth face fleece, with a brushed gird back for comfort, freedom of movement and warmth. <a href="#">Oeko-Tex®</a>
Women's Protium Glove	All	Thermo Grid	N/A	N/A	N/A	N/A	260g/m <sup>2</sup>	93% POLYESTER, 7% ELASTANE	Lightweight, packable 4 way stretch smooth face fleece, with a brushed gird back for comfort, freedom of movement and warmth. <a href="#">Oeko-Tex®</a>
Dart XT Liner	Main Fabric	APEX THERMO	N/A	N/A	N/A	N/A	175 g/m <sup>2</sup> (SOLID) 160 g/m <sup>2</sup> (MARL)	88% POLYESTER (RECYCLED) 12% ELASTANE	4 way stretch with excellent recovery, soft and warm hand feel, knit with a brushed back featuring wicking and <a href="#">POLYGIENE®</a> permanent odour control finishes. <a href="#">Oekotex®</a>
	Fore-finger tip, thumb tip	Connect	N/A	N/A	N/A	N/A	280g/m <sup>2</sup>	80% POLYESTER, (50% RECYCLED), 20% POLYURETHANE	Engineered for touch screen compatibility.
Women's Dart XT Liner	Main Fabric	APEX THERMO	N/A	N/A	N/A	N/A	175 g/m <sup>2</sup> (SOLID) 160 g/m <sup>2</sup> (MARL)	88% POLYESTER (RECYCLED) 12% ELASTANE	4 way stretch with excellent recovery, soft and warm hand feel, knit with a brushed back featuring wicking and <a href="#">POLYGIENE®</a> permanent odour control finishes. <a href="#">Oekotex®</a>
	Fore-finger tip, thumb tip	Connect	N/A	N/A	N/A	N/A	280g/m <sup>2</sup>	80% POLYESTER, (50% RECYCLED), 20% POLYURETHANE	Engineered for touch screen compatibility.
Dart Liner Glove	All	APEX	N/A	N/A	N/A	N/A	115g/m <sup>2</sup>	100% POLYESTER	Dual layer construction fabric with a soft, wicking pique knit next to the skin and a smooth, marl effect face. <a href="#">POLYGIENE®</a> permanent odour control. <a href="#">Bluesign®</a>
Women's Dart Liner Glove	All	APEX	N/A	N/A	N/A	N/A	115g/m <sup>2</sup>	100% POLYESTER	Dual layer construction fabric with a soft, wicking pique knit next to the skin and a smooth, marl effect face. <a href="#">POLYGIENE®</a> permanent odour control. <a href="#">Bluesign®</a>

[Bluesign®](#) certified fabrics have been manufactured to strict environmental standards using safe production methods which eliminate the use of harmful substances

[Oeko-Tex®](#) certified fabrics have been tested to standards which do not allow the use of chemicals and substances which are known to be harmful to humans and the environment

[POLYGIENE®](#) is an environmentally friendly treatment which stops odour causing bacteria, viruses and fungi from settling into your clothing, meaning garments can be washed less often and at lower temperatures

Product	Area	Fabric	Denier	DWR / Spray rating	Hydrostatic head (mm)	MVTR / Air permeability / RET	Weight / m <sup>2</sup>	Fabric composition	Other / Notes
Alta Gaiter	Main Fabric	GORE-TEX PRODUCTS WITH GORE PERFORMANCE TECHNOLOGY (with ePE membrane)	70D x 70D	Grade 4	28,000mm	RET <20	133 g/m <sup>2</sup>	Shell Face: 100% NYLON (RECYCLED) Shell Backer: 100% NYLON	Plain weave recycled nylon face made from 70 denier yarns with a smooth face, dull optic, excellent abrasion & tear resistance and a nylon tricot backer. Utilising Gore's ePE membrane providing a PFC/PFAS free dwr and membrane technology. Oeko-Tex® and Bluesign®
	Reinforcement	Kicker patch	70D x 70D	Grade 4	20,000mm	20,000 g/m <sup>2</sup> /24hrs	145 g/m <sup>2</sup>	Shell Face: 100% NYLON (RECYCLED) Shell Backer: 100% NYLON (RECYCLED)	70 Denier recycled nylon woven combined with a super thin waterproof, windproof non-porous hydrophilic polyurethane membrane (PFC/PFAS free dwr and membrane technology) engineered with maximum breathability for higher aerobic activities. A 20 denier nylon recycled tricot backer.
Cetus Gaiter	Main Fabric	PETRICHOR TECHNOLOGY	30D x 30D	Grade 4	20,000mm	RET 7	115g/m <sup>2</sup>	Shell Face: 100% NYLON (RECYCLED) Shell Backer: 100% NYLON (RECYCLED)	Nano ripstop recycled nylon 30 denier face textile combined with a super thin waterproof, windproof non-porous hydrophilic polyurethane membrane (PFC/PFAS free dwr and membrane technology) engineered with maximum breathability for higher aerobic activities. A 20 denier nylon recycled and solution dyed tricot backer. Oeko-Tex® and Bluesign®
	Reinforcement	Kicker patch	70D x 70D	Grade 4	20,000mm	20,000 g/m <sup>2</sup> /24hrs	145 g/m <sup>2</sup>	Shell Face: 100% NYLON (RECYCLED) Shell Backer: 100% NYLON (RECYCLED)	70 Denier recycled nylon woven combined with a super thin waterproof, windproof non-porous hydrophilic polyurethane membrane (PFC/PFAS free dwr and membrane technology) engineered with maximum breathability for higher aerobic activities. A 20 denier nylon recycled tricot backer.
Trail Gaiter	Main	RAPTOR Flex	90D x 150D	80/10	N/A	MAX 10CFM	175g/m <sup>2</sup>	88% NYLON, 12% ELASTANE	Abrasion resistance 20,000+ at 9k PA. 4 way stretch plain weave with exceptional fit and freedom of movement Bluesign®
	Reinforcement	NYLON	500D	Grade 4	N/A	N/A	N/A	100% NYLON	Tough and durable
Trail Lite Gaiter	Main	Polyester / Elastane	N/A	N/A	N/A	N/A	209g/m <sup>2</sup>	88% POLYESTER, 12% ELASTANE	Super stretch. Bluesign®
Polaron Slipper	Outer	PERTEX QUANTUM	30D x 30D	80/20	N/A	Max 1.0 cc	48 g/m <sup>2</sup>	100% NYLON (RECYCLED)	A 30 Denier recycled nylon ripstop, downproof and windproof though a tightly woven structure and calander process. Utilised for it's durability and it's ability to protect the insulation's warmth and loft. A PFC/PFAS Free durable water repellent (DWR) finish sheds light rain and snow to provide additional weather protection. Bluesign®
	Insulation (fill weights for size M)	RENU ExpeDRY 85/15 recycled down at 750+ fill power	N/A	N/A	N/A	N/A	5g	CONTAINS NON-TEXTILE PARTS OF ANIMAL ORIGIN (85/15 DOWN)	ExpeDRY works through a permanent and chemical-free bonding of gold particles to the down cluster which aid in the evaporation of water molecules, causing the down to dry faster and stay dry in high humidity and extreme conditions. Responsible Down Standard (RDS) and Track my Down™
	Insole Lining	Brushed tricot	N/A	N/A	N/A	N/A	108g/m <sup>2</sup>	100% POLYESTER (RECYCLED)	Provides lightweight insulation, dries quickly and has a soft feel for instant comfort.
	Lining	PEAQ	20D x 20D	Grade 4	N/A	Max 1.0 cc	39 g/m <sup>2</sup>	100% NYLON (RECYCLED)	Lightweight recycled nylon plain woven fabric with a PFC/PFAS FREE DWR. Abrasion resistance 20,000+ at 9k PA Bluesign®
	Cuff	MALA Lissom	N/A	N/A	N/A	N/A	243g/m <sup>2</sup>	82% NYLON, 18% ELASTANE	4 way stretch knit providing 40+ UPF protection, a wicking finish and POLYGIENE® permanent odour control. Bluesign®
Icarus Hut Bootie	Sole and rand	Grip	N/A	N/A	N/A	N/A	N/A	100% POLYURETHANE	Durable and grippy.
	Outer	PERTEX QUANTUM	30D x 30D	80/20	N/A	Max 1cc	49g/m <sup>2</sup>	100% NYLON (RECYCLED)	Abrasion resistance 20,000+ at 12.5k PA. Bluesign®
	Insulation	PrimaLoft® Black Insulation ThermoPlume® 100% PCR	N/A	N/A	N/A	N/A	105g (M)	100% POLYESTER (RECYCLED)	Fast drying synthetic fill mimicking the loft and fill power (500) properties of natural down. Oeko-Tex® & Bluesign®
Icarus Hut Slipper	Lining	PEAQ	20D x 20D	Grade 4	N/A	Max 0.7cc	39g/m <sup>2</sup>	100% NYLON (RECYCLED)	Lightweight recycled nylon plain woven fabric with a PFC Free DWR. Abrasion resistance 20,000+ at 9k PA Bluesign®
	Outer	PERTEX QUANTUM	30D x 30D	80/20	N/A	Max 1cc	49g/m <sup>2</sup>	100% NYLON (RECYCLED)	Abrasion resistance 20,000+ at 12.5k PA. Bluesign®
	Main insulation	PrimaLoft® Black Insulation ThermoPlume®	N/A	N/A	N/A	N/A	N/A	100% POLYESTER	Fast drying synthetic fill mimicking the loft and fill power properties of natural down. Oeko-Tex® & Bluesign®
	Inner sole insulation	Insulated EVA Foam	N/A	N/A	N/A	N/A	N/A	100% POLYESTER & 100% ETHYLENE-VINYL ACETATE	Provides structure, cushioning and exceptional comfort.
	Lining	Microfleece	N/A	N/A	N/A	N/A	N/A	100% POLYESTER	Wicking and breathable
Bluesign® certified fabrics have been manufactured to strict environmental standards using safe production methods which eliminate the use of harmful substances	Sole and rand	Grip	N/A	N/A	N/A	N/A	N/A	100% POLYURETHANE	Durable and grippy.
	Oeko-Tex® certified fabrics have been tested to standards which do not allow the use of chemicals and substances which are known to be harmful to humans and the environment								
POLYGIENE® is an environmentally friendly treatment which stops odour causing bacteria, viruses and fungi from settling into your clothing, meaning garments can be washed less often and at lower temperatures									

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Product	Area	Fabric	Denier	DWR / Spray rating	Hydrostatic head (mm)	MVTR / Air permeability / RET	Weight / m <sup>2</sup>	Fabric composition	Other / Notes
Montane® Braces	All	Stretch nylon	N/A	N/A	N/A	N/A	N/A	89% NYLON and 11% ELASTANE	
25mm Belt	All	Polyester	N/A	N/A	N/A	N/A	N/A	100% POLYESTER	
35mm Belt	All	Polyester	N/A	N/A	N/A	N/A	N/A	100% POLYESTER	

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**POLYGIENE®** is an environmentally friendly treatment which stops odour causing bacteria, viruses and fungi from settling into your clothing, meaning garments can be washed less often and at lower temperatures